

CAMBRIDGE INTERNATIONAL EXAMINATIONS
General Certificate of Education Ordinary Level

METALWORK

6040/01, 6040/02

INSTRUCTIONS

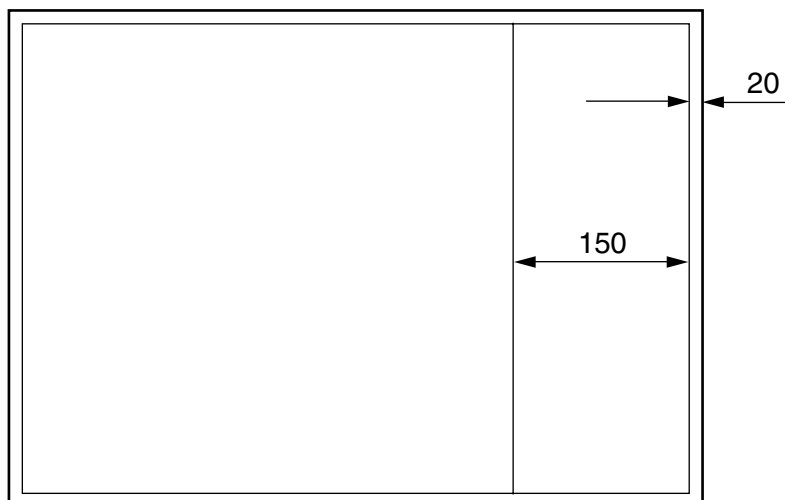
October/November 2003

Great care should be taken that any confidential information given does not reach the candidates either directly or indirectly.

INSTRUCTIONS TO SUPERVISORS

Paper 6040/1 Drawing and Design

Each candidate will require drawing instruments and one piece of good quality A2 drawing paper. This should be ruled out as shown below before the examination.



PAPER 6040/2 Practical

Please note that all materials required for this test are to be provided locally. They will not be provided by the Syndicate.

Candidates must **not** be allowed a second supply of material.

No assistance or information, other than that printed in the examination paper, is to be given to any candidate.

No machine other than the drilling machine and a centre-lathe may be used.

All materials cut to length are to be left from the saw, except as otherwise mentioned.

N.B. The reducing of materials to examination requirements and the preparation of special tools or parts is to be undertaken by the candidates before the examination. Failure to prepare materials as specified will seriously handicap candidates.

This document consists of 3 printed pages and 1 blank page.



Each candidate is to be supplied with the following materials.

All dimensions are in millimetres.

Two pieces bright drawn mild steel 12 x 12 x 42 long. Both ends squared.
 One piece bright drawn mild steel 24 x 36 x 3
 One piece bright drawn mild steel 12 x 3 x 25 long. One end squared.
 One piece bright drawn mild steel $\text{\O}6$ x 25 long. One end lightly chamfered.
 One piece bright drawn mild steel 12 x 1 x 16 long. Both ends squared.
 Two pieces bright drawn mild steel $\text{\O}6$ x 150 long. Both ends faced and lightly chamfered.
 One piece bright drawn mild steel 15 diameter x 30 long prepared as in Fig. 1 prior to examination.

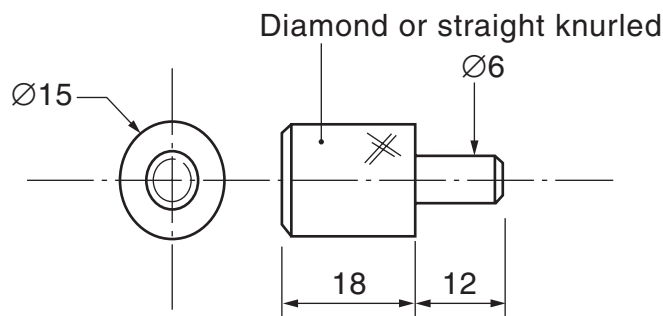


Fig. 1

$\text{\O}3$ x 18 snap head rivet (or imperial equivalent).
 One bag in which to enclose work.
 Two tie on labels.
 Every **two** candidates will require:

200 or 250 second cut hand file or near;
 150 or 200 smooth cut hand file or near;
 three square needle file (or similar).

Every **five** candidates will require:

M6 x 1 taps and wrench;
 M6 x 1 die and holder;
 Cutting compound.

Every candidate will require silver solder and appropriate flux to make one joint.

Each drilling machine to be equipped with the following:

Drills 3.0
 4.0
 5.0
 6.0

Machine vice.

At the end of the examination the Supervisor is requested to carry out the following.

1. To see that the name and examination number of each candidate are clearly and correctly marked on the tie-on labels and that the labels are securely fastened, one to the candidate's work and any unfinished material and the other to the bag containing the candidate's work.
2. To enter the required details on one of the envelopes intended for scripts (reading 'pieces of work' for 'scripts') and to enclose a completed attendance sheet(s).
3. To pack the work securely and send it with the envelope containing the attendance sheet(s) to CIE.

