| WOODWORK SG | | • |
|----------------|-----------|---|
| (Second Paper) | 720-2/2 U | 2 |

GAUTENG DEPARTMENT OF EDUCATION

SENIOR CERTIFICATE EXAMINATION

WOODWORK SG (Second Paper: Theory)

TIME: 2 hours

MARKS: 100

INSTRUCTIONS:

- Answer ALL the questions.
- Sketches may be used to illustrate your answers.
- Start each question on a new page.
- Answer Question 1 on the **answer sheet** on the **inside cover** of your **answer book**.

QUESTION 1A MULTIPLE-CHOICE QUESTIONS

The multiple-choice questions that follow cover the full syllabus.

Carefully study the statements and questions below and, in each case, choose the most correct answer from A, B, C or D. Indicate your answer by making a cross (X) over the appropriate letter on the **answer sheet** on the **inside cover** of your **answer book**.

Timbers

- 1.1 This kind of timber is an exotic conifer.
 - A. Imbuia
 - B. Oregon pine
 - C. Oak
 - D. Beech
- 1.2 The under-mentioned timber is indigenous to Mexico but planted in South Africa.
 - A. Pinaster pine
 - B. Imbuia
 - C. Patula pine
 - D. Beech

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| 1.3 | Which p | place is responsible for the grading of timber? |
|-----|----------------------|---|
| | A. B. C. D. | SANS (SABS) HSRC CSIR KWV |
| 1.4 | Which o | one of the following grading marks appears on timber of bad quality? |
| | A. B. C. D. | MG XX M6 FC |
| 1.5 | This tim | nber corrodes mild steel screws. |
| | A. B. C. D. | Japanese oak Yellow wood Pau Marfin Imbuia |
| | | Hand tools |
| 1.6 | A blunt | tool is more conducive to accidents because |
| | A. B. C. D. | the material being cut gets damaged more force is required leading to a loss of control the edge of the cutting tool might get chipped the material being cut, might split |
| 1.7 | The siz | e of a paring chisel is determined by the |
| | A. B. C. D. | mass of the blade number of ferrules on the handle length of the blade width of the blade |
| 1.8 | Files ar | e used for |
| | A. B. C. D. | squaring wood finishing joints shaping work in wood None of the above mentioned. |

- 1.9 What makes the mortice chisel ideal to be hammered on by a mallet?
 - A. A ferrule and a leather washer
 - B. A strong handle
 - C. A thicker blade
 - D. The handle has two ferrules
- 1.10 What is used to maintain the correct angle when inclined holes are bored in wood?
 - A. A try square
 - B. A slided bevel
 - C. A marking gauge
 - D. A bench hook
- 1.11 This plane is used for the finishing of completed work.
 - A. Router plane
 - B. Jack plane
 - C. Smoothing plane
 - D. Trying plane
- 1.12 This hammer is used to pull out nails.
 - A. Claw hammer
 - B. Carpenter's mallet
 - C. Cross pene hammer
 - D. Ball pene hammer
- 1.13 Which oilstone is the natural stone?
 - A. Sandstone
 - B. Indian stone
 - C. Turkish stone
 - D. Carborundum oilstone

Machine tools

- 1.14 When the cutting technique is used on the lathe, the tool-rest should be adjusted as follows.
 - A. Precisely on the centre of the wood
 - B. The tool rest is not used.
 - C. Above the centre of the wood
 - D. Below the centre of the wood

| 1.15 | Which p | part of the circular saw prevents the wood from pinching (binding)? | |
|------|----------------------|--|------|
| | A. B. C. D. | Splitter Check-rail Blade guard Mitre gauge | |
| | | Miscellaneous | |
| 1.16 | | naking a concealed mortice and tenon joint, the tenon must always be than the length of the mortice. The reason for this is | |
| | A. B. C. D. | it establishes a stronger joint to strengthen the gluing ability to ease the working procedures to leave room for excessive glue | |
| 1.17 | This be | etle only attacks seasoned timber. | |
| | A. B. C. D. | Powder post beetle Ambrosia beetle Pinhole borer Green beetle | |
| 1.18 | The poi | sonous effectiveness of a preservative agent against destructive factors is | |
| | A. B. C. D. | absorption toxicity permeability retention | |
| 1.19 | | dy of the development of the human environment in terms of the human known as | |
| | A. B. C. D. | anatomy ergonomics functionality geography | |
| 1.20 | During t | he design process principles such as the following should be borne in | |
| | A. B. C. D. | The needs of the client Climate Line, form, shape, texture and contrast Functionality, appearance, material and construction | (20) |

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QUESTION 1B

The following multiple-choice questions (1.21-1.30) are in tubular format. Read the item(s) in the first column and choose your answer from Columns A, B and C. Indicate your answer by making a cross (**X**) over the appropriate letter on the **answer sheet** on the **inside cover** of your **answer book** e.g. 1.31-D.

| | | Column A | Column B | Column C |
|------|---------------------------------|---|---|--|
| 1.21 | Heart rot | Tamboti | Kiaat | Stinkwood |
| 1.22 | Frame saw | Square sawn method | Quarter-sawn method | Cross-cutting method |
| 1.23 | Adjusting lever | Hand drill | Brace | Smoothing plane |
| 1.24 | Sliding bevel | Marking of dovetail joints | Marking of half- lapped joints | Marking of mortice and tenon joints |
| 1.25 | Morticing attachment | Band saw | Drill press | Jointer |
| 1.26 | Driving in of panel pins | Claw hammer | Cross pene hammer | Ball pene hammer |
| 1.27 | Lathe | Paring chisel | Parting tool | Firmer chisel |
| 1.28 | Fine sanding paper | 40 | 80 | 120 |
| 1.29 | Staining | The process through which the colour of the wood can be changed | The process through which timber can be treated against insects | The process through which the colour of wood can be made lighter |
| 1.30 | Not suitable for joints in wood | PVA glue | Contact glue | Epoxy glue |

Table 1.2 (10) **[30]**

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QUESTION 2 TIMBERS, CONVERSION METHODS, DEFECTS AND GRADING

2.1 Timbers

Table 2.1 gives various facts on timber. In your answer book, write down the letters **A** to **P** below one another. Read the rows vertically and use the information provided to find the answers. Write only the numbers of the relevant facts next to the letters **A** to **P**. For example, A - 1, B - 2, etc.

| | Distribution: | Colour of | Odour: | Texture: | Contains: | Uses: |
|--------------------|---|--|--|------------------------------------|---|---|
| | Zambia Knysna (SA) Uganda Britain Mpumalanga Brazil Japan USA South America | heartwood: 1. Varies from yellow-brown to chocolate-brown 2. Light brown to dark brown 3. Red-brown to dark brown 4. Golden brown 5. Yellow-brown to red-brown 6. Light red-brown 7. Light red to dark red 8. Yellow | Resin Sweet Unpleasant Curry-like | 1. Fine 2. Medium 3. Rough 4. Even | Oil Resin Gallic acid Salt crystals | Construction work Tool handles Used as contrasting colour in expensive furniture Expensive wood used for furniture |
| Beech | Α | | | | | |
| Real Yellowwood | | | G | | | |
| Imbuia | | D | | | | |
| Iroko | | | Н | | | |
| Japanese Oak | | | | J | | |
| Kiaat | В | | | | | |
| Oregon pine | | E | | | | |
| Pau Marfin | С | | | | | 0 |
| S.A. pine | | | | K | M | |
| Sapele mahogany | | F | | | | |
| Stinkwood | | | | L | | Р |
| Tamboti | | | I | | N | |

Table 2.1 (16)

2.2 Conversion of timber

| 2.2.1 | State FOUR reasons why logs should be sawn into boards as quickly as | |
|-------|--|-----|
| | possible, after the trees have been cut down. | (4) |

- 2.2.2 Name and make a drawing of the method which is mainly used for the conversion of softwoods.
- 2.2.3 State THREE reasons why the method mentioned in Question 2.2.2 is used to convert softwoods. (3)

2.3 **Defects in timber**

- 2.3.1 Name and draw TWO defects that occur in growing tree trunks. (4)
- 2.3.2 What is the cause of cracks occurring at the ends of boards? (2)
- 2.3.3 Why are knots in boards regarded as defects? (2)
- 2.3.4 State the name of a timber known for all the knots it has. (1)
- 2.3.5 When is a board cross grained? (2)

2.4 Grading of timber

Study the two grading marks shown in **Figure 2.4 A** and **B**, and answer the questions that follow.

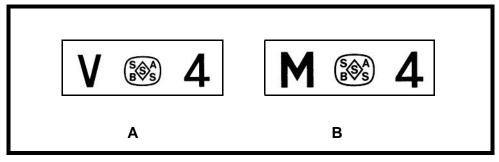


Figure 2.4

- 2.4.1 State the use of timber marked with these grading marks. (1)
- 2.4.2 What do the letters **V** and **M** mean? (2)
- 2.4.3 Which timber in South Africa is marked with these grading marks? (1)

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(2)

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QUESTION 3 HAND AND MACHINE TOOLS

| 3.1 | Why mu | st a rule be held on its side when making measurements? | (1) |
|-----|-----------------|--|---------|
| 3.2 | Except | for measuring, what other use does the rule have? | (1) |
| 3.3 | In each | of the following cases, name the problem and how can it be solved. | |
| | 3.3.1 | A tenon saw jams in the wood despite the blade being sharp. | |
| | 3.3.2 | A jack plane which clogs easily | |
| | 3.3.3 | A smoothing plane that planes deeper on one side than the other | |
| | 3.3.4 | A screwdriver that slips easily out of the slot of the screw | 4x2=(8) |
| 3.4 | Panel p | ins are left standing slightly proud of the face of the work. | |
| | 3.4.1 | Why is this procedure followed? | (1) |
| | 3.4.2 | Which tools are used to drive the panel pin below the surface of the timber? | (2) |
| | 3.4.3 | What is usually used to cover the panel pin? | (1) |
| 3.5 | Why do oilstone | es a newly ground chisel blade need to be sharpened (honed) on an ? | (2) |

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3.6 **Figure 3.6** shows a rebate joint.

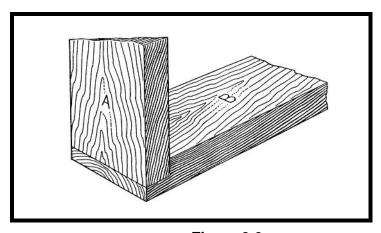


Figure 3.6

Describe step by step how you will make this joint by using **hand tools**. Refer to the following:

| 3.6.1 | Preparation | (2) |
|-------|-----------------------------|-----|
| 3.6.2 | Marking out of the joint | (3) |
| 3.6.3 | Removing of excess material | (4) |

Note: In your description, refer to the hand tools you will use.

3.7 The wood turning lathe

A leg for a table must be turned out of a piece of wood measuring 75 x 75 x 900 mm.

| 3.7.1 | Which accessories will you use to mount the wood between the headstock and tailstock? | (2) |
|-------|---|-----|
| 3.7.2 | What speed would you set (high, medium or low) when turning the square wood to round? | (1) |
| 3.7.3 | Which turning chisel would you use for the job? | (1) |
| 3.7.4 | What speed would you set (high, medium or low) when doing the final sanding? | (1) |
| 3.7.5 | How is the tool post set during the sanding process? | (1) |
| 3.7.6 | State TWO personal safety measures which must be applied during the turning process. | (2) |

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(2)

3.8 The combination sander

A board's end grain must be sanded square on the sanding disk.

- 3.8.1 Describe briefly how the machine should be set square.
- 3.8.2 Which aid should be used to support the board while it is sanded? (1)
- 3.8.3 On which side of the sanding disk will you work? (1)
- 3.8.4 Give a reason for your answer in Question 3.8.3. (2)

3.9 Portable power tools

- 3.9.1 The router is one of the most handy but also most dangerous machines.
 - (a) Describe briefly how you will change and set a cutter. (4)
 - (b) State TWO uses. (2)
- 3.9.2 Describe briefly how a jigsaw can be used to cut a square hole in a piece of 17 mm (thickness) chipboard. Make use of a sketch to illustrate your answer. (3)
- 3.10 A classmate has cut himself with a tenon saw and needs your assistance urgently.

What precautionary measures would you take to safeguard yourself against possible HIV infection? (2)

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QUESTION 4 CONSTRUCTION AND WOODWORKING JOINTS

Joints used in cabinet work perform the following functions:

Mortice and tenon joint

| A. | Widening |
|-------|---|
| B. | Lengthening |
| | Cornering |
| D. | Framing |
| | y the following joints and indicate the function that each one performs. e only the answer. For example, 4.1.1 - A, 4.1.2 - B, etc. |
| 4.1.1 | Finger joint |
| 4.1.2 | Mitre joint |

4.1.4 F-joint (4)

4.2 Widening joints:

4.1.3

4.1

| 4.2.1 | Show by means of a sketch how you will arrange the annual rings on the ends of four adjacent boards for making a tabletop. | (4) |
|-------|--|-----|
| 4.2.2 | What is the reason for your answer in Question 4.2.1? | (2) |
| 4.2.3 | How will you arrange the grain, visible on the surface of each board? | (1) |
| 4.2.4 | What is the reason for your answer in Question 4.2.3? | (2) |

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4.3 **Drawer construction:**

Figure 4.3 shows a sketch of a drawer made of solid wood.

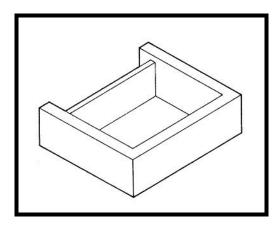


Figure 4.3

| 4.3.1 | Name TWO joints that could be used to join the front to the sides. | (2) |
|-------|--|-----|
| 4.3.2 | Which joint will you use to join the back to the sides? | (1) |
| 4.3.3 | State the name of a wooden product that you will use for the bottom of the drawer. | (1) |
| 4.3.4 | How will you fix the bottom of the drawer? | (2) |
| 4.3.5 | Show by means of a sketch how will you fix a handle to the drawer. | (2) |

| WOODWORK SG | | 4.4 |
|----------------|-----------|-----|
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4.4 **Door frame construction**:

Figure 4.4 shows an isometric sketch of a door frame with a glass panel.

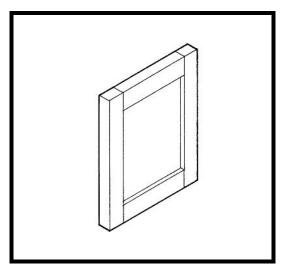


Figure 4.4

- 4.4.1 Which joint will you use to join the stiles and rails?
- 4.4.2 Draw freehand a sectional sketch of the frame showing the following:
 - (a) One stile
 - (b) A portion of the glass
 - (c) The beading that keeps the glass in position (4)

(1)

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4.5 **Table construction:**

Figure 4.5 shows the top view of a table with the top removed.

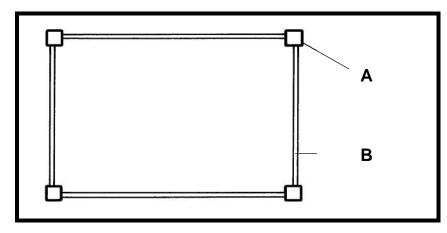


Figure 4.5

| | 4.5.1 | Name the parts A and B . | (2) |
|-----|---------------------|--|--------------------|
| | 4.5.2 | Which joint will you use to join A and B ? | (1) |
| | 4.5.3 | Show by means of a labelled sketch how you will secure a top to the frame in Figure 4.5 . | (4) |
| | 4.5.4 | Except for using a square, how will you test the frame for squareness? | (2) |
| 4.6 | 6 The glue process: | | |
| | 4.6.1 | How will you prepare the wood for a good glued joint? | (2) |
| | 4.6.2 | How will you apply the glue? | (1) |
| | 4.6.3 | Give TWO reasons why cramps are used during the glue process. | (2) [40] |

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QUESTION 5 PRESERVATION, FINISHING AND DESIGN

| 5.1 | Preservation of timber | | | |
|-----|------------------------|--|-----|--|
| | 5.1.1 | Name TWO types of fungi that influence the durability of timber. | (2) | |
| | 5.1.2 | State TWO other biological factors that destroy timber. | (2) | |
| | 5.1.3 | State FOUR properties a good preservative should have. | (4) | |
| | 5.1.4 | Which preservative shows the following properties? | | |
| | | Suitable for outdoor useDark in colourAn unpleasant smell | (1) | |
| | 5.1.5 | Several processes exist for the application of preservatives. Which TWO factors determine the choice of the process that should be used? | (2) | |
| | 5.1.6 | State the name of a preservation process. | (1) | |
| 5.2 | Finishir | ng of wood | | |
| | 5.2.1 | Briefly describe how you will protect an article by using varnish. Use the following headings: | | |
| | | (a) Preparation of the wood | (2) | |
| | | (b) Application of the first coat (method) | (1) | |
| | | (c) Preparation of varnished surfaces for the next coat | (2) | |
| | | (d) What is the period before final hardening is reached? | (1) | |
| | 5.2.2 | State THREE disadvantages that wax polish has as a protective coating. | (3) | |

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5.3 **Design**

5.3.1 **Figure 5.3 (a)** shows the side view of a dining room table.

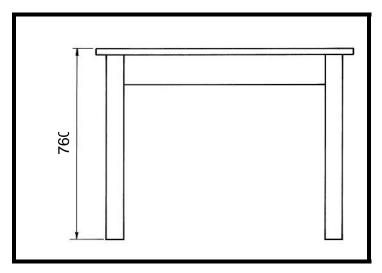


Figure 5.3 (a)

Figure 5.3 (b) shows a number of basic wood turning profiles.

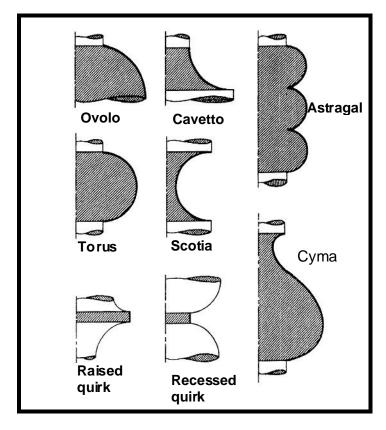


Figure 5.3(b)

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Use a pencil and ruler and design and draw to a scale of 1:5 a turned leg for the table by using the following criteria:

- (a) The thickness of the leg is 75 x 75 mm
- (b) Make use of at least 4 basic turning profiles from **Figure 5.3(b)**.
- (c) The piece where the rails join should not be turned.

Note: Marks will be allocated for the correct use of the basic turning profiles as well as the ratio thereof. (10)

- 5.3.2 Use a pencil and ruler and design and draw to a scale of 1:1 an edge pattern for the tabletop. Show only a part of the top. (2)
- 5.3.3 How is the height of the table determined? (2)

5.4 Furniture styles:

Copy the table below and write the following characteristics in the applicable column:

| THE CAPE FURNITURE STYLE | CONTEMPORARY FURNITURE |
|--------------------------|------------------------|
| | |

- 5.4.1 Board products
- 5.4.2 Solid wood
- 5.4.3 Riempies chair
- 5.4.4 Machine made
- 5.4.5 Animal glue (5) **[40]**

TOTAL: 200÷2=100