Surname	Other na	ames
Edexcel GCSE	Centre Number	Candidate Number
Manufacturing (I Engineering (Do	_	
Unit 3: Application of 1 Engineering an Paper D: Engineering F	d Manufacturing	
Engineering an	d Manufacturing Fabrication	Paper Reference
Engineering an Paper D: Engineering F	d Manufacturing Fabrication fternoon	Paper Reference 5EM03/3D

# **Instructions**

- Use black ink or ball-point pen.
- **Fill in the boxes** at the top of this page with your name, centre number and candidate number.
- Answer all questions.
- Answer the questions in the spaces provided
  - there may be more space than you need.

### Information

- The total mark for this paper is 110.
- The marks for **each** question are shown in brackets
  - use this as a guide as to how much time to spend on each question.
- Questions labelled with an asterisk (\*) are ones where the quality of your written communication will be assessed
  - you should take particular care on these questions with your spelling, punctuation and grammar, as well as the clarity of expression .

### **Advice**

- Read each question carefully before you start to answer it.
- Keep an eye on the time.
- Try to answer every question.
- Check your answers if you have time at the end.





#### **SECTION A**

## **Answer ALL questions.**

Some questions must be answered with a cross in a box  $\boxtimes$ . If you change your mind about an answer, put a line through the box  $\boxtimes$  and then mark your new answer with a cross  $\boxtimes$ .

- 1 All of the products listed below belong to a manufacturing sector.
  - (a) Put a cross ⋈ in the **two** boxes below where the products belong to the **engineering fabrication** sector.

Food processor

Perfume

Steel rule

Garden fork

Business card

Computer mouse

(b) Put a cross ⋈ in the **two** boxes below where the products belong to the **engineering fabrication** sector.

Supermarket receipt

Recycled envelope

Door key

Mobile phone

Saxophone

Repositionable sticky notes

(Total for Question 1 = 4 marks)

(2)

(2)

- **2** The tables below show some components used during the manufacture of engineering fabrication products.
  - (a) Complete Table 1 by naming each component.

(2)

Table 1				
Component	Component name	Use		
		Used to reduce the friction between a rotating component and a stationary component.		
O LIVER OF THE PARTY OF THE PAR		Used to transfer and reverse rotary motion from one shaft to another and may change the speed.		

(b) Complete Table 2 by explaining what each component is used for.

(4)

	2	
Component	Component name	Use
	Pulley and belt system	
	Solid rivet	

(Total for Question 2 = 6 marks)

3 Draw a straight line to link each **Term** listed below to the correct **Key Area**.

Each Key Area can be used more than once.

Term

**Key Area** 

Bluetooth

**Robotics** 

Modern materials

Polypropylene (PP)

Aluminium alloy

Control technology

Video conferencing

Computer aided manufacture (CAM)

Information and communications technology (ICT)

Polyvinyl chloride (PVC)

(Total for Question 3 = 7 marks)

4	Shopp	ing trolleys belong to the engineering fabrication sector.			
	(a) Name <b>two</b> other products from this sector, apart from a shopping trolley, that utilise modern materials in their manufacture.				
1.					
2					
	(b) (i)				
			(1)		
	(ii)	Explain <b>two</b> benefits to the <b>manufacturer</b> of using the modern material named in 4(b)(i).	(4)		
1.					
2 .					



(c)	(i)	State <b>two</b> smart materials used in the engineering fabrication sector.	(2)
1			
2			
	(ii)	Describe the characteristics of <b>one</b> smart material named in 4(c)(i).	(2)
		(Total for Question 4 – 11 r	marks)
		(Total for Question 4 = 11 r	narks)

by ma	uter-aided design (CAD) and computer-aided manufacture (CAM) are both use nufacturers of engineering fabrication products.	
(a) De	scribe why a <b>manufacturer</b> would use CAD rather than traditional methods.	(2)
(b) (i)	State two benefits to the manufacturer of using CAM	
(b) (i)	State <b>two</b> benefits to the <b>manufacturer</b> of using CAM.	(2)
(ii)	Explain <b>two</b> benefits to the <b>distributor</b> when the manufacturer uses CAD an	nd
(ii)	CAM.	( <b>4</b> )
	CAM.	



(a) Explain the term 'systems and control technology.  (b) Robotics is an example of a systems and control technology.  (i) Name one other example of a systems and control technology.  (ii) Name the traditional method this has replaced.  (iii) Explain two benefits of using robotics in hazardous conditions.	(2)
(ii) Name one other example of a systems and control technology.  (iii) Name the traditional method this has replaced.	
(i) Name <b>one</b> other example of a systems and control technology.  (ii) Name the traditional method this has replaced.	
(ii) Name the traditional method this has replaced.	
	(1)
(iii) Explain <b>two</b> benefits of using robotics in hazardous conditions.	(1)
	(4)
2	
(Total for Question 6 = 8 ma	arks)

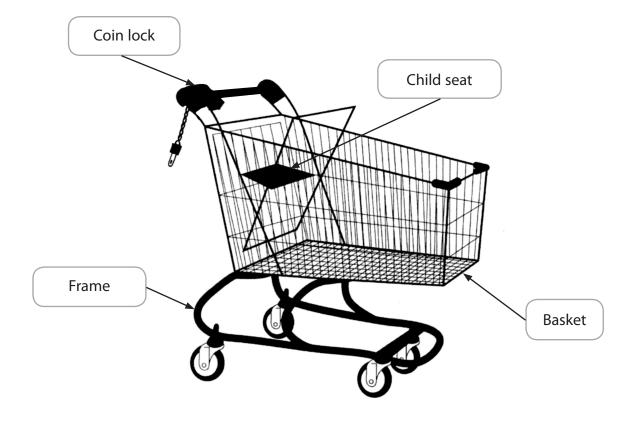
7	Handling information and data is an essential feature in engineering fabrication companies.	
	Explain <b>one</b> implication that information and data handling systems have for:	
	(a) marketing	(2)
		(3)
••	(b) materials supply.	
	(b) materials supply.	(3)
•••		
•••		
_	(Total for Question 7 = 6	marks)
	TOTAL FOR SECTION A = 50 M	MARKS
		-



### **SECTION B**

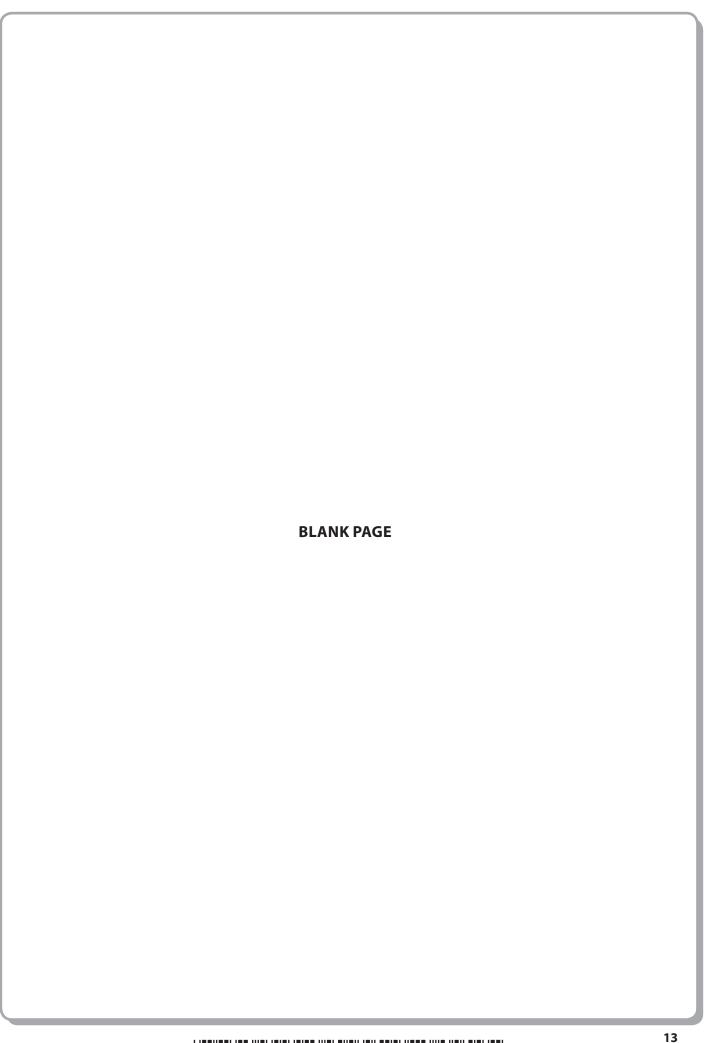
Answer ALL questions in Section B with reference to the manufacture of mass produced shopping trolleys.

The diagram below shows a shopping trolley.



the function of the fr	rame		(3)
_			
rame			
) the function of the c	oin lock		(3)
	oin lock		(3)
) the function of the c	oin lock		(3)
	oin lock		(3)

D. I			(3)
Basket			
	(Total for Que	estion 8 = 9 mai	rks)



- **9** (a) The incomplete flow diagram below indicates some of the main stages in manufacturing shopping trolleys.
  - (i) Complete the flow diagram by writing the **two** missing main stages in manufacturing shopping trolleys.

Production Planning

Materials Supply and Control

Production

Packaging and Dispatch

(2)

(1)

(ii) State the stage where ideas for a new coin lock would be first developed.

Stage

(i) F	Production planning			
(1)	Todaction planning			(3)
(ii) F	Packaging and dispatch			
				(3)
		(Tota	l for Question 9 = 9	marks)

<b>0</b> (a) Star	te a specific material commonly used for the shopping trolley basket.	(1)
(b) Spo	ot welding is used to construct the basket of the shopping trolley.	
(i)	State <b>three</b> production processes, other than spot welding, used during the manufacture of shopping trolleys.	(3)
	Process 1	
	Process 2	
	Process 3	
(ii)	Explain why spot welding is a suitable process for joining the wires of the basket.	
		(3)

shopping trolleys to increase sales.	(3)
	(Total for Question 10 = 10 marks)
	(10tal for Question for 10th and 10th

11	Autom	ation is used in the manufacture of shopping trolleys.	
	(a) Exp	lain the term 'automation'.	(2)
	(b) (i)	Describe <b>two</b> examples of automation used at the production stage of the	
1	(8) (1)	manufacture of shopping trolleys.	(4)
2			
	(ii)	Explain <b>one</b> benefit to the <b>manufacturer</b> of applying a type of automation described in 11(b)(i).	(2)
	(iii)	Explain <b>one</b> benefit to the <b>consumer</b> of applying a type of automation described in 11(b)(i).	(2)

(c) Explain the difference between automation and mech	hanisation. (2)	
(Tot	tal for Question 11 = 12 marks)	

		ommunications technology and quality control play an important role in the nanufacture of shopping trolleys.			
(ä	a) (i)	State <b>two</b> types of communications technology used at the <b>design</b> stage when manufacturing shopping trolleys.	(2)		
	(ii)	Using an example from 12(a)(i), describe <b>one</b> benefit of the use of communications technology at the <b>design</b> stage.	(2)		
(		uring the manufacture of shopping trolleys, physical damage quality checks are rried out.			
	(i)	State <b>one</b> other quality check used during the <b>production</b> stage.	(1)		
	(ii)	Describe how the quality check stated in 12(b)(i) would be carried out.	(2)		

(iii) Explain the benefits of the use of quuser.	uality control to the shopping trolley end
	(3)
	(Total for Question 12 = 10 marks)

13	The utilisation of modern technology in the manufacture of shopping trolleys has brought changes. Explain the effect of these changes for the workforce <b>and</b> the working environment.
	(Total for Question 13 = 4 marks)

4 Discuss the impact of the use of modern technologies on the sustainable manufacture of shopping trolleys.	
	(Total for Question 14 = 6 marks)
	TOTAL FOR SECTION R – 60 MARKS

TOTAL FOR SECTION B = 60 MARKS TOTAL FOR PAPER = 110 MARKS **BLANK PAGE**