Surname	Other na	ames
Pearson Edexcel GCSE	Centre Number	Candidate Number
Manufacturing ( Engineering (Do Unit 3: Application of Techn	uble Award)	
Paper E: Electrical and Elect Telecommunicatio	tronics, Process Control,	
Paper E: Electrical and Elect	tronics, Process Control, ons  – Morning	_

## **Instructions**

- Use **black** ink or ball-point pen.
- **Fill in the boxes** at the top of this page with your name, centre number and candidate number.
- Answer **all** questions.
- Answer the questions in the spaces provided
  - there may be more space than you need.

## Information

- The total mark for this paper is 110.
- The marks for **each** question are shown in brackets
  - use this as a guide as to how much time to spend on each question.
- Questions labelled with an asterisk (\*) are ones where the quality of your written communication will be assessed
  - you should take particular care on these questions with your spelling, punctuation and grammar, as well as the clarity of expression.

## **Advice**

- Read each question carefully before you start to answer it.
- Keep an eye on the time.
- Try to answer every question.
- Check your answers if you have time at the end.

Turn over ▶







#### **SECTION A**

## **Answer ALL questions.**

Some questions must be answered with a cross in a box  $\boxtimes$ . If you change your mind about an answer, put a line through the box  $\boxtimes$  and then mark your new answer with a cross  $\boxtimes$ .

- 1 All of the products listed below belong to a manufacturing sector.
  - (a) Put a cross in the **two** boxes below where the products belong to the **electrical and electronics, telecommunications** sector.

(2)

Products	Put a cross in <b>two</b> boxes below
Electric drill	$\boxtimes$
Tea towel	×
Soldering iron	
Tea cake	
Ring binder	
Adjustable spanner	$\boxtimes$

(b) Put a cross in the **two** boxes below where the products belong to the **process control, computer** sector.

(2)

Products	Put a cross in <b>two</b> boxes below
CCTV	
Train ticket	
Moisturiser	
Blender	
Tank cutter	
Endoscope	

(Total for Question 1 = 4 marks)



- 2 The tables below show some equipment and components used during the manufacture of electrical and electronic products.
  - (a) Complete Table 1 by naming each piece of equipment.

(2)

Equipment	Equipment name	Use
		To provide protection from loud or persistent sound.
		To remove the unprotected parts of a metal surface using chemicals.

Table 1

(b) Complete Table 2 by explaining the function of each component.

(4)

Component	Component name	Function
	Rectifier	
	Integrated Circuit (IC)	

Table 2

(Total for Question 2 = 6 marks)



3 Draw a straight line to link each **Term** listed below to the most appropriate **Key Area**.
Each **Key Area** can be used more than once.

**Term** 

**Key Area** 

System remote panel

Modern materials

High impact polystyrene (HIPS)

Database

Control technology

Luminescent gel

Conveyor systems

Information and communications technology (ICT)

Acrylic (PMMA)

Virtual learning environment (VLE)

(Total for Question 3 = 7 marks)



	nishing processes are used when manufacturing external hard drives in the ectrical and electronics, process control, computers, telecommunications sector.	
	Name <b>two</b> other products from this sector that use finishing processes in their manufacture.	(2)
	Product 1	(- <i>i</i>
	Product 2	
(ii)	Name <b>two</b> different finishing processes used in the manufacture of products from this sector.	(2)
	Finishing process 1	(2)
	Finishing process 2	
(ii	i) Describe <b>one</b> finishing process you named in 4(a)(ii).	(2)



	Quality control techniques are used in the manufacture of products in the electrical and electronics, process control, computers, telecommunications sector.  Describe <b>two</b> examples of quality control techniques used in the manufacture of	
1	products from this sector.	(4)
2		
<b></b>		
	(Total for Question 4 = 10 ma	rks)

<b>5</b> (a) State <b>two</b> functions of a computer-aided manufacturing (CA	AM) system. (2)
(b) A manufacturer has changed from using traditional product computer-aided manufacturing (CAM) techniques.	tion methods to
Describe <b>one</b> disadvantage of this change for the manufact	curer. (2)
(c) Programmable logic controllers (PLCs) are a control technologic Describe <b>two</b> benefits of using PLCs for a manufacturer.	ogy.
	(4)
(Total 1	for Question 5 = 8 marks)



6	Communications technologies, including <b>Wi-Fi</b> , are used by manufacturers of electrical and electronics, process control, computers, telecommunications products.	
	(a) (i) Name <b>one</b> example, other than <b>Wi-Fi</b> , of a communications technology.	(1)
	(ii) Describe the term <b>Wi-Fi</b> .	(2)
	<ul> <li>(b) Embedded computers are used by manufacturers of electrical and electronics, process control, computers, telecommunications products.</li> <li>Explain three reasons why a manufacturer would use embedded computers during manufacture.</li> </ul>	(6)
1		
2		
3		
	(Total for Question 6 = 9 m	arks)

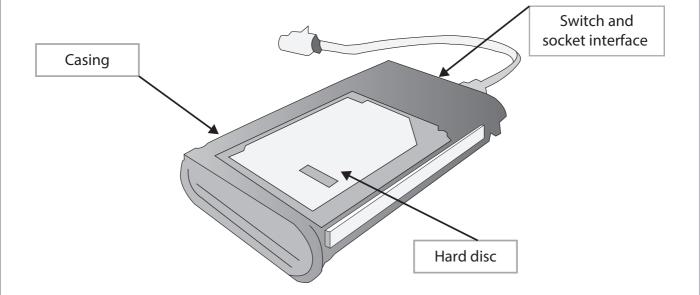
7	Handling information and data is an essential feature in electrical and electronics, process control, computers, telecommunications companies.	
	Explain <b>one</b> benefit that information and data handling systems have for:	
	(a) design	(3)
	(b) production planning	(3)
_	(Total for Question 7 = 6 m	arks)
_	TOTAL FOR SECTION A = 50 MARKS	



## **SECTION B**

# Answer ALL questions in Section B with reference to the manufacture of mass produced external hard drives.

The diagram below shows an external hard drive.



escribe, using notes and sketches:	
a) the function of the casing	
, the full custom of the custing	(3)
casing	
o) the function of the switch and socket interface	(3)
	(5)
switch and socket interface	



(3)

(c) the function of the hard disc

hard disc

(Total for Question 8 = 9 marks)

- **9** (a) The incomplete flow diagram below indicates some of the main stages in manufacturing.
  - (i) Complete the flow diagram by adding the **two** missing stages in manufacturing.

Packaging and dispatch

(ii) State the stage in manufacturing where the drawings for the external hard drives are created.

(1)

(2)

Stage

(b) List **three** activities carried out at the marketing stage when manufacturing the external hard drives.

(3)

2

3

(c) Describe the packaging and dispatch stage when manufacturing the external hard drives.		
	(3)	
(Total for Question	9 = 9 marks)	

a) State a modern polymer commonly used for the case in an external hard drive.	(1)
<ul> <li>(b) Surface mount technology is one of the processes used during the manufacture of external hard drives.</li> <li>(i) State <b>three</b> production processes, other than surface mount technology, use</li> </ul>	
during the manufacture of external hard drives.  Process 1	(3)
Process 2	
Process 3	
(ii) Explain why surface mount technology is a suitable process to use during th manufacture of external hard drives.	e (3)

(c) Explain how the use of modern materials has helped manufacturers of external hard drives to increase sales.	
	(3)
(Total for Question 10 = 10 ma	rks)

(a) Explain the term <b>automation</b> .	
	(2)
(b) (i) Describe <b>three</b> different examples of automation used in the production stage of the manufacture of external hard drives.	(6)
2	
3	
(ii) Explain <b>one</b> disadvantage to the manufacturer of applying a type of automation when manufacturing external hard drives.	(2)
(iii) Explain <b>one</b> benefit to the consumer of applying a type of automation when manufacturing external hard drives.	(2)
(Total for Question 11 = 12 m	arks)



2 (a) The introduction of modern technology has an impact on safety and efficiency when manufacturing mass produced external hard drives.				
(i) State <b>two</b> benefits the introduction of modern technology has had for the safety of the workforce.	ne			
	(2)			
1				
2				
(ii) Explain <b>two</b> effects the introduction of modern technology has had on the efficiency of the production process.	he (4)			
1				
2				
(b) The introduction of modern technology when manufacturing external hard has an impact on the global environment.	drives			
Explain <b>two</b> advantages the use of modern technology has had for the global environment.				
1	(4)			
2				
(Total for Question 12 = 1	10 marks)			



13	Information and communications technology (ICT) is an essential feature in the manufacture of mass produced external hard drives.  Explain <b>two</b> impacts of ICT on the material supply and control stage in manufacturing.
1	
2	
	(Total for Question 13 = 4 marks)



Discuss how manufacturing exte	acturers monitor and rnal hard drives.	l control energy (	consumption when	
		(1	otal for Question 1	4 = 6 marks)

TOTAL FOR SECTION B = 60 MARKS
TOTAL FOR PAPER = 110 MARKS