

Please write clearly in blo	ock capitals.		
Centre number		Candidate number	
Surname			
Forename(s)			
Candidate signature			

GCSE ENGINEERING

Unit 1 Written Paper

Tuesday 24 May 2016

Morning

Time allowed: 1 hour

Materials

For this paper you must have:

normal writing and drawing instruments.

Instructions

- Use black ink or black ball-point pen. Use pencil only for drawing.
- Fill in the boxes at the top of this page.
- Answer all questions.
- You must answer the questions in the spaces provided. Do not write outside the box around each page or on blank pages.
- Do all rough work in the answer book. Cross through any work you do not want to be marked.
- All dimensions are given in millimetres unless otherwise stated.

Information

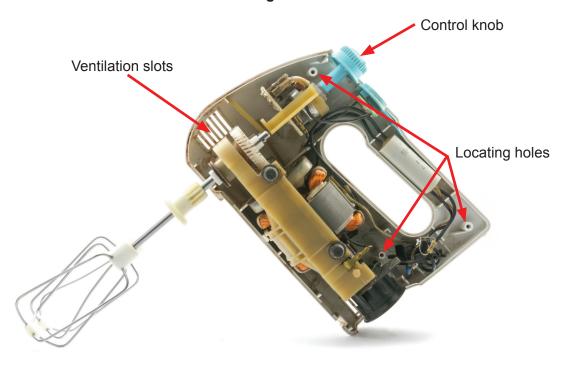
- The marks for questions are shown in brackets.
- The maximum mark for this paper is 75.
- You are reminded of the need for good English and clear presentation in your answers. Quality of Written Communication will be assessed in Question 4(b)(i).



Answer all questions in the spaces provided.

1 Figure 1 shows the inside of an electric whisk.

Figure 1



4	(a)	Dogoribo	the function	of oach	laballad r	ort
1	(a)	Describe	the function	or each	iabelled r	art

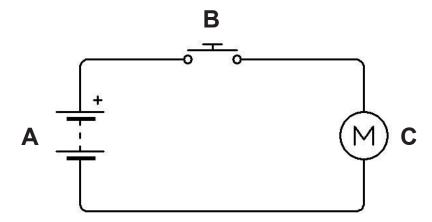
[6	mar	ks]
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Control knob			
-	 		
Locating holes	 	 	
Ventilation slots			
-			



1 (b) Electrically powered tools operate using an electrical circuit as shown in Figure 2.

Figure 2



1 (b) (i) In the spaces below, identify the components labelled A to C.

[3 marks]

A _____

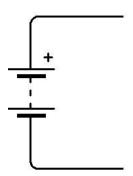
в _____

c _____

1 (b) (ii) Some electrical tools have Light Emitting Diodes (LEDs) that light up.

Complete the circuit diagram below to include an LED and resistor.

[2 marks]



Turn over ▶

15

1 (b) (iii)	Describe the function of an electrical switch.	[2 marks]
1 (b) (iv)	Describe the function of a resistor.	
1 (5) (14)		[2 marks]



2 Figures 3 and 4 show two types of whisk.

Figure 3







Describe three differences between the two types of whisk.	[6 marks]

6



3 (a) All metals are classified as ferrous or non-ferrous.

Complete the table below to show the correct category and a typical use for each metal. The first one has been completed for you as an example.

[6 marks]

Metal	Category	Typical use
Aluminium	Non-Ferrous	Drinks cans
Stainless Steel		
Copper		
Cast Iron		

3 (b) Using notes and sketches describe a welding process.

[4 marks]



3 (c)	Riveting is a method of joining sheet materials together.
	Give one advantage and one disadvantage of using riveting. In each case you should fully explain your answers.
	[6 marks]
	Advantage
	Disadvantage

16

Turn over for the next question





4 An electric jigsaw is shown in **Figure 5**. It can be used to cut sheet metals.

Figure 5



4 (a) Name three health and safety hazards when handling or cutting sheet metal.

For each hazard, suggest a safety measure.

[6	marks]
----	--------

Hazard 1
Safety measure
Hazard 2
Safety measure
Hazard 3
1 lazaiu 3
Safety measure

4 (b) (i)	In industry, sheet materials are often cut using Computer Numerically Controlled (CNC) devices.
	Explain how you would instruct a CNC device to cut a design from a sheet of material.
	Quality of Written Communication will be assessed in your answer. [6 marks]
4 (b) (ii)	Give two advantages and two disadvantages of using CNC devices to cut materials instead of cutting them by hand. [4 marks]
	Advantage 1
	Advantage 2
	Disadvantage 1
	Disadvantage 2

_ _

16





5 Garden hedge trimmers often look like the one shown in **Figure 6.**





A client asks a designer to create a new garden hedge trimmer.

Suggest **three** user requirements a designer would need to research before producing a specification for the trimmer.

For each requirement, state **one** reason why the designer would need the information.

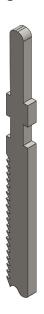
[6 marks]

Requirement 1
Reason
Requirement 2
Reason
Requirement 3
Reason



Figure 7 shows an image of a typical jigsaw blade.

Figure 7

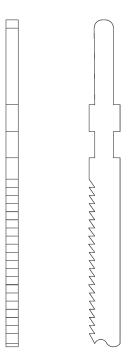


The maximum dimensions of the blade are as follows:

Length = 140 mm Width = 12 mm Thickness = 3 mm

Using standard drawing conventions, label the drawing below to show **two** dimensions of the blade.

[4 marks]



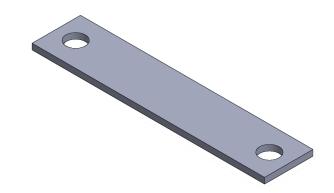
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7	A pillar drill is used to make two holes in a length of low carbon (mild) steel bar as
	shown in Figure 8.

Figure 8

Length of bar	200 mm
Width of bar	50 mm
Diameter of holes	20 mm
Distance between centres	160 mm

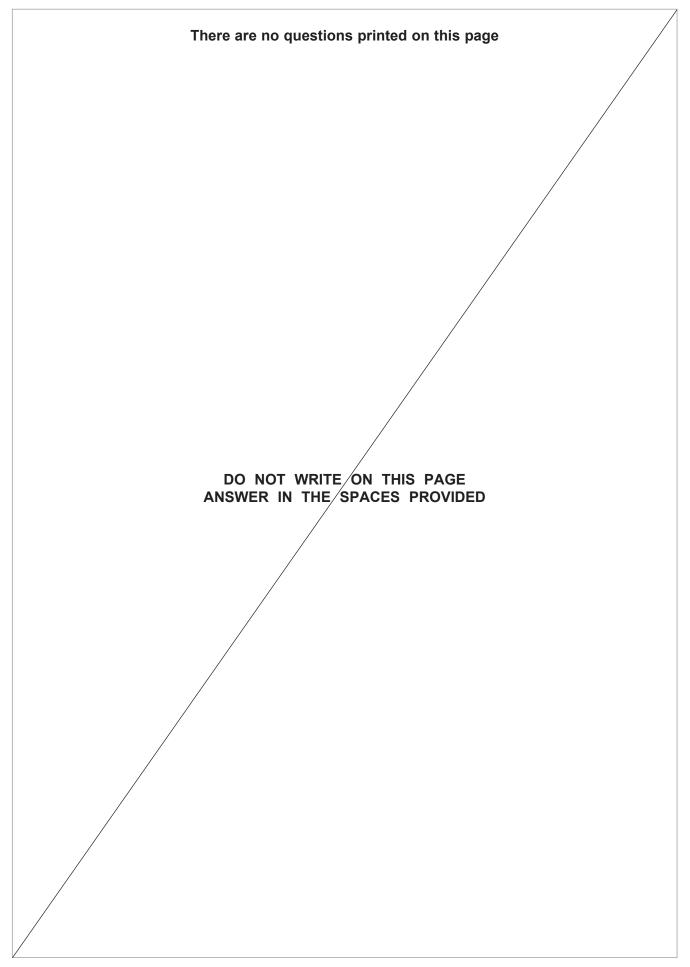


Describe the process of accurately marking and drilling the holes.	[4 ma



7 (b) (i)	A manufacturer wants to make a batch of 100 of the bars shown in Figure 8	
	Using notes and sketches show how the holes are drilled in the correct posit marking them out.	
		[4 marks]
7 (b) (ii)	Give four benefits of using jigs or templates when manufacturing products.	
	Benefit 1	[4 marks]
	Deficit 1	
	Benefit 2	
	Benefit 3	
	Benefit 4	

END OF QUESTIONS









There are no questions printed on this page

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