

GCSE

Design and Technology: Resistant Materials

General Certificate of Secondary Education

Unit A564: Technical aspects of designing and making

Mark Scheme for January 2011

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Section A

Expect	ed A	nswer			Mark	Additional guidance
1 (a)		Stage 1	Processes Mark out shape, draw	Tools/items of equipment Template		
		2	Shape Drill hole /cut hole	Saw tooth bit		Not cut heart shape
		3	Cut out shape	Coping saw		
		4	Smooth cut edges	Half-round file	[4]	Accept any reference to smoothing /filing edges
(b)		surface. Add cold	rnish would not hide the un our, cover the MDF, make n cally pleasing.		[1]	
(c)	(i)		er and resin in separate tuberal) amounts. [1]	es. [1]	[2]	Reference to two parts = 1 mark Mix together= 1 mark
(c)	(ii)	cramps.	t requires pressure: use of v [1] crap wood /method of accu		[2]	Look for detail in whole answer for maximum 2 marks.
(d)		[0-2] Method	olid wood block/sheet meta of attachment the fitting to t accept screws or pins for at	he back [1]	[3]	Use of string with pins, screws, hooks or eyes, keyhole slot = 1 max (upside down = 0) Use of drilled hole = max 1 Do not accept hinges
				Total	[12]	

Expected Answer				Additional guidance
2	(a)	Joint at A strengthened by means of: brace, or corner plate, insert or triangular piece clearly communicated. [0-2] Additional details relating to joint; eg. method of fitting to upright and /or side. [0-1]	[3]	Brace, corner plates, 'L' shaped plates screwed to upright and side. (Dowel joint could be wedged.) Up to 2 marks for an appropriate method giving effective strengthening. (award max 1 for method which gives limited strengthening) Do not accept a change of the joint (eg mortice and tenon, KD fitting)
	(b)	Safety feature added to rear of base or to uprights. Will it work? [0-2] Method of fixing.[0-1]	[3]	Look for position and effectiveness of safety feature: Size, section, proportion of feature clearly shown Accept hinge as method of fixing
	(c*)	Explanation of <u>WHY</u> it is important to consider the physical and aesthetic properties of materials when designing children's toys includes: Aesthetic properties: colour, grain, texture, finish. Fashion. Shape and form as a result of manufacturing processes Physical properties: durability, toughness manufacturing processes possible with the chosen materials. Health and safety issues. Detailed references to how specific toys may be used by children is essential. Level 1 (0-2 marks) Gives a limited explanation of why it is important to consider the physical and aesthetic properties of materials when designing children's toys. There will be little or no use of specialist terms. Answers may be ambiguous or disorganized. Errors of grammar, punctuation and spelling may be intrusive.		There are 2 questions: 1: 'physical' and 2: 'aesthetic' properties. Award maximum marks even if a predominance of one answer only over the other. Award maximum 3 marks if only one question is addressed.
		Level 2 (3-4 marks) Gives some explanation of why it is important to consider		

Expected Answer		Additional guidance
the physical and aesthetic properties of materials when designing children's toys with some analysis of the issues. There will be some use of specialist terms although these may not always be used appropriately. The information will be presented for the most part in a structured format. There may be occasional errors in spelling, punctuation and grammar.		
Level 3 (5-6 marks) Gives a detailed explanation of why it is important to consider the physical and aesthetic properties of materials when designing children's toys and analyses most of the issues. Specialist terms will be used appropriately and correctly. The information will be presented in a structured format. The candidate can demonstrate the accurate use of spelling, punctuation and grammar.	[6]	
Total	[12]	

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Ex	pecte	d Answer	Mark	Additional guidance
3	(a)	Will not rust or rot when covered with damp towel. Waterproof, will not absorb water. Possible colour co-ordination, will not get hot, attractive.	[1]	Do not accept reference to 'lightweight' or 'cost' or 'easy to clean'
	(b)	Size of towel, number of towels, weight of towel, size of radiator. Potential market, possible construction methods, Materials	[1]	
	(c)	2 benefits include: speed of process once set up , reusable moulds [dies], quality of finish means less machining, less waste, repetitive accuracy. [2x1]	[2]	Do not accept reference to 'cost'
	(d)	Hole to locate plastic tube drawn clearly. [1] Secured by means of small screw. [1] Position of screw hidden from view. [1]	[3]	Glue max 1 Appropriate glue named 2 marks
	(e)	Adjustment in and out clearly shown. [0-2] Method of locking at adjusted size. [0-1] Details of fittings used : materials /sizes/construction [0-2]	[5]	Accept a screw thread as a method of locking
		Total	[12]	

Section B

Ex	Expected Answer				Additional guidance
4	(a)		Processes include: mark out slots for remote, drill hole in corner of marked out slots, saw out shape, file edges, heat up using oven or strip heater, bend (around former).	[3]	Look for genuine stages involved. Sequence can be incorrect if processes are correct. Do not allow leave to 'cool'
	(b)		Strips or pegs added to prevent remotes from sliding. Practical idea <u>clearly shown</u> . [0-2] Added notes re materials, sizes, construction. [0-1]	[3]	Award 0-2 marks for idea then look for any additional information to support the design. Use of rubber sheet on surface 1 max for idea The information does not have to be full and comprehensive.
	(c)	(i)	Miller, router, machining centre, laser cutter, high pressure water cutter.	[1]	Accept trade names, eg Roland CAMM2.
	(c)	(ii)	Place and/or secure material in machine Set up correct tooling Set machine parameters / set laser auto focus / fume extraction Transfer data from computer to CNC machine	[3]	From the information given, does the candidate understand/demonstrate practical understanding of the process or the answers are calculated guesses? Candidates can achieve max marks by describing one stage in detail Do not reward 'turn on machine'
	(d)		Benefits include: Decreases development time; can replicate material properties of final materials; can evaluate designs before starting full-scale production; faults can be eliminated saving money before full-scale production.	[2]	Many candidates will state 'faster', 'quicker'. Only award if comparative statement is complete: ie. 'faster than traditional modelling'. Does the candidate demonstrate a genuine understanding of RP?
			Total	[12]	

Ex	pected	Answer	Mark	Additional guidance
5	(a)	Anthropometric data used because it concerns the measurements of human body, eg average height of people [1] Specific references to dimensions relating to hip, leg,		Award 1 mark max for basic understanding of anthropometrics. Award 1-2 mark for specific references.
		foot. [1]	[2]	7 Ward 12 Mark for opcomo references.
	(b)	Method of JOINING <u>clearly shown</u> : use of metal pegs, metal insert, fit into recess into plastic end. [0-2] Method of FIXING <u>clearly shown</u> : use of screws, nuts and bolts must be unobtrusive. Accuracy of technical detail. [0-2]	[4]	Accept references to pivoting seats that candidates may have used at bus stops.
	(c*)	 Discussion to include: demonstration of what is meant by each of the 6Rs. how they can be applied to the design of the seat. analysis of the extent to which the designer has considered the 6Rs. Level 1 (0-2 marks) Shows limited understanding of the extent to which the designer has considered the 6Rs in the design of the seat. There will be little or no use of specialist terms. Answers may be ambiguous or disorganized. Errors of grammar, punctuation and spelling may be intrusive. Level 2 (3-4 marks) Shows some understanding of the extent to which the designer has considered the 6Rs in the design of the seat, with some analysis of the issues involved. There will be some use of specialist terms although these may not always be used appropriately. 		There are 3 parts to be considered when marking candidate responses: understanding of 6Rs (reuse, rethink, refuse, repair, recycle, reduce) Award up to level 3 (5-6 marks) for detailed discussion of three or more of the 6R's applied to the seat in question; discussion of extent. Try to identify the band that the answer fits best then decide on which of the two marks in that band.

Expected Answer		Additional guidance
The information will be presented for the most part in a structured format. There may be occasional errors in spelling, punctuation and grammar. Level 3 (5-6 marks) Shows detailed understanding of the extent to which the designer has considered the 6Rs in the design of the seat and analyses most of the issues involved. Specialist terms will be used appropriately and correctly. The information will be presented in a structured format. The candidate can demonstrate the accurate use of spelling, punctuation and grammar.	Mark	
Total	[12]	

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