

GCSE

Design & Technology (Systems & Control)

General Certificate of Secondary Education GCSE 1957

Mark Schemes for the Components

June 2008

1957/MS/R/08

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General Certificate of Secondary Education Systems & Control (1957)

MARK SCHEMES FOR THE UNITS

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Grade Thresholds			

1957/01 Paper 1 (Foundation)

1	(a)		Paint/painted/acrylic paint/electroplating/galvanising/chrome/zinc plating/powder coating	1	
			Any solid wood [e.g. pine/oak] or manufactured board [e.g. blockboard]	1	2
	(b)		Drawing showing nut and bolt/nut bolt and washer/pop rivet [do not allow screws or glue/adhesive]	1	
			Name giving nut and bolt /pop rivet	1	
			[allow nut and bolt named the wrong way around] [do not allow just 'nut' or just 'bolt]		2
	(c)	(i)	increased rigidity/does not bend as easily (not stronger)	1	
			[do not allow any reference to handles/ improving grip] [do not allow reference to the process e.g. 'because it was vacuum formed]		
		(ii)	any suitable thermoplastic	1	
			[do not allow thermoset plastics e.g. resin, epoxy, epoxy resin]		2
	(d)		Drawing showing suitable handle/hole/area to grip/ grooves [allow raising/ suitable shaping of the original areas already	1	
			shown as slightly raised]	1	
			Label giving reference to handle/ increased raised area/grooves		2
	(e)		vacuum forming/injection moulding/strip heater/blow moulding/rim [rotational injection moulding]		1
	(f)		Allow CAD-CAM/CNC		
			Also allow reference to specific machines such as sticker machine, milling machine, laser cutter		
			[do not allow reference to having the lettering in the injection mould]		
			allow simple stencil + paint		1

1957/01			Mark Scheme		
2	(a)	(i)	correct part in tension [any horizontal rod/tie/stretcher]	1	
		(ii)	[do not allow reference to the horizontal central support] correct part in compression [any angled support rod/strut]	1	
			[do not allow reference to the horizontal central support]		2
	(b)		Sketch showing any triangulated cross member drawn [small or large] or increased thickness of member	1	
			Note which mentions The word 'triangulation' or 'stiffens' or increased thickness of members	1	2
	(c)		kinetic electrical light/heat	1 1 1	3
	(d)		Parts are clean/grease free Solder attached to both parts/parts tinned, flux is used, parts a1re hot enough before applying braze parts close enough		
			[do not allow a reference to use of a jig]	[any one]	1
	(e)		heat resistant holds parts in accurate position/ right place easy to remove parts after brazing]	[any two]	2

1957/01		Mark Scheme	June 2008	
3	(a)	input process/processing LED	1 1 1	3
	(b)	protect transistor from high currents/voltages		
		allow reduce the current flow/ control the current		1
	(c)	acrylic		1
	(d)	OR		
				1
	(e)	9.0V D.C.		1
	(f)	waterproof/hold all the electronics/no sharp edges/corners/ able to insert (remove) battery		1
	(g)	smooth surface/no undercut/resistant to heat/does not collapse under air pressure/durable/draft angle/ sloping sides	[any two]	2

1337701			mark ocheme		
4	(a)		one fulcrum labelled [must be within 5mm radius of the centre of the fulcrum]		1
	(b)		rapid (ease of) alternation auto dimensioning 3-d modelling rendering sent directly to CAD machine E-mailed		
			[do not allow reference to accuracy being better]		1
	(c)	(i)	vice/ clamps/clamped/ toggle clamp double sided tape/ fixture		
			[do not allow 'jig' or 'clips']		1
		(ii)	speed of cutter/feed of cutter/diameter of cutter (not just speed) depth of cut [not depth or depth of material] home position/ start position/zeroed/origin [do not allow just speed or just depth] [do not allow reference to type of material I or thickness of		
			material]	[any two]	2
	(d)		repetitive flow		
			[allow any terms using the word 'flow']		1
	(e)		Drawing showing Shaft with nut and bolt attachment Or	1	
			Shaft with pop rivet attachment no mark for just a shaft drawn on it's own] [
			Label Of components used	1	2
			Drawing showing Shaft DIAMETER less than 8mm to allow clearance/ pivot	1	
			Label Stating the diameter is smaller	1	2

Mark Scheme

June 2008

1957/01

[do not allow 'less energy wasted' or 'friendly to the

[any one]

1

Not using up limited finite resources.

environment']

1957/02 Paper 2 (Higher)

1	(a)		one fulcrum labelled [must be within 5mm radius of the centre of the fulcrum]		1
	(b)		rapid (ease of) alternation auto dimensioning 3-d modelling rendering sent directly to CAD machine E-mailed		
			[do not allow reference to accuracy being better]		1
	(c)	(i)	vice/ clamps/clamped/ toggle clamp double sided tape/ fixture		
			[do not allow 'jig' or 'clips']		1
		(ii)	speed of cutter/feed of cutter/diameter of cutter (not just speed) depth of cut [not depth or depth of material] home position/ start position/zeroed/origin [do not allow just speed or just depth] [do not allow reference to type of material I or thickness of material]	[any two]	2
	(d)		repetitive flow	[any tho]	_
	` ,		[allow any terms using the word 'flow']		1
	(e)		Drawing showing Shaft with nut and bolt attachment Or Shaft with pop rivet attachment no mark for just a shaft drawn on it's own] [1	
			Label Of components used	1	2
			Drawing showing Shaft DIAMETER less than 8mm to allow clearance/ pivot	1	
			Label Stating the diameter is smaller	1	2

e.g. crank is easy to turn.

[do not allow 'is torch bright enough?', 'does light stay on long enough?' or 'how long do LEDS stay on after winding torch has stopped?']

[any two]

[any one]

2

(f) (i) photo cell/photovoltaic/solar cell/solar panel.

[do not allow LDR].

(ii) Less fumes (pollution or CO2) given off. Not using up limited finite resources.

> [do not allow 'less energy wasted' or 'friendly to the environment']

[any one]

1

1

1957/02		Mark Scheme	June 2008	
4	(a)	the generator needs to be positioned inside the case this means the case needs to be made and joined	1	
		injection moulding allows varying thickness/ more complex designs [blow moulding parts are of single thickness/ can only have detail formed on one side]	1	2
	(b)	heat plastic diamond decision box feedback loop correctly added from the diamond decision box [arrows not needed]	1 1 1	3
	(c) (i)	ATTACHMENT TO GRP + REMOVAL		
		Sketch <u>or</u> note showing	1	
	an.	attaching support to GRP panel [e.g. plate with holes, large boss with flat side and holes +screws/nuts bolts] stopping rotation [e.g. grub screw, bolts, pins, circlip style fastener, clamping device]	1	
	(ii)	EASY REMOVAL		
		Sketch <u>or</u> note showing		
		removal of the support tube [need for simple tools to allow removal [e.g. screwdriver, spanner, allen key] [1 mark ma	<u>x</u>] 1	
		EASY removal [– quick release without tools [e.g, cam action wing nut] [2 marks]	2	4
	(d)	stainless steel, brass or bronze [do not allow aluminium]		1

- two specific named parts for the mechanism

Components

1

1957/03 Paper 3 (Foundation)

1	(a)	(i)	Light	Emitting	Diode. 1 mark for each correct word.		[3]
		(ii)	 s ir v b ti fl ir 	nses could hape ize ntensity/brigiewing angoi-colour lashing afra red outest esistor inclusions for each court and the sistor inclusions the sistor inclusions the sistor inclusions the sistor each court and the sistor inclusions the sister inclusions the sister inclusions the sister inclusions the sistor inclusions the sister in	ghtness le eput		[2]
	(b)	A pr	otective	resistor wil	reduce voltage in the circuit.		
		A pr	otective	resistor wil	reduce current in the circuit.	✓	
		A pr	otective	resistor ca	n be used to change the colour of an LED.		
					n change the brightness of an LED. tick, no marks for more than two boxes	ticked.	[2]
	(c)	•	negative use of trial an	e leg / catl multimeter	are acceptable: node is shorter than positive, ng breadboard for connecting. onse.		[1]
	(d)	Meth • • •	solderi powere copper solderi knife o	ed desolde braid	ed through molten solder on joint		
		1 ma			ark for solder removal.		[2]
						[Total	i 10]

2 (a) (i) 1 mark for each component with both name and condition sensed correct.

Allow 1 mark for all three sensors or all three conditions correct.

	A	В	C
		0	Je de la company
name of sensor	LDR	thermistor	reed switch
condition sensed	light	heat	movement

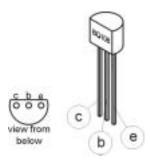
3 x 1 mark [3]

(ii) Reference to the reed switch having a contact switching action leading to a fast response – digital device, 1 mark. Reference to the time taken for other two sensors to adjust to change in light/heat level – analogue device, 1 mark. Reference to change in conditions, 1 mark.

(b) (i) Component A, the potentiometer will allow a threshold to be set for switching the transistor. E.g. adjust voltage at the centre of potential divide.

Allow reference to setting sensitivity of the circuit. [1]

- (ii) The pull up resistor will ensure that the voltage at point X is always at:
 - 0V or supply
 - logic 0 or logic 1
 - high or low
 - resistor ensures that there is always a voltage at point X.
 mark for understanding of the function.
- (c) (i) 2 marks for all three correct 1 mark for 1 correct.



[2]

[2]

[1]

- (ii) Reasons for using pad could include:
 - prevent transistor legs being bent/broken/damaged
 - prevent solder pad or track being damaged
 - prevent movement of transistor
 - act as heatsink.

1 mark for understanding shown.

[1]

3 (a) (i) Square wave, 1 mark.

[1]

(ii) Astable, 1 mark. No marks for more than one tick.

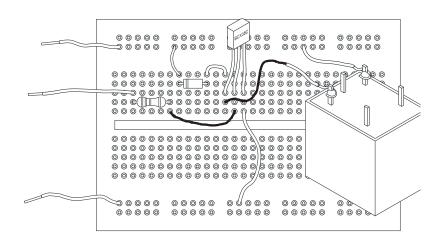
[1]

(b) (i) Components for timing are R1 and VR1, 2 x 1 mark.

[2]

(ii) The capacitor will be marked with a working voltage which should not be exceeded, or less than 12V, 1 mark.

The capacitor is electrolytic and is polarized. It should be connected the correct way around in the circuit, 1 mark. [2]



(c) (i) 1 mark for each correct connection, 2 x 1 mark.

[2]

 (ii) Explanation should refer to 12V being the coil voltage, allow operating voltage 1 mark.
 SPDT should be written in full Single Pole Double Throw, 1 mark.
 Allow marks for clear description of either point.

[2]

- 4 (a) (i) Feature could include:
 - pad size
 - pad shape
 - hole size (in pad)
 - track width
 - move components closer together
 - move positive / negative pads
 - board size/shape.

1 mark each for two suitable features, 2 x 1 mark.

No mark for pad, track or hole without qualification.

[2]

- (ii) Steps in production of auto-routed circuit will include:
 - accurate drawing of schematic using commercial software
 - route any unrouted tracks
 - remove links
 - check component placement
 - choice of component type eg preset resistor style
 - choice of board size
 - use of background copper
 - set track width.

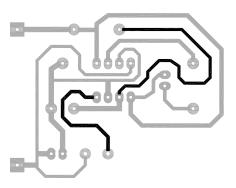
Allow mark for any other suitable step.

[1]

(iii) 1 mark for each correctly routed track, 2 x 1.

Allow mark for other correct alternatives.

[2]



- (b) The extra pads shown are for mounting the PCB onto a base.

 Allow mark for mention of screw holes or stress relief on wires. [1]
- **(c) (i)** Reasons for blocking circuits together could include:
 - allow more to be produced in the same time therefore lower cost
 - ensure consistent quality
 - cut down on board wastage
 - batch production.

Quicker or cheaper must be qualified

Allow other suitable reasons. 2 x 1 marks.

[2]

[1]

(ii) Scored lines will allow easy removal of boards from complete block. Also removes the need to use a guillotine or other cutting device. Screen layer will help in component orientation, component value and position in the circuit.

To allow circuit information to be included

[1]

Correct substitution into formula, I = 1.3 / 33 = 0.039A or 39.4mA 1 mark. Divided by three LEDs = 0.013A, 13mA, through each LED. 1 mark.

[2]

[Total: 10]

Correct answer with no working 2 marks.

(e)

1957/04 Paper 4 (Higher)

- 1 (a) (i) Feature could include:
 - pad size
 - pad shape
 - hole size (in pad)
 - track width
 - move components closer together
 - move positive / negative pads
 - board size/shape.

1 mark each for two suitable features, 2 x 1 mark. No mark for pad, track or hole without qualification.

[2]

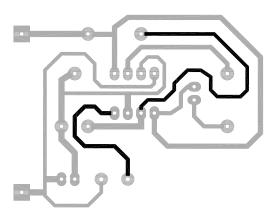
- (ii) Steps in production of auto-routed circuit will include:
 - accurate drawing of schematic
 - route any unrouted tracks
 - remove links
 - check component placement
 - choice of component type eg preset resistor style
 - choice of board size
 - use of background copper
 - set track width.

Allow mark for any other suitable step.

[1]

(iii) 1 mark for each correctly routed track, 2 x 1. Allow mark for other correct alternatives.

[2]



- (b) The extra pads shown are for mounting the PCB onto a base.

 Allow mark for mention of screw holes or stress relief on wires. [1]
- **(c) (i)** Reasons for blocking circuits together could include:
 - allow more to be produced in the same time therefore lower cost
 - ensure consistent quality
 - cut down on board wastage
 - batch production.

Quicker or cheaper must be qualified

Allow other suitable reasons. 2 x 1 marks.

[2]

(ii) Scored lines will allow easy removal of boards from complete block.
Also removes the need to use a guillotine or other cutting device.
Screen layer will help in component **orientation**, component **value**and **position** in the circuit.
To allow circuit information to be included

[1]

2 x 1 mark.

(e)

[Total: 10]

[2]

[2]

Correct substitution into formula, I = 1.3 / 68 = 0.0191A or 19.1mA 1 mark.

Divided by three LEDs = **0.006A**, **6mA**, through each LED. 1 mark.

Correct answer with no working 2 marks.

- 3 Specification points must refer to the function of the system and may (i) (a) include:
 - the device must operate at a temperature up to and beyond 110°C
 - the cooling fan must switch on and off automatically
 - the thermistor housing must be rugged enough to cope with bad weather conditions
 - the system must give a warning to the driver when the fan is in operation
 - the fan must switch on at a set temperature.

1 mark for each relevant point, 2 x 1 mark.

[2]

- If the coolant is just at a dangerous level the fan will constantly switch on and (ii) off, shortening the life of the motor. Allow reference to the fan 'hunting'. 1 mark for understanding shown. [1]
- Reasons should include: (b) (i)
 - lower tolerance which will make setting up a large batch easier
 - suitable operating temperature
 - high enough resistance at high temperature to make adjustment/balance easier.

1 mark for each suitable reason, 2 x 1 mark.

[2]

- (ii) Suitable properties will include:
 - resistance to heat
 - resistance to chemical attack
 - it is a thermoset plastic, therefore sets hard
 - will protect the thermistor
 - allows transfer of heat to the thermistor
 - waterproof.

1 mark for suitable property.

[1]

(c) The maximum delay will be when the variable is set to 470K.

 $T = 1.1 \text{ x} (10\text{K} + 470\text{K}) \text{ x} 1000\mu\text{F} = 1.1 \text{ x} 480\text{K} \text{ x} 1000\mu\text{F}$

1 mark for substitution of correct values into formula or correct addition of resistor values.

T = 8.8 minutes or 528s.

1 mark for correct answer

Allow 1 mark for 517s

Allow 1 mark for a correct result using any other value of resistance up to 480K. [2]

- Advantages could include: (d)
 - ability to change values using software
 - circuit could be adapted for different vehicles or climates
 - less chance of components becoming obsolete
 - program can be updated during the life of vehicle
 - more accurate temperature control
 - will possibly have surplus inputs and outputs that can be utilised
 - timing section of circuit is integral and controlled by software.

1 mark for each suitable advantage, 2 x 1 mark.

[2]

4 (a) (i) 1 mark for output X column correct, 1 mark for output Y column correct. [2]

O door 1	door 2	boot lid	o ignition	O output at X	O output at Y
0	0	0	0	0	0
0	0	1	0	1	0
0	1	0	0	1	0
1	0	0	0	1	0
0	0	1	1	1	1
0	1	0	1	1	1
1	0	0	1	1	1

(ii) The AND gate acts as a filter ensuring that there is: no output unless the ignition is on.

1 mark for suitable response showing understanding.

[1]

(iii) If the spare input on gate 2 were left to float the output could not be predicted. If the spare input was connected high the output from that gate would always be high.

1 mark for understanding shown.

[1]

[1]

(b) The capacitor is there as a decoupling capacitor. It will suppress voltage spikes that could otherwise cause a change in logic level.
 1 mark for understanding shown. E.g. protection of IC or smoothing.

- (c) (i) Benefits could include:
 - avoids turning board over for checking
 - overcomes faulty LED
 - less risk of shorting
 - ensures correct point is checked
 - lower cost than LED indicator
 - allows test device such as oscilloscope to be connected quickly.

Allow **qualified** reference to speed, 1 mark.

[1]

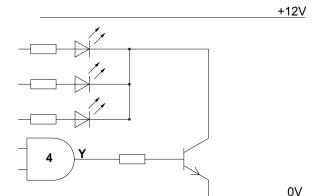
(ii) Visual response, no instruments needed, no connections necessary, speed of testing.

[1]

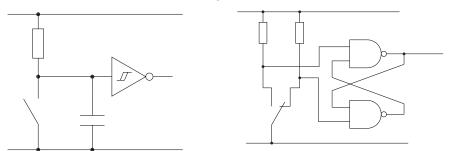
(d) 1 mark for correct symbol for NPN transistor in suitable position on the drawing.

1 mark for correct connection of either base, emitter or collector. 1 mark for all connections correct, 3 x 1 marks.

[3]



5 1 mark for method of debouncing, bistable, Schmitt device with capacitor. (a)



1 mark for working detail showing or describing actual components used. Schmitt inverter symbol with no capacitor 1 mark.

2 x 1. [2]

- (b) (i) The bar means that when pin 10 is connected low it will be a down count, for an up count it is connected high. 1 mark for understanding of the pin function.
 - (ii) BCD counter maximum 9 Full 4 bit binary counter 15 1 mark for each correct. [2]
 - (iii) Maximum count before resetting will be 159. Allow mark for an answer of 160 or product of (b)(ii) answers. [1]
- Explanation should include: (c) Reset occurs when pin is high, 1 mark. The inverter gives a low signal for the full minute of the count and a high at the end of the minute allowing a reset. 1 mark for understanding that an inverted pulse is required, 2 x 1 mark. [2]
- (d) Display needs changing because of difficulty in interpreting binary output, 1 mark. Allow marks or other relevant changes with good reason. E.g. use LCD because of lower current draw. [2]

The change required should relate to the output display, 1 mark.

[Total: 10]

[1]

1957/05 Paper 5 (Higher)

1 (a)



B Main Air [1]



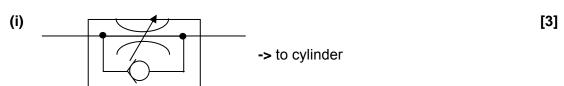
D Double acting cylinder [2]



(b) To maintain constant supply
To avoid the need for the compressor running constantly
To maintain a higher pressure than the compressor alone can supply.
To create a time delay.

2 (a) Push button spring return 3 port valve.

(b)



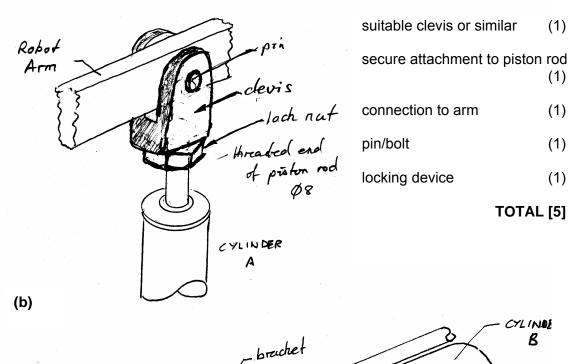
[2]

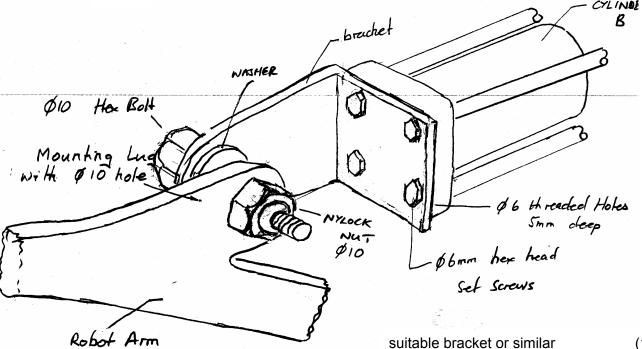
- (ii) When valve X is pressed main air can pass unrestricted (by blowing the ball away) to the double acting cylinder and lifts the arm, but when the valve is released the return path is restricted and the weight of the arm brings it down at a speed determined by the setting of the unidirectional restrictor. [3]
- (iii) A double acting cylinder rather than a single acting cylinder was used because the spring in the single acting cylinder would bring the arm down even quicker (1), and a single acting cylinder is a little more expensive because of the extra spring (1).

- 3 (a) (i) The safety valve is an essential part of the compressed air system because if the compressor fails to shut off (1) and the pressure rises too high (1) it will release the pressure and prevent the receiver exploding (1). [3]
 - (ii) The pressure gauge is essential because it displays the pressure in the system (1) and gives a visual warning of problems (1) that have caused the pressure to rise or fall from that required (1) ie the failure of another safety component in the system (or an answer that relates to these points). [3]
 - **(b)** The reasons it is important to check for unconnected pipes before turning on the main air for the first are:
 - if there are any pipes not connected they will flay around and could hit somebody
 - if pressurized air is allowed to blow on bare skin it could cause air bubbles to get in the blood stream, possibly causing death
 - the system will not be airtight and would fail to work properly
 Or any other correct response (2) for each correct response.
 [2]

1957/05	Mark Scheme		
4 (a)	 The advantages of using CAD to design layouts are - they can be easily edited they can be easily stored for future use 		
	they can be sent anywhere in the worldit is more efficient		
	 ready made symbols are available. 	[3]	
(b)	The benefits of using simulation are:		
	the circuit can be tested safely		
	 can be carried out without the need for the hardware 		
	 it is easier and quicker to make alterations and retest. 	[2]	
(c)	Two advantages for the manufacturer in changing to computer control:		
	 computers work 24/7 		
	 initial costs high but running costs lower 		
	 consistent quality 		
	small workforce	[2]	

5 (a)





suitable bracket or similar (1)

secure attachment to cylinder (1)

connection to arm (1)

pin/bolt (1)

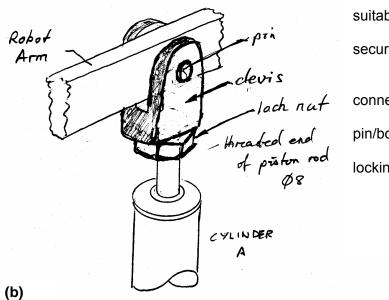
locking device (1)

TOTAL [5]

1957/06 Paper 6 (Higher)

1	(a)	The	advantages of using CAD to design layouts are –	
		They They It is	y can be easily edited. y can be easily stored for future use. y can be sent anywhere in the world. more efficient. dy made symbols are available	[3]
	(b)	The	benefits of using simulation are –	
		Can	circuit can be tested safely. be carried out without the need for the hardware. easier and quicker to make alterations and retest.	[2]
	(c)	Two	advantages for the manufacturer in changing to computer control	
		Initia	nputers work 24/7. al costs high but running costs lower. sistent quality.	[2]
	(d)	(i)	A magnet.	[1]
		(ii)	Feedback is provided to the computer from the action of the magnet closing the reed switch when it is near it and signalling the computers' input that a switch has been closed.	[2]

2 (a)



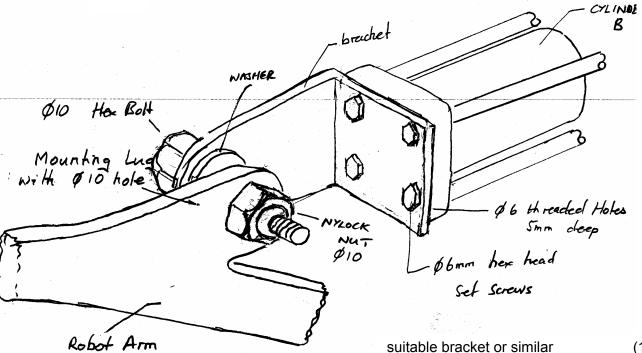
suitable clevis or similar (1) secure attachment to piston rod (1)

connection to arm (1)

pin/bolt (1)

locking device (1)

TOTAL [5]



suitable bracket or similar (1)

secure attachment to cylinder (1)

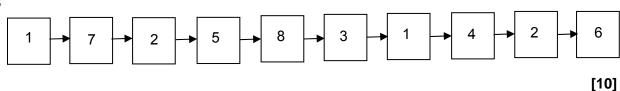
connection to arm (1)

pin/bolt (1)

locking device (1)

TOTAL [5]

3



4 (a) Calculate the minimum air supply required to rotate the arm. $F = P \times A$

$$R = D/2 = (12/2) = 6$$
 (1)

$$15 = P \times \pi \times 6^2 \tag{1}$$

$$P = 15 / \pi \times 6^2$$
 (1)

$$P = 0.133 \text{N/mm}^2$$
 (1)

Minimum air supply pressure =
$$0.13 \text{ N/mm}^2$$
 (1) [5]

- (b) The minimum pressure calculated was based on the full area of the piston (1) but on the instroke the area of the piston rod must be considered (1). The result is that there is less area for the pressure to act on (1) so less force produced (1). [4]
- (c) Increase the air supply pressure. [1]

1957/06			Mark Scheme			
5	(a)	(i)	A cushioned double acting cylinder.	[1]		
		(ii)	The cylinder travels at normal speed for all but the last part of the stroke (1) when it covers the main exhaust escape (1) and leaves just a small hole which creates a cushion of air trying to escape (1), this then slows down the last part of the stroke.	[4]		
	(b)	at th diap obst	en the valve is pressed main air will outstroke the cylinder (1) and e same time the exhaust will be restricted (1) and hold the hragm valve in the exhausting position (1). If the bucket hits an ruction the pressure on the diaphragm stops (1) and sends a all to the 2/5 port valve to return the cylinder (1).	[5]		

1957/07 Paper 7 (Higher)

Qı	Question		Syllabus Ref	Expected Answer	Mark	Rationale
1	(a) (i) Reciprocating (1)					
	(ii) Linear (1)					
		(iii)		Rotary (1)	[3]	
	(b)			One wheel drawn off centre below axle (1) Second wheel drawn off centre above axle or on centre. (1)	[2]	
	, ,	<i>(</i> 1)				
	(c)			Follower, rod , dowel	[1]	
		(ii)		Cam or eccentric drawn (1) Named. (1)	[2]	
	(d)	(i)		HIPS; polystyrene; ABS, polypropelene, PVC	[1]	
	` '	(ii)		injection moulding; compression moulding; vac forming	[1]	
2	(a)			Reduce friction, prevent hole in foamboard becoming enlarged, prevent wear between wheel and foamboard.	[1] [1]	
	(b)			Brass, pvc, nylon	[1]	
	(c) Quieter, lighter, lower cost, easier to manufacture. easier maintenance; smoother than chain.		[1]			
	(d) Reduced speed (1) 1/3 speed (1)		[2]			

	(e)	sketch showing a method that will Fix pulley a method that will allow Removal R (1) components labelled: C screw, key, (1) keyway or: grubscrew, spline (1+1)	[4]	
3	(a)	Pinch roller	[1]	
	(b)	Link attached to blade and lever, (1) compression or tension spring used appropriately (1) named component. (1)	[3]	fixed link to blade with two fixing points 3 marks
	(c)	System A: class 1, class A (1) System B: class 3. class C (1)	[1] [1]	
	(d)	Blade only needs to be moved short distance (1) System A gives a lower velocity ratio/more power (1) System A VR= 3:1 (1) System B VR= 1:4 Clear comparison for all 4 marks (1) Note: maximum of 2 marks if no calculation.	[4]	
4	(a)	Answer must relate to production: Components are ordered from suppliers to arrive when needed (1) for assembly, reducing need for storage; allows for changes to product without need to use up stock.	[2]	
	(b)	Pollution due to transport	[1]	

(c)	Visual inspection of components prior to or during assembly; use of test equipment on sizes; sample testing of products.	[1]	
(d)	On-line ordering; stock picking; route planning for delivery vehicles; printing delivery labels; (1+1 accountancy; re-ordering of stock.; tracking parcels; web based system	[2]	
(e)	Packaging to include information about different materials used for the product eg. plastics identification using standard symbols. (1+1 Include information about how to dispose of the product; easy to disassemble money back on return.	[2]	
(f)	Trigger to hand grip distance decided as a result of anthropometric data; trigger length of lever is long compared with effort end giving good mechanical advantage; jaws shaped to take (1+1 account of different size and shape of litter.	[2]	Relate size to person using ie bending down
5 (a)	System A: ratchet and pawl System B: worm and wormwheel or wormgear and wheel	[1] [1]	
(b)	Input: handle or winder is turned (not one word answer) Process: pawl drops into next tooth.	[1] [1]	
(c)	Gives finer degree of control of the tensioning because of the high VR achievable in a worm (1) system; Enclosed, weather protection and safety related to (1) ratchet and pawl not to handle Worm systems act as a lock because worm cannot be turned by the wormwheel.	[2]	

(d)	turn shaft: shaft and handle with flats; key &	Tick responses/spec points total these
	keyway; splines	[1]
	easy removal	[1]
	no protrusion of shaft	[1]
	features labelled.	[1]

1957/08 Paper 8 (Higher)

Qı	Question		Syllabus Expected Answer Ref		Mark	Rationale
1	(a)	(i)		Reciprocating (1)		
	(ii) Linear (1)					
		(iii)		Rotary (1)	[3]	
	(b)			One wheel drawn off centre below axle (1)		
				Second wheel drawn off centre above axle or on		
				centre. (1)	[2]	
	(0)	/i\		Follower red. dowel	[41	
	(c)	(i)		Follower, rod , dowel Cam or eccentric drawn (1)	[1]	
		(ii)		Cam or eccentric drawn (1) Named. (1)	[2]	
				Nameu. (1)	[Z]	
	(d)	(i)		HIPS; polystyrene; ABS, polypropelene, PVC	[1]	
	(/	(ii)		injection moulding; compression moulding; vac forming	[1]	
		•		, , , , , , , , , , , , , , , , , , , ,	• •	
2	(a)			Reduce friction, prevent hole in foamboard becoming		
				enlarged,	[1]	
				prevent wear between wheel and foamboard.	[1]	
	(1-)			Duran mulan	F41	
	(b)			Brass, pvc, nylon	[1]	
	(c)			Quieter, lighter, lower cost, easier to manufacture.	[1]	
	(5)			easier maintenance; smoother than chain.	[.,]	
				Casto. Hambonanos, omocanor anarronam.		
	(d)			Reduced speed (1)		
L				1/3 speed (1)	[2]	

(e)	sketch showing a method that will Fix pulley a method that will allow Removal components labelled: screw, key, keyway (1)		
	or: grubscrew, spline (1+1)	[4]	
3 (a)	Pinch roller	[1]	
(b)	Link attached to blade and lever, (1) compression or tension spring used appropriately (1) named component. (1)	[3]	fixed link to blade with two fixing points 3 marks
(c)	System A: class 1, class A (1) System B: class 3. class C (1)	[1] [1]	
(d)	Blade only needs to be moved short distance (1) System A gives a lower velocity ratio/more power (1) System A VR= 3:1 (1) System B VR= 1:4 Clear comparison for all 4 marks (1) Note: maximum of 2 marks if no calculation.	[4]	
4 (a)	Answer must relate to production: Components are ordered from suppliers to arrive when needed (1) for assembly, reducing need for storage; allows for changes (1) to product without need to use up stock.	[2]	
(b)	Pollution due to transport	[1]	

	(c)	Visual inspection of components prior to or during assembly; use of test equipment on sizes; sample testing of products.		[1]	
	(d)	On-line ordering; stock picking; route planning for delivery vehicles; printing delivery labels; accountancy; re-ordering of stock.; tracking parcels; web based system	(1+1)	[2]	
	(e)	Packaging to include information about different materials used for the product eg. plastics identification using standard symbols. Include information about how to dispose of the product; easy to disassemble money back on return.	(1+1)	[2]	
	(f)	Trigger to hand grip distance decided as a result of anthropometric data; trigger length of lever is long compared with effort end giving good mechanical advantage; jaws shaped to take account of different size and shape of litter.	(1+1)	[2]	Relate size to person using ie bending down
5	(a)	System A: ratchet and pawl System B: worm and wormwheel or wormgear and wheel		[1] [1]	
	(b)	Input: handle or winder is turned (not one word answer) Process: pawl drops into next tooth.		[1] [1]	

(c)	Gives finer degree of control of the tensioning because of the high VR achievable in a worm system; Enclosed, weather protection and safety related to ratchet and pawl not to handle Worm systems act as a lock because worm cannot be turned by the wormwheel.	(1) (1)	[2]	
(d)	turn shaft: shaft and handle with flats; key & keyway; splines easy removal no protrusion of shaft features labelled.		[1] [1] [1] [1]	Tick responses/spec points total these

Grade Thresholds

General Certificate of Secondary Education 1957 Systems and Control June 2008 Examination Series

Component Threshold Marks

Component	Max Mark	Α	В	С	D	Е	F	G
1	50			27	22	18	14	11
2	50	28	23	18	13			
3	50			26	22	18	15	12
4	50	28	22	16	10			
5	50			33	27	22	17	12
6	50	33	27	22	17			
7	50			23	19	15	12	10
8	50	29	24	19	14			
9	100	87	76	65	53	41	29	17

Specification Options

Foundation Tier Electronics

	Max Mark	A *	Α	В	С	D	E	F	G
Overall Threshold Marks	175				98	81	65	49	33
Percentage in Grade					19.93	26.45	20.29	18.12	10.15
Cumulative Percentage in Grade					19.93	46.38	66.67	84.78	94.93

The total entry for the examination was 336

Higher Tier Electronics

	Max Mark	A *	Α	В	С	D	E	F	G
Overall Threshold Marks	175	140	123	106	89	69	59		
Percentage in Grade		7.52	21.28	26.88	24.16	14.56	2.72		
Cumulative Percentage in Grade		7.52	28.80	55.68	79.84	94.40	97.12		

The total entry for the examination was 663

Foundation Tier Mechanisms

	Max Mark	A *	Α	В	С	D	E	F	G
Overall Threshold Marks	175				94	78	62	47	32
Percentage in Grade					16.57	29.72	25.71	14.29	9.71
Cumulative Percentage in Grade					16.57	46.29	72.00	86.29	96.00

The total entry for the examination was 374

Higher Tier Mechanisms

	Max Mark	A *	Α	В	С	D	E	F	G
Overall Threshold Marks	175	144	126	108	91	72	62		
Percentage in Grade		6.34	18.01	26.37	24.21	18.30	3.89		
Cumulative Percentage in Grade		6.34	24.35	50.72	74.93	93.21	97.12		

The total entry for the examination was 708

Foundation Tier Pneumatics

	Max Mark	A *	Α	В	С	D	E	F	G
Overall Threshold Marks	175				106	87	68	50	32
Percentage in Grade					9.38	25.00	28.13	15.63	15.63
Cumulative Percentage in Grade					9.38	34.38	62.5	78.13	93.75

The total entry for the examination was 33

Higher Tier Pneumatics

	Max Mark	A *	Α	В	С	D	E	F	G
Overall Threshold Marks	175	141	125	109	93	73	63		
Percentage in Grade		4.41	14.71	32.35	25.00	20.59	2.94		
Cumulative Percentage in		4.41	19.12	51.47	76.47	97.06	100.0		
Grade									

The total entry for the examination was 68

Overall

	A *	Α	В	С	D	E	F	G
Percentage in Grade	4.60	13.11	18.24	22.10	20.39	9.83	5.13	3.28
Cumulative Percentage in Grade	4.60	17.70	35.94	58.04	78.44	88.26	93.4	96.67

The total entry for the examination was 2182

Statistics are correct at the time of publication.

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