## **Specimen Papers and Mark Schemes**

Edexcel GCSE
Design & Technology: Resistant Materials
Technology
Full course (1973)

For First Examination Summer 2003



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#### Autumn 2000

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Candidate Number Candidate Signature Other Names	Centre Number		Paper Reference	Surname
Canada Tamber	Candidate Number		Candidate Signature	Other Names

1973/2F

## **Edexcel GCSE**

# Design and Technology: Resistant Materials Technology (Full Course)

Paper 2F

1		
FOUNDATION TIER	Question Number	Leave Blank
TOUNDATION TIER	1	
Specimen Papers	2	
Specimen rupers	3	
Time: 1 ½ hours. N0000	4	
Materials required for the examination None  Items included with these question papers None		
Instructions to Candidates		
In the boxes above, write your centre number, candidate number, the paper reference, your signature,		
your surname and other names. The paper reference is shown in the top left hand corner.		
Attempt ALL questions using the spaces provided in the Question Paper.		
Information for Candidates		
You may use drawing equipment and coloured pencils.		
All measurements are in mm unless otherwise stated.		
Advice to Candidates		
You are reminded of the importance of clear and orderly presentation in your answers.		
Include diagrams where these are helpful.	Total	

Turn over

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For Team

Leader's use



### Answer ALL questions in the spaces provided.

Leave blank

- 1. The table below shows either some tools or components or equipment.
  - (a) Complete the table by:
    - (i) naming each tool or component or equipment;
    - (ii) describing its use.

The first one is done for you.

TOOLS /COMPONENTS / EQUIPMENT	NAME	USE
PIVOT	PINCERS	PULLING NAILS FROM WOOD
		(10)

**(10)** 

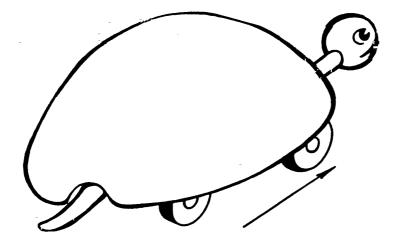
(b)	The	e pincers use a round head rivet for the pivot.
	(i)	Draw a clear outline of a round head rivet.
		(2)
	(ii)	Describe how the round end of the rivet is formed to make a suitable pivot for the pincers using school workshop equipment.
		(2)
(c)	Pin	cers are used to pull nails from pieces of wood.
` ,	Des	scribe how pincers would be used to pull a nail from a piece of softwood without ising the surface of the wood.
		(3)

3 Turn over

Leave blank

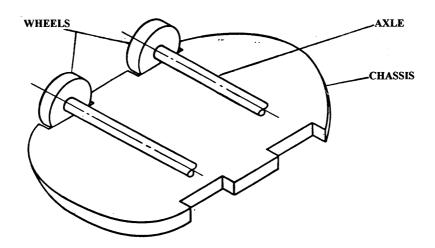
(i)	Explain what is meant by a <i>standard component</i> .
( )	
	(2)
(ii)	Give <b>two</b> advantages of using standard components.
	1
	2
	(2)
	(Total 22 marks)

2. The drawing below shows an idea for a young child's pull along toy tortoise.



(a) The drawing below shows some detail of the chassis.

(i) Name **two** materials suitable for the axles.



1
2
The wheels are to be made of 9mm thick plastic and have a 6mm hole drilled in the

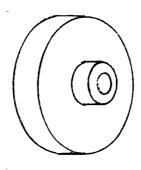
(ii) The wheels are to be made of 9mm thick plastic and have a 6mm hole drilled in the centre.Name a suitable material for the plastic wheels.

(1)

(iii) Use notes and sketches to add to the drawing above **one** method of fixing the axles to the plastic chassis that will allow the axles to turn freely.

**(4)** 

(iv) Use notes and sketches to show **one** method of fixing the wheels to the axles that will allow the wheels to turn freely on the axle. Explain how your method works.



Detail of wheel

Explanation
(4)
) Explain <b>two</b> safety issues of which the designer needs to be aware when designing toys for young children.
1
2
(4)
) (i) Describe <b>two</b> advantages to the environment of using plastics which are suitable for recycling.
1
2
(4)

(ii)	The chassis of the toy is to be moulded in batches of 500 using a suitable plastics material that can be recycled.
	Give <b>three</b> advantages of this moulding process compared with cutting the wheels from flat sheet.
	1
	2
	3
	(3)
	(Total 22 marks)

**3.** A company is designing a rack to hold CDs (compact discs) in their cases.

The specification of the CD rack is that it must:

- hold 15 single CD cases;
- allow easy selection of individual CD cases;
- be easy to clean;
- be suitable to manufacture in batches of 100.
- (a) In the spaces below, use notes and sketches to show **two** ideas for the design of the CD rack which meets this specification.

#### **DESIGN IDEA 1**

**(8)** 

### **DESIGN IDEA 2**

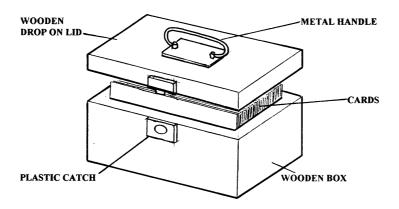
Leave blank

(8)

Leave
blank

(b)	Three of the specification points are given below.
	Use these headings to evaluate <b>one</b> of your design ideas against the initial specification.
	1. The CD rack must hold 15 single CD cases.
	2 The CD week worst allows are also discussed in the Lord CD.
	2 The CD rack must allow easy selection of individual CDs.
	3 The CD rack must be suitable to manufacture in batches of 100.
	(6)
	(Total 22 marks)

4. The drawing below shows a container for storing address cards.



#### ADDITIONAL INFORMATION

The container is to be made of wood and will be used on an office desk.

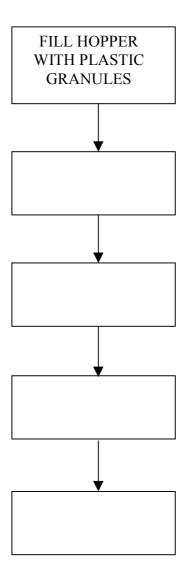
- (a) Two specification points for the container are:
  - it must hold standard address cards which measure 140mm x 90mm;
  - it must be easy to select cards from the container.

Give **three** more points of specification which could be included in the specification of this product. For each point, give a reason why it should be included.

1	
Reason	
2	
Reason	
Reason	
	(6)

(3)
nd
(4)

(d) The plastic catch is to be injection moulded in quantities of 1000.Complete the diagram below to show the main stages in the injection moulding process.The first stage has been done for you.



**(5)** 

(e)	The purpose of this desk top container is to store address cards and allow individual cards to be selected.	Leave blank
	Describe how this design achieves its purpose.	
	(4)	
	(4)	
	(Total 22 marks)	

PAPER TOTAL 88 MARKS

**END** 

Centre Number			Paper Reference	Surname
Candidate Number			Candidate Signature	Other Names

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## **Edexcel GCSE**

# Design and Technology: **Resistant Materials Technology** (Full Course)

Paper 2H

1			
HIGHER TIER		Question Number	Leave Blank
IIIOIILIK IILIK		1	
Specimen Paper		3	
Time: 1 ½ hours	N0000	4	
Materials required for the examination	Items included with these question papers		
None	None		
Instructions to Candidates			
In the boxes above, write your centre number, candida			
your surname and other names. The paper reference is	•		
Attempt ALL questions using the spaces provided in the	ne Question Paper.		
Information for Candidates			
You may use drawing equipment and coloured pencils			
All measurements are in millimetres unless otherwise s	stated.		
Advice to Candidates			
	ly progentation in your engages		
You are reminded of the importance of clear and order Include diagrams where these are helpful.	ry presentation in your answers.		
mende diagrams where these are helpful.		Total	

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For Team

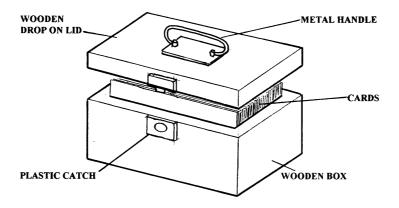
Leader's use



### Answer ALL questions in the spaces provided.

Leave blank

1. The drawing below shows a container for storing address cards.



### ADDITIONAL INFORMATION

The container is to be made of wood and will be used on an office desk.

- (a) Two specification points for the container are:
  - it must hold standard address cards which measure 140mm x 90mm;
  - it must be easy to select cards from the container.

Give **three** more points of specification which could be included in the specification of this product. For each point, give a reason why it should be included.

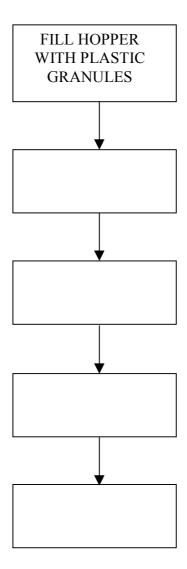
1	 	 		
Reason	 	 		
2				
Reason				
3				
Reason				
Reason	 	 	• • • • • • • • • • • • • • • • • • • •	• • • • •

**(6)** 

Leave	
hlank	

(b)	Name the specific type of material suitable for making each of the following parts of the container.
	(i) Wooden box
	(ii) Metal handle
	(iii) Plastic catch
	(3)
(c)	Give <b>one</b> property associated with <b>one</b> of the materials you have named in (b) and explain how this property makes it suitable for this application.
	Property
	Explanation
	(4)

(d) The plastic catch is to be injection moulded in quantities of 1000.Complete the diagram below to show the main stages in the injection moulding process.The first stage has been done for you.

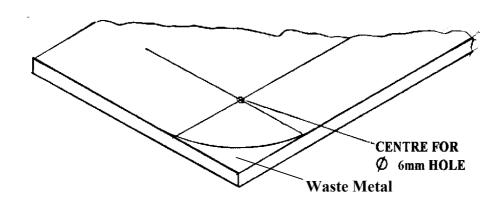


**(5)** 

(e)	The purpose of this desk top container is to store address cards and allow individual cards to be selected.
	Describe how this design achieves its purpose.
	(4)
	(Total 22 marks)

2. The drawing below shows a piece of metal marked out ready for drilling and shaping.

Leave blank



(a) (i) Add to the table below the tools used for marking out this piece of metal.One tool has been named for you.

PROCESS	TOOL USED
Mark the centre of a hole	Odd leg calipers
Punch the centre of a hole	
Mark radius on corner	
	(2)

(ii)	Name <b>two</b> tools used to remove the waste metal and finish the radius.	
	1	
	2	
		(2)

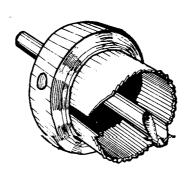
(b) (i) Make a clear sketch of a pair of odd leg calipers and identify their key features.

**(4)** 

(ii)	Explain how the odd leg calipers would be used the position of the centre of the 6mm diameter hole.
	(3)

(c) The drawing below shows a Hole Saw.

It is to be used to make a 45mm diameter hole in a piece of acrylic measuring 300 x 65 x 3mm.



(i) Use notes and sketches to explain how the acrylic would be held securely prior to drilling on a pillar drill.

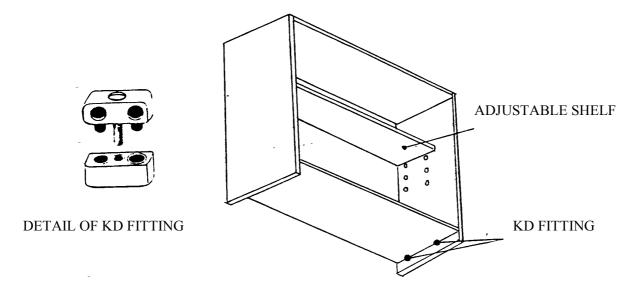
**(3)** 

Leave blank

		(2)
i) Before dri	lling takes place, a risk assessment should be done.	
Describe (	three precautions you would take before drilling the acrylic.	
1		
2		
3		

3. The drawing below shows one design for a self assembly book rack made from wood effect veneered chipboard. The book rack is sold as a flat-packed self assembly item. The detail shows the knock down (KD) fittings supplied with the book rack.

Leave blank



- (a) The KD fitting is manufactured from a plastic material using the injection moulding process.
  - (i) Name a suitable plastic material for the KD fitting

    (1)
  - (ii) Give **three** reasons for the manufacturer choosing injection moulding rather than machining the KD fitting from a solid piece of material.

	(3)
3.	 
2.	•••••
2	
1.	• • • • • •

(b) (i) Use an annotated sketch to show how the KD fitting is joined to one side and the base of the book rack.

**(3)** 

	(ii) Explain why this fitting is called a "Knock Down" fitting.
	(2)
c)	The shelf position can be adjusted to three pre-drilled heights.
	Make a clear drawing to show a suitable fitting that can be inserted in any of the pre- drilled holes to make the shelf height adjustable.
	(2)
d)	Many products are designed with built-in obsolescence.
	Describe <b>three</b> effects that built-in obsolescence would have on the design of a product.
	Describe <b>three</b> effects that built-in obsolescence would have on the design of a product.  1
	1
	1
	2
	2
	1       2       3
	1       2       3
	1       2       3
	1       2       3

23 Turn over

Leave blank

(e)	Explain how the self-assembly book rack design makes use of materials in an environmentally friendly way.	Leave blank
	(5)	
	(Total 22 marks)	

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**TURN OVER FOR QUESTION 4** 

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**4.** A company is designing a music stand to be used on a table top.

The specification of the music stand is that it must:

- fold flat when not in use;
- hold sheet music open;
- be robust yet lightweight;
- be suitable for production in large scale quantities.
- (a) In the spaces below, use notes and sketches to show **two** ideas for the design of the music stand which meets this specification.

#### **DESIGN IDEA 1**

**(8)** 

**DESIGN IDEA 2** 

Leave blank

(8)

(b)	Three of the specification points are given below.  Use these points to evaluate <b>one</b> of your designs against the initial specification.
	Fold flat when not in use.  Be robust yet lightweight.  Be suitable for production in large scale quantities.
	(6) (Total 22 marks)

PAPER TOTAL 88 MARKS

**END** 

### DESIGN & TECHNOLOGY: RESISTANT MATERIALS TECHNOLOGY (1973/2F) FULL COURSE FOUNDATION TIER MARK SCHEME

Qu.	Prt Qu.	Sub Qu.	Detailed Possible Answers	Mark Alloc.	Sub. Total
1.	(a)	(i)	Name: Screwdriver, Name:Engineer's Hammer, Name:Try Square Name: Countersunk bit	5x1	
			Name: CNC Lathe		
		(ii)	Use: inserting screws, Use: striking punches/ forming metal/ peining rivets etc, Use: measuring and marking right angles. Use: producing a countersunk recesses Use: turning materials	5x1	(10)
	(b)	(i)	Rivet drawn with round head	1 1	(2)
		(ii)	Form dome on the rivet with hammer Mention of use of rivet set Mention of paper or similar to give suitable loose joint	1 1 1	(3)
	(c)		Grip nail and pull from wood Mention use as a lever Mention of use of wooden pad to protect surface	1 1 1	(3)
	(d)	(i)	Suitable description eg. Item is pre-manufactured and is ready for use	2x1	(2)
		(ii)	Two advantages e.g. saves time, cost of manufacturing/tooling, consistent quality/assurance	2x1	(2)
					(22)
2	(a)	(i)	Material for axles, e.g. steel, aluminium, dowel	2x1	(2)
		(ii)	Material for wheels e.g. acrylic, nylon	1	(1)
		(iii)	Clear sketch of suitable axle fixing with notes hold securely, alignment, angle free to turn, axle should not slip.	4x1	(4)
		(iv)	Sketch to show wheel held securely on axle with notes, e.g. crimped end, cap nut, threaded.	2	(4)
			Explanation	2	

Qu.	Prt Qu.	Sub Qu.	Detailed Possible Answers	Mark Alloc.	Sub. Total
	(b)		Explanation which makes reference to 2 safety issues e.g. easily cleaned, non toxic materials, no small parts, no pull off parts, no sharp parts	2x2	(4)
	(c)	(i)	Mention of issues connected with recycling e.g. no extra raw materials used, less pollution, less land fill space required	2x2	(4)
		(ii)	3 reasons e.g possible less waste, cuts costs and disposal, discarded mouldings can be recycled in factory	3x1	(3)
					(22)
3	(a)		<b>DESIGN IDEA 1</b> Each point of specification resolved in design (fully = 2, partly = 1)	4x2	(8)
			DESIGN IDEA 2 Each point of specification resolved in design (fully = 2, partly = 1)	4x2	(8)
	(b)		Each point clearly evaluated (fully = 2, partly = 1)	3x2	(6)
					(22)
4	(a)		Accept any three relevant points of specification and reasons eg Point: must be lightweight Reason: to ensure it is portable Point: must be easy to clean Reason: may become dusty/dirty Point: must be aesthetically pleasing Reason: needs to fit in with existing environment	6x1	(6)
	(b)	(i) (ii) (iii)	Material for box e.g. oak, mahogany, beech, pine, MDF Material for handle e.g. steel, aluminium (accept others) Material for catch, e.g. HIP, PVC (accept others)	1 1 1	(3)
	(c)		1 property suitable for selected material given, e.g. easy to clean, durable, light, finishes well Explanation of property ref application/ material .g. plastic catch self-lubrication and can fasten/ unfasten many times without maintenance	1+3	(4)
	(d)		4 stages for IJ moulding, e.g. <i>place mould</i> , heat granules, inject plastic, allow soak time, remove mould, <i>remove moudling</i>	4x1	(5)
			Correct sequence	1	

Qu.	Prt Qu.	Sub Qu.	Detailed Possible Answers	Mark Alloc.	Sub. Total
	(e)		Fitness for purpose e.g. the container is shallow/ there is sufficient clearance around to allow easy access to cards, the lid has sufficient depth to cover cards when closed, produced in large batches it will be relatively cheap, production process will ensure they are all identical	2x2	(4)
					(22)
			TOTAL FOR PAPER 88 MARKS		

# DESIGN & TECHNOLOGY: RESISTANT MATERIALS TECHNOLOGY (1973/2H) FULL COURSE HIGHER TIER MARK SCHEME

Prt Qu.	Sub Qu.	Detailed Possible Answers	Mark Alloc.	Sub. Total
(a)		Accept any three relevant points of specification and reasons eg Point: must be lightweight Reason: to ensure it is portable Point: must be easy to clean Reason: may become dusty/dirty Point: must be aesthetically pleasing Reason: needs to fit in with existing environment	6x1	(6)
(b)	(i) (ii) (iii)	Material for box e.g. oak, mahogany, beech, pine, MDF Material for handle e.g. steel, aluminium (accept others) Material for catch, e.g. HIP, PVC (accept others)	1 1 1	(3)
(c)		1 property suitable for selected material given, e.g. easy to clean, durable, light, finishes well Explanation of property ref application/ material .g. plastic catch self-lubrication and can fasten/ unfasten many times without maintenance	1+3	(4)
(d)		4 stages for IJ moulding, e.g. <i>place mould</i> , heat granules, inject plastic, allow soak time, remove mould, <i>remove moudling</i> Correct sequence	4x1 1	(5)
(e)		Fitness for purpose e.g. the container is shallow/ there is sufficient clearance around to allow easy access to cards, the lid has sufficient depth to cover cards when closed, produced in large batches it will be relatively cheap, production process will ensure they are all identical	2x2	(4)
				(22)
(a)	(;)	Contro/ dot nunch dividors	2 1	(2)
(a)	(ii)	Hacksaw, file	2x1 2x1	(2) (2)
(h)	(i)	Identifiable odd leg caliner drawn	2x2	(4)
(0)	(1)	Hardened scriber, odd leg	LAL	(+)
	(ii)	Odd leg held against edge of metal and line drawn Process repeated on second edge with same setting Intersection of lines is centre	3x1	(3)
(c)	(i)	Drawing showing sheet clamped by some means to the drill table, soft material underneath, protection between clamp & acrylic	3x1	(3)
	(a) (b) (c) (d) (b)	(a) (ii) (iii) (iiii) (iiii) (iiii) (iiiiii) (iiiiiiii	<ul> <li>Qu. Accept any three relevant points of specification and reasons eg Point: must be lightweight Reason: to ensure it is portable Point: must be easy to clean Reason: may become dusty/dirty Point: must be aesthetically pleasing Reason: needs to fit in with existing environment</li> <li>(b) (i) Material for box e.g. oak, mahogany, beech, pine, MDF Material for handle e.g. steel, aluminium (accept others) Material for catch, e.g. HIP, PVC (accept others)</li> <li>(c) 1 property suitable for selected material given, e.g. easy to clean, durable, light, finishes well Explanation of property ref application/ material .g. plastic catch self-lubrication and can fasten/ unfasten many times without maintenance</li> <li>(d) 4 stages for IJ moulding, e.g. place mould, heat granules, inject plastic, allow soak time, remove mould, remove moulding         Correct sequence</li> <li>(e) Fitness for purpose e.g. the container is shallow/ there is sufficient clearance around to allow easy access to cards, the lid has sufficient depth to cover cards when closed, produced in large batches it will be relatively cheap, production process will ensure they are all identical</li> <li>(a) (i) Centre/ dot punch, dividers</li> <li>(ii) Hacksaw, file</li> <li>(b) (i) Identifiable odd leg caliper drawn Hardened scriber, odd leg</li> <li>(ii) Odd leg held against edge of metal and line drawn Process repeated on second edge with same setting Intersection of lines is centre</li> <li>(c) (i) Drawing showing sheet clamped by some means to the drill table, soft material underneath, protection between clamp &amp;</li> </ul>	Qu.   Qu.   Alloc.   Alloc.   Alloc.   Accept any three relevant points of specification and reasons eg   Point: must be lightweight   Reason: to ensure it is portable   Point: must be easy to clean   Reason: may become dusty/dirty   Point: must be easy to clean   Reason: needs to fit in with existing environment

(t	(ii) (iii) (a) (i) (ii) (b) (i)	Pilot hole more accurate Guide large but through in alignment  3 points e.g. all power to machine isolated while changing tools, securely clamped workpiece, select the correct slow speed, use a sharp drill  Nylon Any 3 reasons from Repeatability, low cost, cost effective, Reduces waste, speed	2x1 3x2 1 3x1	(2) (6) (22) (1) (3)
(k	(a) (i) (ii)	3 points e.g. all power to machine isolated while changing tools, securely clamped workpiece, select the correct slow speed, use a sharp drill  Nylon  Any 3 reasons from  Repeatability, low cost, cost effective, Reduces waste, speed	1	(22)
(k	(ii)	Any 3 reasons from Repeatability, low cost, cost effective, Reduces waste, speed		(1)
(k	(ii)	Any 3 reasons from Repeatability, low cost, cost effective, Reduces waste, speed		
(k	(ii)	Any 3 reasons from Repeatability, low cost, cost effective, Reduces waste, speed		
	(b) (i)	Clear stratch with notes to show seguence		+
(0		Clear sketch with notes to show sequence Locate and screw component to one half of joint, then second half attached to first, attach second half to bottom	3x1	(3)
(0	(ii)	Machine screw which joins two parts together is only component which needs to be removed.	2x1	(2)
	(c)	Suitable shelf fitting drawn Capable of repositioning	1 1	(2)
(0	(d)	Description which makes reference to: Mass produced from cheap materials, fashionable, throwaway	3x2	(6)
(6	(e)	Veneered board saves timber, chipboard ground uses more of felled tree, flat pack requires less packaging, less storage space, less transport costs.	5x1	(5)
				(22)
4 (a	(a)	DESIGN IDEA 1 Each point of specification resolved in design (fully = 2, partly = 1)	4x2	(8)
		DESIGN IDEA 2 Each point of specification resolved in design (fully = 2, partly = 1)	4x2	(8)
(k	(b)	Each point justified in evaluation (fully = 2, partly = 1)	3x2	(6)
				(22)
				ĺ

# DESIGN & TECHNOLOGY: RESISTANT MATERIALS TECHNOLOGY (1973) SPECIFICATION GRID

		PAPER 2F		
Quest	Assessment objective tested	Content covered by question	Question style/type	Marks
1	AO1	Preparing, processing and finishing materials and manufacturing commercial products	Structured question on a theme.	Total 22
2	AO1 + AO3	Classification and selection of materials and components.  Design and market influence, parts (i) and (ii) not covered in question 3.	Structured question on a theme.	11 + 11 Total 22
3	AO2	Design question.  This question accounts for <b>all</b> 10% of designing marks.	Design question – candidates design a product from a specification and evaluate against the specification.	Total 22
4	AO3	Design and market influence, part (iii).	Product analysis – candidates are asked to analyse a product following the analysis process.	Total 22
		PAPER 2H		
Quest	Assessment objective tested	Content covered by question	Question style/type	Marks
1	AO3	Design and market influence, part (iii).	Product analysis – candidates are asked to analyse a product following the analysis process.	Total 22
2	AO1	Preparing, processing and finishing materials and manufacturing commercial products	Structured question on a theme.	Total 22
3	AO1 + AO3	Classification and selection of materials and components.  Design and market influence, parts (i)	Structured question on a theme.	11 + 11 Total 22
4	AO2	and (ii) not covered in question 3.  Design question.  This question accounts for <b>all</b> 10% of designing marks.	Design question - candidates design a product from a specification and evaluate against the specification.	Total 22

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