


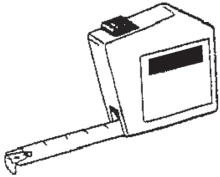
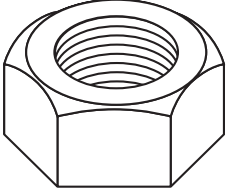
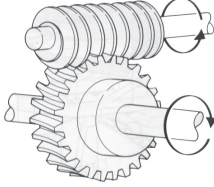
Answer ALL the questions. Write your answers in the spaces provided.

1. The table below shows some tools, components and equipment.

(a) Complete the table by:

- (i) naming each tool, component or piece of equipment
- (ii) describing its use.

The first one has been done for you.

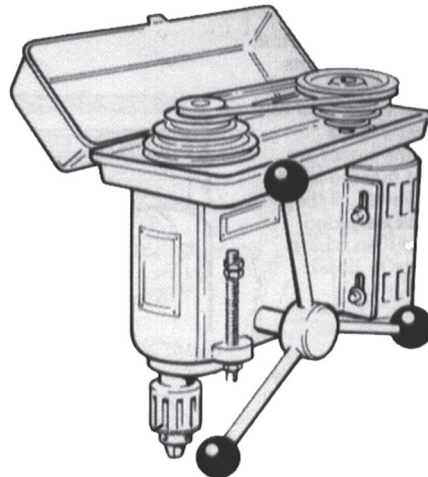
Tool / Component / Equipment	Name	Use
	Pillar drilling machine	For drilling holes
		
		
		

(6)



(b) The drawing below shows part of the pillar drilling machine.

The chuck rotates when the motor turns.



A mechanical system can be divided into three stages:

INPUT – PROCESS – OUTPUT

Using the terms INPUT, PROCESS and OUTPUT, clearly label on the drawing:

- one INPUT
- one PROCESS
- one OUTPUT.

(3)

(c) Give **two** safety precautions that must be taken when using a pillar drilling machine.

1

2

(2)

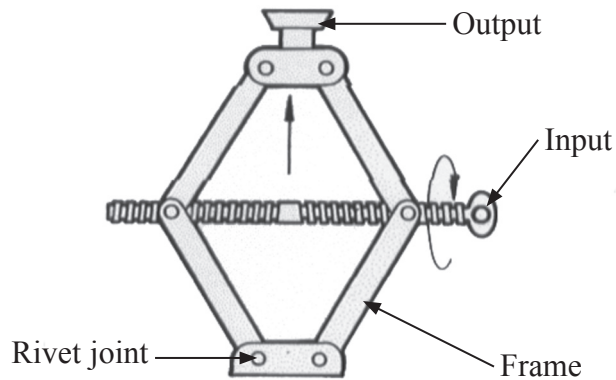
Q1

(Total 11 marks)



2. The drawing below shows a car scissor jack.

As the input is turned, the output moves up or down.



(a) The frame is made from a ferrous metal.

Mark with a cross (☒) **one** ferrous metal which is suitable for the frame.

- brass lead mild steel aluminium

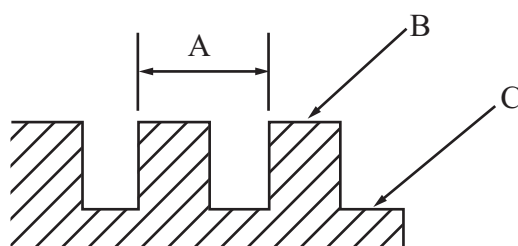
(1)

(b) Name the type of motion that is made by the input.

.....

(1)

(c) The type of screw thread used in the car scissor jack is a square thread.



Name the parts labelled A, B and C.

A

B

C

(3)



(d) Name the type of screw thread shown below.



..... (1)

(e) A lubricant is used on the rivet joint.

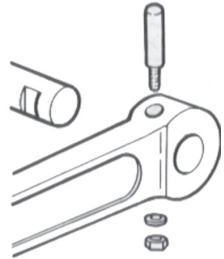
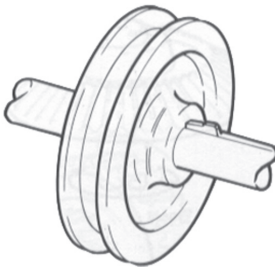
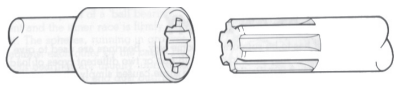
Give **two** reasons for using a lubricant on the rivet joint.

1

2 (2)

(f) The table below shows three different methods of fixing components to shafts.

In the table below, mark with a cross (☒) the correct name for the fixing methods shown.

Fixing method	Fixing name
	Keyway <input type="checkbox"/> Cotter pin <input type="checkbox"/> Splined shaft <input type="checkbox"/> Grub screw <input type="checkbox"/>
	Keyway <input type="checkbox"/> Cotter pin <input type="checkbox"/> Splined shaft <input type="checkbox"/> Grub screw <input type="checkbox"/>
	Keyway <input type="checkbox"/> Cotter pin <input type="checkbox"/> Splined shaft <input type="checkbox"/> Grub screw <input type="checkbox"/>

(3)

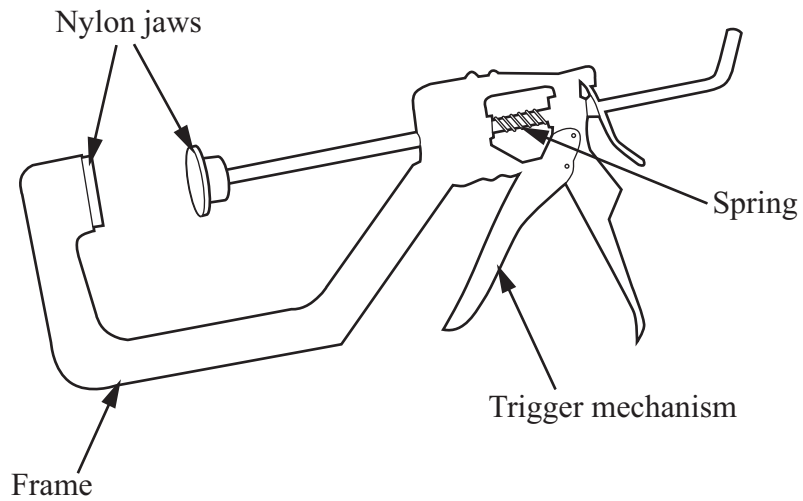
Q2

(Total 11 marks)



3. The drawing below shows a workshop clamp.

It is sold in do-it-yourself stores.



(a) Two specification points for the workshop clamp are that it must:

- be able to be used with only one hand
- not cause damage to the work that is being clamped.



Under each of the following headings, give **one** more point that should be included in the specification for the workshop clamp.

For each point, give **one** reason why it should be included.

(i) **Quality**

Point

Reason

.....

.....

(2)

(ii) **Environment**

Point

Reason

.....

.....

(2)

(iii) **Safety**

Point

Reason

.....

.....

(2)

(b) The frame is made from mild steel.

One reason for making the frame out of mild steel is that it can be easily joined by welding.

Give **two** other reasons why mild steel is a suitable material from which to make the frame.

1

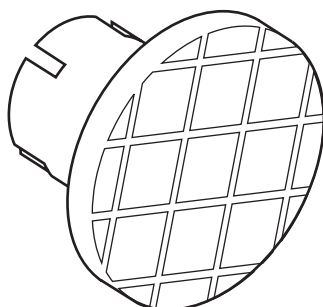
2

(2)



(c) The diagram shows one of the nylon jaws.

The nylon jaws are manufactured using the injection moulding process.



Give **two** reasons why the injection moulding process is suitable for manufacturing the nylon jaws.

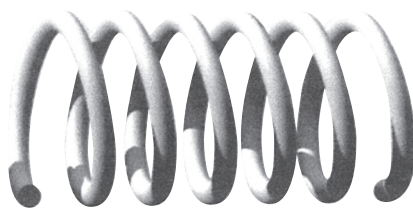
1

2

(2)

(d) The diagram shows a spring.

The spring is made from hardened steel.



Give **two** properties of hardened steel that make it suitable for the spring.

For each property give **one** reason why it makes hardened steel suitable for the spring.

Property 1

Reason

.....

Property 2

Reason

.....

(4)



(e) The manufacturer of the workshop clamp uses sampling during production.

Explain **one** reason for sampling during the manufacture of the workshop clamp.

.....
.....
(2)

(f) The frame is finished by plastic coating.

Explain **one** reason why the frame is finished by using plastic coating.

.....
.....
(2)

(g) Two purposes of the workshop clamp are to:

- be able to be used with only one hand
- not cause damage to the work that is being clamped.

Explain under the following headings, how the workshop clamp achieves these purposes.

(i) Be able to be used with only one hand.

.....
.....
.....
.....
(2)

(ii) Not cause damage to the work that is being clamped.

.....
.....
.....
.....
(2)

Q3

(Total 22 marks)

TOTAL FOR PAPER: 44 MARKS

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