



General Certificate of Secondary Education

Design and Technology: Systems and Control Technology Higher Tier *Specification 3546*

Mark Scheme

2005 examination – June series

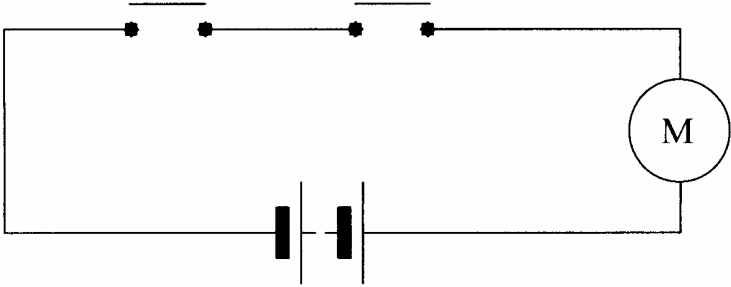
Mark schemes are prepared by the Principal Examiner and considered, together with the relevant questions, by a panel of subject teachers. This mark scheme includes any amendments made at the standardisation meeting attended by all examiners and is the scheme which was used by them in this examination. The standardisation meeting ensures that the mark scheme covers the candidates' responses to questions and that every examiner understands and applies it in the same correct way. As preparation for the standardisation meeting each examiner analyses a number of candidates' scripts: alternative answers not already covered by the mark scheme are discussed at the meeting and legislated for. If, after this meeting, examiners encounter unusual answers which have not been discussed at the meeting they are required to refer these to the Principal Examiner. It must be stressed that a mark scheme is a working document, in many cases further developed and expanded on the basis of candidates' reactions to a particular paper. Assumptions about future mark schemes on the basis of one year's document should be avoided;

whilst the guiding principles of assessment remain constant, details will change, depending on the content of a particular examination paper.

Higher Tier

Section A Mechanisms Focus

	Question 1		
(a)	(i)	Thermistor or A	(1 mark)
	(ii)	Temperature	(1 mark)
(b)		Potentiometer or variable resistor or B or preset or VR	
(c)		Correct position of thermistor (bottom)	1 mark
		Correct symbol for thermistor	1 mark
		Quality of drawing the correct top symbol	2 marks
		(Any recognisable symbol for 1 mark)	
		Correct position of variable resistor (top)	1 mark
		Correct symbol for variable resistor (resistor no)	1 mark
		Quality of drawing the correct bottom symbol	2 mark
		(Any recognisable symbol for 1 mark)	(8 marks)
			Total 11 marks

Question 2			
(a)	Quality of drawing	2 marks	
	Correct use of AND function with PTM switches	2 marks	
	Correct AND function with incorrect switches:	1 mark	
	Correct circuit symbols in the correct position	4 marks	
	1 mark for each symbol		
	Motor output only:	2 marks	
	Any additional output:	1 mark	
	Motor not controllable:	0 marks	(10 marks)
			
(b)	(i) Logic	1 mark	
	(ii) AND OR (1 each in correct order)	2 marks	(3 marks)
	(iii) 0	1 mark	
	0	1 mark	
	0	1 mark	
	1 (1 mark each)	1 mark	(4 marks)
		Total 17 marks	

Question 3

- (a) Cutouts – 1 mark for each (anywhere on disc, hole or slot) 2 marks
 Appropriately designed slots to allow light to pass through disc 1 mark
 Quality of response (0 if poor quality) 1 mark (4 marks)
- (b) 1 mark for each correctly labelled part
 1 mark for 2 and 3 wrong way around

				(4 marks)
(c)	Injection moulding/compression moulding			
	Extrusion and vacuum forming (vac form no)		(1 mark)	
(d)	Appropriate method of construction – light – large wind collection area (0 marks if inappropriate for two of above reasons)		1 mark	
	Appropriate materials (2 if entirely appropriate – light and easy to join – 1 stated materials)		2 marks	
	Quality of drawing (2 clear and well executed – 1 recognisable response – 0 very poor)		2 marks	(5 marks)
			Total 14 marks	

	Question 4			
(a)	Suitability of mechanism			
	Will reciprocate continuously		4 marks	
	Moves one way		3 marks	
	Some movement		2 marks	
	An attempt		1 mark	(4 marks)
	Notes on construction/materials/components/operation Each item mentioned give 1 mark (tick up to 4)			(4 marks)

	Quality of drawing		
	Well produced in appropriate style	2 marks	
	Recognisable as a response	1 mark	(2 marks)
(b)	Facility to pause at top/bottom		
	Includes a dwell at top and bottom	4 marks	
	Would pause at top or bottom	3 marks	
	Stops	2 marks	
	An attempt	1 mark	(4 marks)
	Notes explaining how system works		
	Detailed explanation of system	3 marks	
	Some aspects explained	2 marks	
	Simple labelling only	1 mark	(3 marks)
	Quality of drawing		
	Well produced in appropriate style	2 marks	
	Recognisable as a response	1 mark	(2 marks)
			Total 19 marks

Question 5			
(a)	Suitability of lever modification		
	Lever modified and suitable	2 marks	
	Partially functional – a straight lever	1 mark	(2 marks)
	Suitability of cam – designed for 3 presses		
	Entirely appropriate – correct number of lobes/suitable profile	3 marks	
	Partially functional	2 marks	
	An attempt	1 mark	(3 marks)
	CAM can be drawn anywhere		
	Quality of drawing		
	Well produced in appropriate style	2 marks	
	Recognisable as a response	1 mark	(2 marks)
(b)	Suitability of idea		
	90° bend and return	4 marks	
	Allows a bend and return	3 marks	
	Will bend	2 marks	
	An attempt	1 mark	(4 marks)
	Quality of drawing		
	Well produced in appropriate style	2 marks	
	Recognisable as a response	1 mark	(2 marks)
			Total 13 marks

Question 6				
(a)	Formula $10 * 100 = B * 25$			
	If there is understanding of Principle of Moments give credit	1 mark		
	Working $B = 40$	1 mark		
	Units kN	1 mark		
	If answer is just 40 kN give	3 marks	(3 marks)	
(b)	Formulas and transposition – if there is an understanding of Principle of Gear Ratios give credit	1 mark		
	Correct speed of intermediate shaft	2 marks		
	Correct ratio of final drive shaft	1 mark		
	Correct answer 30T	1 mark		
	If answer is just 30T give	5 marks	(5 marks)	
(c)	(i)	Any push to make / microswitch / push to break / LDR / Reedswitch / infra red emit and receive / Limit Switch		(1 mark)
	(ii)	Quality of idea (beam solution ok if a photoswitch circuit is suggested) (2 uses a proximity/positional switch – 1 an attempt)	2 marks	
		Quality of drawing		
		(Well produced in appropriate style 1 – poor quality response 0)	1 mark	(3 marks)
			Total 12 marks	

Question 7				
(a)	Credit for each cell correct			
			Any suitable comment	
	<i>Exposed gearing on mechanical components</i>	Entrapment or similar	Enclosing guards	2 marks
	<i>Fumes from etching tanks</i>	Inhalation of fumes	Well ventilated area	2 marks
	<i>Drilling holes using a pillar drill</i>	Entrapment Loose parts Swarf Chuck keys present	Remove chuck keys Wear goggles Brush work area	2 marks
	<i>Soldering components to a PCB</i>	Inhalation of fumes Splashes Burns	Ventilated area (not credit if given before) Safety glasses	2 marks (8 marks)

(b)	Credit for each cell correct					
	Make PCB or similar	<i>Etch resist coated copper clad board</i>	<i>Etching tank, chemicals, tongs</i>	1		
	<i>Drilling PCB</i>	PCB Board	Drill and suitable drill bit	2		
	<i>Insert components from back and solder to copper tracks</i>	<i>PCB, resistors, LEDs, 555 chip, capacitor</i>	Soldering iron etc	1		
	<i>Cut off surplus wire</i>	<i>NONE</i>	Side cutters or similar	1		
	<i>Check continuity</i>	<i>Completely soldered circuit</i>	Any meter	1		(6 marks)
						Total 14 marks

Question 8			
(a)	Lines were given in grouped statements on the question therefore each line needs to be largely correct to gain a mark. (Missing commas are not to be penalised). (Flow chart method is acceptable) If a line is missing but sequence starts again give credit i.e. two consecutive statements are correct		
	If input A = 1 or input B = 1 run Turnoff Output C, Turnon Output D Wait 5		
	Turnoff Output D, Turnon Output E	1 mark	
	Turnoff Output F, Turnon Output G, Turnon Output H	1 mark	
	Wait 15	1 mark	
*	Turnoff Output H, Flash Output G	1 mark	
*	Turnoff Output E, Flash Output D	1 mark	
	Wait 5	1 mark	
**	Turnoff Output G, Turnon Output F	1 mark	
**	Turnoff Output D, Turnon Output C	1 mark	
	End	1 mark	(9 marks)
(b)	Lines 7 or 8 modified as below see * above		
	Turnoff Output H, Flash Output G, Turnon Output J Or Turnoff Output E, Flash Output D, Turnon Output J		
	1 mark for correct location of Turnon command 1 mark for correct format e.g. Turnon Output J		

		Lines 10 or 11 modified as below see ** above	
		Turnoff Output G, Turnon F, Turnoff Output J Or Turnoff Output D, Turnon F, Turnoff Output J	
		1 mark for correct location of Turnoff command 1 mark for correct format e.g. Turnoff Output J	(4 marks)
			Total 13 marks

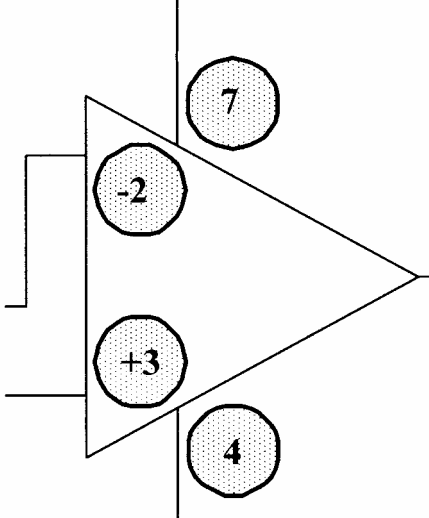
	Question 9		
(a)	(i) & (ii) Stating appropriate example MUST BE health and safety related	2 x 1 mark	
	An attempt at giving a reason 1 mark	2 x 2 marks	(6 marks)
	A well stated relevant reason 2 marks		
(b)	Safety system may use any appropriate method (Fuses, earths and pressure release are stated in the spec) Guard for 1 mark		
	An attempt at describing an appropriate safety system	1 mark	
	A well described appropriate safety system	2 marks	(2 marks)
	Appropriate benefits to customers e.g. increased product quality – lowering of prices due to method of production		
	A vague unqualified benefit	1 mark	
	A well stated and appropriate benefit	2 marks	(2 marks)
(c)	A CAM method is required		
	Naming an appropriate CNC device (milling machine or named machine e.g. CAMM2 ok)	1 mark	
	Naming and describing of the use of appropriate CNC output	2 marks	(2 marks)
	Mention of design: 1 mark		
	Mention of making: 1 mark		
			Total 12 marks
		TOTAL MARKS ON PAPER 125	

Section B Pneumatics Focus

Question 1			
(a)	(i)	Thermistor or A	(1 mark)
	(ii)	Temperature	(1 mark)
(b)		Potentiometer or variable resistor or B	(1 mark)
(c)		Correct position of thermistor (bottom)	1 mark
		Correct symbol for thermistor	1 mark
		Quality of drawing the correct top symbol	2 marks
		Any recognisable symbol for 1 mark	
		Correct position of variable resistor (top)	1 mark
		Correct symbol for variable resistor (resistor no)	1 mark
		Quality of drawing the correct bottom symbol	2 marks
		Any recognisable symbol for 1 mark	(8 marks)
			Total 11 marks

Question 2			
(a)		Quality of drawing	2 marks
		Correct use of AND function with PTM switches	2 marks
		Correct AND function with incorrect switches:	1 marks
		Correct circuit symbols 1 mark for each in correct position (circuit will work)	4 marks
		Correct output (motor under control and working)	2 marks
		Any extra components added in error: 1 mark for output	(10 marks)
(b)	(i)	Logic	1 mark
	(ii)	AND OR (1 each in correct order)	2 marks (3 marks)
	(iii)	0	1 mark
		0	1 mark
		0	1 mark
		1	1 mark (4 marks)

					Total 17 marks

Question 3			
(a)	Cutouts – 1 mark for each anywhere on disc (hole or slot)	2 marks	
	Appropriately designed slots to allow light to pass through disc	1 mark	
	Quality of response (0 if poor quality)	1 mark	(4 marks)
(b)	1 mark for each correctly labelled part		
	1 mark for 2 and 3 the wrong way around		
			(4 marks)
(c)	Injection moulding / compression moulding / extrusion and vacuum forming. Vacuum form no		(1 mark)
(d)	Appropriate method of construction – light – large wind collection area (0 marks if inappropriate for two of above reasons)	1 mark	
	Appropriate materials (2 if entirely appropriate – light and easy to join – 1 stated materials)	2 marks	
	Quality of drawing (2 clear and well executed – 1 recognisable response – 0 very poor)	2 marks	(5 marks)
			Total 14 marks

Question 4			
(a)	Will reciprocate continuously	4 marks	
	Moves one way	3 marks	
	Some movement	2 marks	
	An attempt	1 mark	(4 marks)

	Notes on construction/materials/components/operation Each item mentioned gains 1 mark (tick up to 4) (Accept block diagram approach for symbols)		(4 marks)
	Quality of drawing		
	Well produced in appropriate style	2 marks	
	Recognisable as a response	1 mark	(2 marks)
(b)	Facility to pause at top/bottom		
	Includes a dwell at top and bottom	4 marks	
	Would pause at top or bottom	3 marks	
	Stops	2 marks	
	An attempt	1 mark	(4 marks)
	Notes explaining how system works		
	Detailed explanation	3 marks	
	Some aspects explained	2 marks	
	Simple labelling only	1 mark	(3 marks)
	Quality of drawing		
	Well produced in appropriate style	2 marks	
	Recognisable as a response	1 mark	(2 marks)
			Total 19 marks

Question 5			
(a)	Area = $3.142 \times \text{radius}^2$	1 mark	
	$3.142 \times 15 \times 15$ correct figures used 2 partial 1	2 marks	
	707 mm^2 1 mark for answer 1 mark for units	2 marks	(5 marks)
(b)	Force = pressure * area	1 mark	
	$10\,000 = \text{pressure} \times 707$ pressure = $10000/707$	2 marks	
	14.14 N/mm^2	2 marks	(5 marks)
	If the candidate has transferred an incorrect value from B5(a) give credit		
(c)	Good description to show surface area is less (2) poor description (1)	2 marks	
	Using reference to formula force = pressure * area	1 mark	(3 marks)
	If a description shows understanding of formula, give credit		
			Total 13 marks

Question 6			
Piston direction ←			
(a)			
	FCV – clear restriction on air out	2 marks	
	FCV in the correct line (exhaust side) but incorrect restriction	1 mark	
	FCV on wrong exhaust	1 mark	
	– correctly drawn	2 marks	
	– incorrectly drawn but box like	1 mark	(4 marks)
(b)	Correct direction + piston	1 mark	
	Quality of symbol	1 mark	(2 marks)
(c)			
	Labelling of correct pilot numbers	1, 2	2 marks
		1, 4	2 marks
	1 number or reversed numbers give 1 mark (applies at either end of valve)		(4 marks)

		(ii)	Quality of drawing: partly correct for 1 mark Fully correct for 2 marks		(2 marks)
					Total 12 marks

Question 7					
	(a)			Accept suitable comment	
		<i>Exposed gearing on mechanical components</i>	Entrapment or similar	Enclosing guards	2 marks
		<i>Fumes from etching tanks</i>	Inhalation of fumes	Well ventilated area	2 marks
		<i>Drilling holes using a pillar drill</i>	Entrapment Loose parts Swarf Chuck keys present	Remove chuck keys Wear goggles Brush work area	2 marks
		<i>Soldering components to a PCB</i>	Inhalation of fumes Splashes Burns	Ventilated area (not credit if given before) Safety glasses	2 marks (8 marks)
	(b)	Credit for each cell correct			
		Make PCB or similar	<i>Etch resist coated copper clad board</i>	<i>Etching tank, chemicals, tongs</i>	1
					2
					1
					1
					1