# **MT : METALLURGICAL ENGINEERING**

Duration: Three Hours

Maximum Marks: Is Int. Com

#### Read the following instructions carefully.

- 1. Write your name and registration number in the space provided at the bottom of this page.
- 2. Take out the Optical Response Sheet (ORS) from this Question Booklet without breaking the seal.
- 3. Do not open the seal of the Question Booklet until you are asked to do so by the invigilator.
- 4. Write your registration number, your name and name of the examination centre at the specified locations on the right half of the **ORS**. Also, using HB pencil, darken the appropriate bubble under each digit of your registration number and the letters corresponding to your test paper code (MT).
- 5. This Question Booklet contains 16 pages including blank pages for rough work. After opening the seal at the specified time, please check all pages and report discrepancy, if any.
- 6. There are a total of 65 questions carrying 100 marks. All these questions are of objective type. Questions must be answered on the left hand side of the **ORS** by darkening the appropriate bubble (marked A, B, C, D) using HB pencil against the question number. For each question darken the bubble of the correct answer. In case you wish to change an answer, erase the old answer completely. More than one answer bubbled against a question will be treated as an incorrect response.
- 7. Questions Q.1 Q.25 carry 1-mark each, and questions Q.26 Q.55 carry 2-marks each.
- 8. Questions Q.48 Q.51 (2 pairs) are common data questions and question pairs (Q.52, Q.53) and (Q.54, Q.55) are linked answer questions. The answer to the second question of the linked answer questions depends on the answer to the first question of the pair. If the first question in the linked pair is wrongly answered or is unattempted, then the answer to the second question in the pair will not be evaluated.
- Questions Q.56 Q.65 belong to General Aptitude (GA). Questions Q.56 Q.60 carry 1-mark each, and questions Q.61 – Q.65 carry 2-marks each. The GA questions begin on a fresh page starting from page 10.
- 10. Unattempted questions will result in zero mark and wrong answers will result in **NEGATIVE** marks. For Q.1 – Q.25 and Q.56 – Q.60, <sup>1</sup>/<sub>3</sub> mark will be deducted for each wrong answer. For Q.26 – Q.51 and Q.61 – Q.65, <sup>2</sup>/<sub>3</sub> mark will be deducted for each wrong answer. The question pairs (Q.52, Q.53), and (Q.54, Q.55) are questions with linked answers. There will be negative marks only for wrong answer to the first question of the linked answer question pair, i.e. for Q.52 and Q.54, <sup>2</sup>/<sub>3</sub> mark will be deducted for each wrong answer. There is no negative marking for Q.53 and Q.55.
- 11. Calculator is allowed whereas charts, graph sheets or tables are NOT allowed in the examination hall.
- 12. Rough work can be done on the question paper itself. Additionally, blank pages are provided at the end of the question paper for rough work.

Name					
Registration Number	MT				

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2011

# **Useful data**

2011

Universal gas constant (R) =  $8.314 \text{ J mol}^{-1} \text{ K}^{-1}$ 1 Faraday (F) = 96500 Coulombs

### Q. 1 – Q. 25 carry one mark each.

- StudentBounty.com Q.1 Which one of the following methods is NOT used for numerically solving an ordinary differential equation (ODE)?
  - (A) Euler's method (C) Adam-Bashforth method
    - (B) Runge-Kutta method
    - (D) Newton-Raphson method
- If two systems P and Q are in thermal equilibrium with a third system M, then P and Q will also be Q.2 in thermal equilibrium with each other. This is following

(A) First law of Thermodynamics	(B) Second law of Thermodynamics
(C) Third law of Thermodynamics	(D) Zeroeth law of Thermodynamics

#### Q.3 Humidification of the blast in the iron blast furnace leads to

- (A) lowering of the raceway temperature
- (B) increase in raceway temperature
- (C) difficulty in pulverized coal injection (PCI)
- (D) decrease of the oxygen content in the hot metal

#### Q.4 Which one of the following refractory materials is **NOT** used in the BOF (LD) working lining?

(A) Tar-bonded dolomite	(B) Pitch-bonded magnesite
(C) Fired and pitch-impregnated magnesite	(D) Graphite-alumina composite

- Q.5 In the eutectoid steel, which one of the following structures DOES NOT form during continuous cooling?
  - (A) Fully pearlitic (B) Pearlitic + bainitic (C) Fully bainitic (D) Martensitic
- Which one of the following is a ferrite stabilizer in steels? Q.6

(A) Ni	(B) Cu	(C) Cr	(D) Mn

Q.7 The angle between the line vector and the burgers vector of an edge dislocation is

(A) 0 degree (B) 90 degrees (C) 120 degrees (D) 180 degrees

Q.8 In fracture toughness characterized by KIC or JIC, I in the subscript indicates loading by

- (A) crack opening mode (B) forward shear mode (C) parallel shear mode (D) perpendicular shear mode
- Q.9 In a brazing process the liquid metal fills the gap by which one of the following means?

(A) Capillary infiltration	(B) Gravity infiltration
(C) Pressure infiltration	(D) Vacuum infiltration

2011 Q.10 Which one of the following expands upon solidification?	dentBounty.com			
2011 O.10 Which one of the following expands upon solidification?	THE			
0.10 Which one of the following expands upon solidification?				
	°L.			
<ul><li>(A) Low carbon steel</li><li>(B) High carbon steel</li><li>(C) White cast iron</li><li>(D) Gray cast iron</li></ul>	14.6			
	ra [100] and			
[111] in degrees is				
(A) 35.2 (B) 54.7 (C) 60 (D) 90				
Q.12 The inflection point of a nonlinear function U(r) is at				
(A) $U = 0$ (B) $\ln U = 0$ (C) $dU/dr = 0$ (D) $d^2U/dr^2 = 0$				
Q.13 One mole of element P is mixed with one mole of element Q. The entropy of mixing at	0 K is			
(A) 0 (B) $-R \ln 0.5$ (C) infinity (D) $-R \ln 2$	15			
Q.14 Zinc rod is immersed in dilute HCl (pure). If a very small amount of FeCl <sub>3</sub> is added to the corrosion rate of zinc				
(A) decreases (B) increases (C) remains constant (D) is zero (pas	ssivation)			
Q.15 A metal is electrochemically polarized to a potential which is higher than the standa potential of the metal. The overvoltage will be	A metal is electrochemically polarized to a potential which is higher than the standard reduction potential of the metal. The overvoltage will be			
(A) zero (B) negative				
(C) positive (D) initially negative, then positive				
Q.16 Aluminum is NOT commercially produced by carbo-thermic reduction primarily beca	use			
<ul><li>(A) aluminum metal will have excessive dissolved oxygen</li><li>(B) it melts at too low a temperature</li></ul>				
(B) It ments at too low a temperature (C) it does not vaporize at reasonable temperatures (D) Al-Al <sub>2</sub> O <sub>3</sub> line is too low in the Ellingham diagram and needs excessively high temp	peratures			
Q.17 VOD process is preferred over AOD process for making extra-low carbon stainless ste	eels because			
(A) $p_{CO}$ can be lowered to a much lower level in the VOD than in the AOD				
<ul><li>(B) AOD does not have adequate stirring</li><li>(C) free-board needed for such operation is not available in the AOD</li><li>(D) AOD refractory is not stable in contact with extra low carbon steel</li></ul>				
Q.18 In froth flotation, collector refers to a reagent which primarily				
<ul><li>(A) promotes bubble break-up and stabilizes the foam</li><li>(B) adsorbs on the surface of the mineral, and makes it hydrophobic</li></ul>				
<ul> <li>(B) adsorbs on the surface of the numbral, and makes it hydrophoton</li> <li>(C) promotes separation of the particles from the froth</li> <li>(D) absorbs on the unwanted mineral and makes it sink</li> </ul>				

Q.19	9 With the increase in the degree of supercooling, the growth rate of a nucleus follows which a the following trends?			
1	(A) First increa (C) Only increa	ses and then decreases ses	<ul><li>(B) First decrease</li><li>(D) Only decrease</li></ul>	e of a nucleus follows which of ses and then increases ses
Q.20	For a fcc unit ce	ell, the ratio of the number	of tetrahedral voids to	the number of atoms is
	(A) 2:1	(B) 3:1	(C) 4:1	(D) 5:1
Q.21	The material in	which there is conduction	primarily by holes is	
	(A) conductor		(B) insulator	
	(C) p-type semio	conductor	(D) n-type semic	onductor
Q.22	When load is ap	plied to a material, 'instan	taneous' strain develor	os with
	(A) the speed of		(B) half the speed	
	(C) the speed of	ē	(D) infinite speed	
Q.23	For a given ductile material, which one of the following tensile properties obtained with non- standard specimen is <b>NOT</b> comparable to that obtained with standard specimen?			
	(A) Elongation to (C) Uniform elon	o fracture	<ul><li>(B) Tensile streng</li><li>(D) Yield strengt</li></ul>	gth
Q.24	The nature of submerged arc welding flux with basicity index of 0.5 is			
	(A) neutral	(B) basic	(C) semi-basic	(D) acidic
Q.25	Which one of the	e following carbon equival	ent in steel is consider	ed good for weldability?
	(A) 1.0	(B) 0.8	(C) 0.6	(D) 0.4
			(0) 0.0	(D) 0.4
2. 26	to Q. 55 carry	two marks each.		
Q.26	A box contains 5 after another (wi color is	white balls and 3 red ball thout replacement). The p	s. Two balls are withd robability that the two	rawn from the box randomly, one balls withdrawn are of different
	(A) 15/64	(B) 25/64	(C) 25/56	(D) 30/56
Q.27	For a reaction $dC$	$A \rightarrow B$ , if the rate of cha	inge in concentration	of A (C <sub>A</sub> ), can be written as
	$-\frac{dC_A}{dt} = k.C_A^2, t$ given by	hen the change in concentr	ration with time from	initial concentration of A, $C_{Ao}$ , is
	(A) $(1/C_A) - (1/C_A) - (1/C_A) - (C_A) - (C$		(B) $(C_{Ao} - C_A) = k$ (D) $\ln (C_{Ao}/C_A) =$	

StudentBounty.com Q.28  $Y = k_1 \left[ 1 - \exp\left(-\frac{k_2 \Delta X}{k_3 X}\right) \right]$ , where  $k_1$ ,  $k_2$  and  $k_3$  are constants. If  $k_2 \Delta X < k_3 X$ , the value of Y up

first order of approximation would be

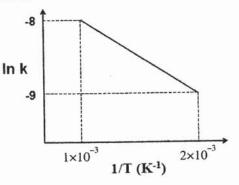
(A) 
$$Y = k_1 \left[ 1 - \frac{k_2 \Delta X}{k_3 X} \right]$$
  
(B)  $Y = k_1 \left[ 1 + \frac{k_2 \Delta X}{k_3 X} \right]$   
(C)  $Y = k_1 \frac{k_2 \Delta X}{k_3 X}$   
(D)  $Y = -k_1 \frac{k_2 \Delta X}{k_3 X}$ 

A large set of data for a given measurement has been found to be normally distributed around a Q.29 mean  $\mu$ , with standard deviation  $\sigma$ . Which of the following limits would have about 95% of the data points around the mean and rest outside?

(A) $\mu - 0.5\sigma$	and $\mu + 0.5\sigma$	(B) $\mu - \sigma$ and $\mu + \sigma$
(C) μ – 2σ		(D) $\mu - 3\sigma$ and $\mu + 3\sigma$

During fully developed laminar flow in a circular pipe, the velocity profile is parabolic, and Q.30 symmetric around the axis. The velocity at the tube wall is zero. The ratio of the average velocity to the maximum velocity is

If k is the rate constant for a reaction and T is the absolute temperature in the given figure, the Q.31 activation energy for the reaction is



(D) 8314 J/mol (C) 4155 J/mol (A) 1000 J/mol (B) 2000 J/mol

Q.32 2Cu (s) + 0.5O<sub>2</sub> (g) = Cu<sub>2</sub>O (s)  $\Delta G^0 = -162200 + 69.24T$ , J  $2Cu(l) + 0.5O_2(g) = Cu_2O(s) \Delta G^0 = -188300 + 88.48T$ , J

The molar free energy change at 1300 K for the transformation of solid Cu to liquid Cu will be

(D) 445 J (C) 544 J (A) 1050 J (B) 960 J

 $\Delta G^{0} = 897.3 \text{ kJ}$  $Al_2O_3 + 6H^+ + 6e = 3H_2O + 2Al$ Q.33

> where, hydrogen ion concentration is unity. The reduction potential of the above reaction under standard state will be

(D) 1.75 V (B) -1.40 V (C) 1.65 V (A) -1.55 V

Q.34 G = U + PV-TS

Then which one of the following is CORRECT?

(A) $\left(\frac{\partial V}{\partial T}\right)_P = \left(\frac{\partial S}{\partial P}\right)_T$	(B) $\left(\frac{\partial V}{\partial T}\right)_P = -\left(\frac{\partial S}{\partial P}\right)_T$
(C) $\left(\frac{\partial V}{\partial T}\right)_P = \left(\frac{\partial P}{\partial S}\right)_T$	(D) $\left(\frac{\partial V}{\partial T}\right)_P = -\left(\frac{\partial P}{\partial S}\right)_T$

Q.35 Match the metals in Group I with the corresponding ores in Group II.

<u>Group I</u>	<u>Group II</u>
P. Lead Q. Zinc R. Uranium S. Niobium	<ol> <li>Columbite</li> <li>Cassiterite</li> <li>Galena</li> <li>Pitchblende</li> <li>Sphalerite</li> </ol>
(A) P-3, Q-5, R-2, S-4 (C) P-3, Q-5, R-4, S-1	(B) P-3, Q-2, R-5, S-4 (D) P-3, Q-4, R-5, S-2

Q.36 For the following reactions, the standard free energy change is given at 1773 K as follows

$2/3 Cr_2O_3(s)$	=	$4/3 \operatorname{Cr}(s) + O_2(g)$ :	$\Delta G^{0} = 447800 \text{ J}$
$2 H_2(g) + O_2(g)$	=	2 H <sub>2</sub> O (g) :	$\Delta G^{0} = -297000 \text{ J}$

If chromium oxide powder has to be reduced by hydrogen in a fluidized bed, the minimum  $p_{\rm H_2}/p_{\rm H_2O}$  ratio that has to be maintained at the exit of the reactor is

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(A) 8.5 (B) 10.6 (C) 100.2 (D) 166.5

Q.37 The hydrogen content of steel in equilibrium with hydrogen gas at 1 bar pressure is 28 ppm at some temperature. Hydrogen content in the metal at the same temperature gets reduced to 1 ppm, when the equilibrium p<sub>H</sub> changes to

(A) 28 bar (B) 1/28 bar (C)  $(1/28)^{1.5}$  bar (D)  $(1/28)^2$  bar

Q.38 A furnace wall consists of two layers. The inside layer of 450 mm is made of light weight bricks of thermal conductivity 1 W/m.K and the outside layer of 900 mm is made of refractory of thermal conductivity 2 W/m.K. The hot face of the inside layer is at temperature 1300 K and the cold face of the outer layer is at 400 K. The temperature at the interface between the two layers is

(A) 1000 K (B) 850 K (C) 700 K (D) 600 K

Q.39 Match the heat treatment processes in Group I with resultant microstructure of steel in Group II.

Group I	Group II
P. Martempering	1. Coarse Pearlite
Q. Normalising	2. Fine Pearlite
R. Subcritical annealing for long time	3. Tempered martensite
S. Full annealing	4. Spheroidised cementite in the matrix of ferrite
(A) P-1, Q-4, R-3, S-2	(B) P-2, Q-3, R-1, S-4
(C) D A O I D 2 C 2	

StudentBounty.com In case of homogeneous nucleation, the critical edge length for a cube shaped nuc 0.40 (y: Energy per unit area of the interface between the product and the parent  $\Delta g$ : Gibbs free energy change per unit volume)

(B)  $-2\gamma/\Delta g$ (A)  $-4\gamma/\Delta g$ 

For a cubic metal with lattice parameter of 3.92 Å, the first four diffraction peaks from the X-ray powder diffraction pattern taken with CuK<sub> $\alpha$ </sub> radiation ( $\lambda = 1.5405$  Å) occur at 20 values of 39.7, Q.41 46.2, 67.5, and 81.3 degrees. The crystal structure of the metal is (D) diamond cubic

(C)  $\gamma/\Delta g$ 

(D)  $-3\gamma/\Delta g$ 

(C) bcc (A) simple cubic (B) fcc

The largest size of immobilized segment of dislocation in a Frank Read (FR) source contained in a polycrystalline material is of the order of grain size. In a metal of 10  $\mu$ m grain size, the shear stress 0.42 required to operate such a FR source is 100 MPa. If the grain size in the same metal is reduced to 10 nm, the shear stress required to operate such FR source would be

(D) 10<sup>6</sup> MPa (C)  $10^{5}$  MPa (B) 10<sup>3</sup> MPa (A)  $10^2$  MPa

Which one of the following reactions in fcc/bcc crystals with lattice parameter 'a' is energetically Q.43 favorable?

(A) $\frac{a}{2}[\overline{1}10] + \frac{a}{2}[0\overline{1}1]$	(B) $\frac{a}{2}[\overline{1}10] + \frac{a}{2}[\overline{1}10]$
(C) $\frac{a}{2}[111] + \frac{a}{2}[11\overline{1}]$	(D) $\frac{a}{2}[111] + \frac{a}{2}[111]$

Match the hardness test methods in Group I with the indenter used in Group II. 0.44

#### Group I

#### **Group II**

<ul><li>P. Brinell hardness</li><li>Q. Vickers hardness</li><li>R. Rockwell C hardness</li><li>S. Rockwell B hardness</li></ul>	<ol> <li>Brale indenter</li> <li>Square base diamond pyramid</li> <li>10 mm diameter steel ball</li> <li>1.6 mm diameter steel ball</li> </ol>
(A) P-1, Q-2, R-3, S-4	(B) P-3, Q-2, R-1, S-4
(C) P-1, Q-4, R-3, S-2	(D) P-1, Q-2, R-4, S-3

Assertion 'a' : During casting of aluminium, grain refinement can be achieved by addition of Q.45 certain alloying elements.

Reason 'r' : The addition of the alloying element may result in the formation of deoxidation products or intermetallic compounds which may act as nucleation sites for grain refinement.

- (A) Both 'a' and 'r' are true but 'r' is not the reason for 'a'
- (B) Both 'a' and 'r' are true and 'r' is the reason for 'a'
- (C) 'a' is true but 'r' is false

(D) 'a' is false but 'r' is true

Q.46 Match those listed in Group I with the NDT methods listed in Group II.

#### Group I

### Group II

<ul><li>P. Penetrameter</li><li>Q. Differential coil probe</li><li>R. Piezo-electric probe</li><li>S. Developer</li></ul>	<ol> <li>Ultrasonic test</li> <li>Dye-penetrant test</li> <li>X-Ray radiography</li> <li>Acoustic emission test</li> </ol>
(A) P-3, Q-4, R-1, S-2	(B) P-2, Q-1, R-3, S-4
(C) P-1, Q-2, R-4, S-3	(D) P-4, Q-3, R-2, S-1

Q.47 Match the manufacturing process of Group I to be used for producing the product in Group II.

#### Group I

#### Group II

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P. Drawing Q. Forging R. Rolling S. Stretch forming	<ol> <li>Large curved disc</li> <li>Tube</li> <li>Crank shaft</li> <li>Plate</li> </ol>
(A) P-2, Q-3, R-4, S-1	(B) P-1, Q-4, R-3, S-2
(C) P-3, Q-2, R-1, S-4	(D) P-4, Q-1, R-2, S-3

# **Common Data Questions**

(1) 150

# Common data for Questions 48 and 49:

An aluminium billet of 300 mm diameter is extruded with an extrusion ratio of 16.

Q.48 What is the diameter of the final product?

(A) 150 mm	(B) 75 mm	(C) 59 mm	(D) 19 mm

Q.49 What is the ideal extrusion pressure if the effective flow stress in compression is 250 MPa?

(A) 693 MPa (B) 346 MPa (C) -346 MPa (D) -703 MPa

# Common data for Questions 50 and 51:

A binary phase diagram of components P and Q displays an eutectoid reaction with terminal solid solutions  $\alpha$  on the P rich side and  $\beta$  on the Q rich side. At the eutectoid temperature, the solubilities of Q in  $\alpha$  and  $\beta$  are 5 and 90 wt%, respectively. The densities of  $\alpha$  and  $\beta$  phases are 9.5 and 2.49 g/cm<sup>3</sup>, respectively.

Q.50 At the eutectoid point, the alloy has  $\alpha$  and  $\beta$  in the weight ratio 1:1. The eutectoid point occurs at composition

(A) 46 wt % Q (B) 47.5 wt % Q (C) 50 wt % Q (D) 52.5 wt % Q

Q.51 At the eutectoid temperature, the ratio of  $\alpha$  and  $\beta$  phases in the specimen observed under microscope is

(A) 0.50	(B) 0.40	(C) 0.25	
(A) 0.50	(B)()4()	(C) 0.25	

# Linked Answer Questions

# Statement for Linked Answer Questions 52 and 53:

inked					8
JIIKCU	Answer Questions				CLID
Staten	nent for Linked Answer Qu	estions	52 an	d 53:	StudentBounts
In an id	leal blast furnace, the input and	output	are as f	follows:	
Input:					
I	Ore : Pure $Fe_2O_3$ , no		:	1357 kg/ THM <sup>#</sup>	
	Coke : Pure C, no ash		:	400 kg/THM	
	Blast air : dry :	$O_2$	:	293 kg/THM	
		$N_2$	:	964 kg/THM	
2010 - 11 Amerika Ka	Flux : nil				
Jutput				5 wt% C, rest iron	
	Hot Metal			nil	
	Slag Top gas		:	$CO, CO_2, N_2$	
	Top gas		•	00,002,112	
THM	refers to 1 ton hot metal (liqui	d pig irc	on); Ato	omic weights : C-12, O-1	6, Fe-56
Q.52	The amount of oxygen in CO	and CO <sub>2</sub>	leavin	g with the top gas is	
	(A) 293 kg (B) 40	)7 kg		(C) 700 kg	(D) 1050 kg
	(A) 293 kg (B) 40	)7 kg		(C) 700 kg	(D) 1050 kg
Q.53	(A) 293 kg (B) 40 The CO/CO <sub>2</sub> molar ratio in the	-755	s is	(C) 700 kg	(D) 1050 kg
Q.53	The CO/CO <sub>2</sub> molar ratio in th	e top ga	s is		(D) 1050 kg (D) 1.5
Q.53	C / C	e top ga	s is	(C) 700 kg (C) 1.1	
	The CO/CO <sub>2</sub> molar ratio in th $(A) 0.9$ (B) 1.	e top ga 0		(C) 1.1	
State	The CO/CO <sub>2</sub> molar ratio in th (A) 0.9 (B) 1. ment for Linked Answer Q	e top ga 0 uestion	s 54 a	(C) 1.1 nd 55:	
State	The CO/CO <sub>2</sub> molar ratio in th (A) 0.9 (B) 1. ment for Linked Answer Q modulus of copper is 45 GPa. I	e top ga 0 <b>uestion</b> Lattice p	s <b>54 a</b> aramet	(C) 1.1 <b>nd 55:</b> er of copper is 3.61 Å	
State	The CO/CO <sub>2</sub> molar ratio in th (A) 0.9 (B) 1. ment for Linked Answer Q	e top ga 0 <b>uestion</b> Lattice p	s <b>54 a</b> aramet	(C) 1.1 <b>nd 55:</b> er of copper is 3.61 Å	

Q.55 The elastic strain energy per unit length of dislocation line in copper is (A)  $34.8 \times 10^{-10}$  N (B)  $28.8 \times 10^{-10}$  N (C)  $24.8 \times 10^{-10}$  N (D)  $14.5 \times 10^{-10}$  N

## General Aptitude (GA) Questions

# O. 56 - Q. 60 carry one mark each.

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### Frequency

- (A) periodicity (B) rarity (C) gradualness
- (D) persistency
- Choose the most appropriate word from the options given below to complete the following Q.57 sentence:

It was her view that the country's problems had been ----- by foreign technocrats, so that to invite them to come back would be counter-productive.

- (A) identified (B) ascertained
- (C) exacerbated
- (D) analysed
- There are two candidates P and Q in an election. During the campaign, 40% of the voters promised Q.58 to vote for P, and rest for Q. However, on the day of election 15% of the voters went back on their promise to vote for P and instead voted for Q. 25% of the voters went back on their promise to vote for Q and instead voted for P. Suppose, P lost by 2 votes, then what was the total number of voters?

(A) 100 (B) 110 (C) 90 (D) 95

The question below consists of a pair of related words followed by four pairs of words. Select the Q.59 pair that best expresses the relation in the original pair: **Gladiator** : Arena

(A) dancer : stage

- (B) commuter : train
- (C) teacher : classroom
- (D) lawyer : courtroom
- Q.60 Choose the most appropriate word from the options given below to complete the following sentence:

Under ethical guidelines recently adopted by the Indian Medical Association, human genes are to be manipulated only to correct diseases for which -unsatisfactory.

- (A) similar
- (B) most
- (C) uncommon
- (D) available

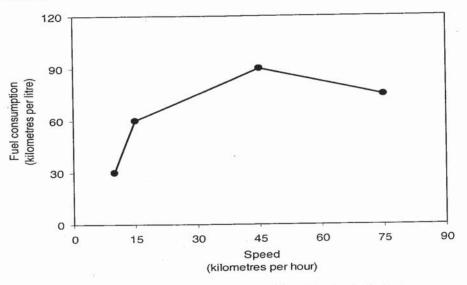
## Q. 61 to Q. 65 carry two marks each.

Given that f(y) = |y| / y, and q is any non-zero real number, the value of |f(q) - f(-q)| is Q.61

(A) 0 (B) - 1(C) 1 (D) 2

StudentBounty.com Three friends, R, S and T shared toffee from a bowl. R took 1/3rd of the toffees, but return 0.62 the bowl. S took 1/4th of what was left but returned three toffees to the bowl. T took had remainder but returned two back into the bowl. If the bowl had 17 toffees left, how many to were originally there in the bowl?

The fuel consumed by a motorcycle during a journey while traveling at various speeds is indicated Q.63 in the graph below.



The distances covered during four laps of the journey are listed in the table below

Lap	Distance (kilometres)	Average speed (kilometres per hour)	
Р	15	15	
Q	75	45	
R	40	75	
S	10	10	

From the given data, we can conclude that the fuel consumed per kilometre was least during the lap

$$(A) P (B) O (C) R (D) S$$

The horse has played a little known but very important role in the field of medicine. Horses Q.64 were injected with toxins of diseases until their blood built up immunities. Then a serum was made from their blood. Serums to fight with diphtheria and tetanus were developed this way.

It can be inferred from the passage, that horses were

- (A) given immunity to diseases
- (B) generally quite immune to diseases
- (C) given medicines to fight toxins
- (D) given diphtheria and tetanus serums
- The sum of n terms of the series 4+44+444+.... is Q.65

(A)  $(4/81) [10^{n+1} - 9n - 1]$ (B)  $(4/81) [10^{n-1} - 9n - 1]$ (C)  $(4/81) [10^{n+1} - 9n - 10]$ (D)  $(4/81) [10^n - 9n - 10]$ 

# END OF THE QUESTION PAPER

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GATE 2011 - Answer Key - Paper : MT

MT MT MT MT MT MT MT MT MT	1 2 3 4 5 6	D D A D C
MT MT MT MT MT	3 4 5 6	A D C
MT MT MT MT	4 5 6	D C
MT MT MT	5 6	С
MT MT	6	
MT		<u>^</u>
		С
NAT	7	В
	8	A
MT	9	A
MT	10	D
MT	11	В
MT	12	D
MT	13	В
MT	14	В
MT	15	С
MT	16	D
MT	17	A
MT	18	В
MT	19	A
MT	20	A
MT	21	С
MT	22	С
MT	23	A/C
MT	24	D
MT	25	D
MT	26	D A
MT	27	A
MT	28	С
MT	29 \prec	С
MT	30	В
MT	31	( D
MT	32	С
MT	33 34	A
MT		В
MT	35	С
MT	36	D
MT	37	D
MT	38	В
MT	39	D
		A

Paper :	МТ	Key B C A B	
Paper :	MT	1	
		13	~
Paper	Question no.	Key	4
MT	41	В	· C
MT	42	С	
MT	43	A	
MT	44	B	
MT	45	В	
MT	46	A	
MT	47	- A	
MT	48	B	
MT	49	A	
MT	50	В	
MT	51	C	
MT	<b>5</b> 2	C	
MT	53	B	
MT	54	А	
MT	55	D	
MT	56	В	
MT	57	С	
MT	58	А	
MT	59	D	
MT	60	D	
MT	61	D	
MT	62	С	
MT	63	В	
MT	64	А	
MT	65	С	

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