

Process for the Preparation of sulphonated polycondensation products and their use in the tanning and treatment of leather

The present invention provides for a new process for the production of sulphonated polycondensation products (syntans), the products obtained by said process and their use in the tanning of animal hides.

Important properties of leather are e.g. the softness, plumpness, water and light resistance. To achieve the desired properties, a number of additional treating agents such as fats, oils, lubricants, dyes, waxes and lacquers are used in the leather industry individually or in combinations. As known, these treatments serve to prevent rotting and putrefaction under humid conditions and to achieve, improve or control the properties of the leather. Various types of leather have thus been obtained with a broad variety of properties.

Syntans are known in the art as reported in Documents I and II.

D I discloses syntans prepared from condensation of aromatic sulphonic acids, formaldehyde and bis(hydroxyphenyl) sulphones in acid to neutral solution - these preparations give rise to undesired products like phenols and hydroxyphenyl sulphonic acid which is formed as a by-product by distillation of the phenol under reduced pressure and by crystallisation or precipitation of the sulphones from the concentrated aqueous reaction mixture utilising their poor solubility. No indication of the use of such compounds is indicated.

D II discloses water-soluble compounds obtained by a condensation reaction between the bis(hydroxyaryl) sulphone, formaldehyde and, optionally, the aromatic sulphonic acid is carried out under weakly alkaline conditions (pH of about 8 to 10).

The above processes do not resolve the problem of avoiding the production of undesired precipitates.

In fact since the tanning agents convert the proteins in the hides into the crosslinked leather material. Stable aqueous solutions of the tanning agents are indispensable for efficient tanning or retanning processes. Under no circumstances should any precipitates be formed in these solutions during their use, because these may form on or inside the hides, cause uneven products and are very difficult to remove from the leather. In short, precipitates impair the leather quality.

The products obtainable according to the process of the present invention allow reduction of precipitates and allow better performance in the tanning process.

In fact, our invention relates to particular syntans which can be used efficiently to tan animal hides or to modify leather which has already been tanned (ie. "retanning") e.g. by means of chromium compounds. Our syntans meet the above-mentioned requirements. Moreover, they have another advantage in that they are based on commercially available starting compounds already used for this purpose.

Similar to other well-known syntans, our agents are sulphonated polycondensation products derived from hydroxyaryl sulphones, aromatic sulphonic acids and formaldehyde. The presence and the positions of any lower alkyl substituents in the aromatic components do not matter as long as the products do not crystallise or precipitate from their aqueous solution before or during their use.

In particular, the problem of avoiding amount of precipitates in the tanning process is solved by the preparation of products as stated in Claim 1 and by the use of the products obtainable by said process in the tanning or retanning process.

~~You are not familiar perhaps with the different types of compounds as referred in our letter. we would like to give you a~~ Brief summary of the general structures of such compounds. corresponding structural formulae, Ar refers to an unsubstituted or substituted aryl group at occurrence.

Compounds of the type Ar-OH are called hydroxyaryl compounds or phenols, e.g. phenol (hydroxybenzene) itself: C_6H_5OH . Aromatic sulphonic acids have the general structural formula Ar-SO₃H, and aromatic sulphones are compounds of the general structural formula Ar-SO₂-Ar. The sulphates comprise the anion of the formula SO₄²⁻, the sulphite anion has the formula SO₃²⁻. When we refer to "partly" or "partially sulphonated phenol", it is intended to mean mixtures of the initially charged, unreacted phenol and of the hydroxyphenyl sulphonic acid (= hydroxybenzene sulphonic acid) which may be formed in the reaction of the phenol with sulphuric acid.

~~Before turning back to our invention, some further explanations referring to different~~ Polycyclic aromatic ring systems are added here for your convenience: Polycyclic aromatic compounds include at least two aromatic (e.g. benzene) rings directly bonded to each other. The simplest "uncondensed" compound of this type is biphenyl (C₆H₅-C₆H₅; one C-atom of the first ring is bonded to one C-atom of the other). "Condensed" or "fused" polycyclic aromatic compounds comprise at least two aromatic rings which share two vicinal (neighbouring) carbon atoms, e.g. naphthalene (C₁₀H₈; two hexagons having a common edge).

The sulphones used in the preparation of our syntans are prepared from hydroxyaryl compounds, such as phenol and lower alkyl substituted phenols. Typical examples are bis(hydroxyphenyl) sulphones and bis-cresol sulphones. An excess amount of the hydroxyaryl compound is reacted with concentrated sulphuric acid at elevated temperatures. Depending on the molar ratio of the phenol and the sulphuric acid, some sulphonated phenol may form as a by-product (in general, in the form of hydroxyphenyl sulphonic acid). The crude product is then more or less neutralised and can be purified in order to avoid that certain amounts of residual hydroxyaryl compound and of the by-product are exceeded. This preparation is already known.

The second starting component are aromatic sulphonic acids, in particular those derived from polycyclic aromatic compounds. Mixtures of such compounds are preferred wherein at least one component is derived from uncondensed and at least another is derived from condensed polycyclic aromatic compounds. Typical examples for the first type are biphenyl sulphonic acids, terphenyl sulphonic acids and quaterphenyl sulphonic acids, i.e. phenyl sulphonic acids wherein the phenyl has one or more phenyl substituents. Examples for the second type are sulphonic acids derived from naphthalene, anthracene or phenanthrene.

In the absence of the condensed polycyclic aromatic compound, the mixture will be inhomogeneous and partly water-insoluble and that makes the product unsuitable for the use aimed.

Any commercially available form of formaldehyde can be used which under the reaction conditions releases formaldehyde (CH₂O). Thus, paraformaldehyde will do.

The process will now be further described ~~for a preferred embodiment~~. The ranges of molar ratios, temperatures and other conditions mentioned below are applicable to all embodiments of our invention. Of course, for further improved results, the conditions will have to be optimized for each combination of starting compounds within these ranges. The course of a reaction can be traced by analysis of samples from the reaction mixture to find out when the conversion is complete or has arrived at a satisfactory value. All this is well-known in the art.

In a procedure well-known in the art to prepare the sulphone, phenol can be reacted with concentrated sulphuric acid at temperatures of 165 to 200°C in a closed reaction vessel. In general, a temperature of 170 to 175°C will be sufficient. The reaction is stopped when the acid content has fallen to about 10% of the initial charge, e.g. by distilling off residual phenol (under reduced pressure) and allowing to cool. The residual sulphuric acid is neutralised by slowly pouring the reaction mixture into an aqueous alkaline solution to achieve a pH of 4 to 7. Part of the water in the aqueous solution evaporates at this stage. After cooling, the crude product is a dispersed mixture of bis(hydroxyphenyl) sulphone, some partially sulphonated phenol and inorganic sulphate. The sulphone can easily be recovered from the reaction mixture as it is the least soluble component. In order to obtain the sulphone, mainly bis(4-hydroxyphenyl) sulphone, in a satisfactory yield phenol is added to the sulphuric acid in a molar ratio of roughly (2 to 2.5):1.

The aromatic sulphonic acid component is prepared by sulphonating a mixture of naphthalene and the heavy fraction from the industrial production of biphenyl, mainly consisting of terphenyl, with concentrated sulphuric acid at temperatures of 130 to 170°C. The end of this reaction can easily be determined by testing the water-solubility of samples taken from the reaction mixture. The sulphonic acids are entirely water soluble contrary to the aromatic starting compounds. After the reaction the pH of the reaction mixture is adjusted with a basic compound to a value of 3 to 6. The product can be isolated.

According to a preferred embodiment, the sulphonic acid and the sulphone components thus obtained are charged to a reaction vessel in the amounts given below. Then an aqueous solution of formaldehyde usually containing 20 to 40% of formaldehyde is added with stirring. The molar amounts of the reactants, per 1 mol of the uncondensed polycyclic aromatic sulphonic acid (a), in this initial reaction mixture should be:

b) the condensed polycyclic aromatic sulphonic acid	0.2 to 2 (preferably 0.5 to 1.6)
c) the sulphone	0.3 to 2 (preferably 0.5 to 1.5)
d) formaldehyde	0.65 to 5.5 (preferably 0.7 to 3.5)
e) phenol and hydroxyphenyl sulphonic acid (expressed as one amount)	0 to 1, (preferably less than 0.1)

This mixture is heated to at least 60°C, but below the boiling point for a period of, in general, 10 minutes to 3 hours. Preferably the reaction is carried out for 30 minutes to 2 hours at a temperature in the range of 80°C up to a temperature just below the boiling point of the mixture.

In the absence of the condensed polycyclic aromatic sulphonic acid (b), the uncondensed polycyclic aromatic sulphonic acid (a) and the sulphone (c) were found to react with formaldehyde (d) to give inhomogeneous, partly water insoluble products. As indicated above, insolubles make the product unsuitable for our purposes. Insolubles are often obtained as well, when the partly sulphonated phenol (e) is present in the reaction mixture. To diminish this risk, the amount of the partly sulphonated phenol (e), if present, should not exceed an amount of half the amount of the condensed polycyclic aromatic component (b) and, at the same time, the formaldehyde (d) should be charged in such an amount that the initial molar ratio of the aldehyde to the partly sulphonated phenol (e) is at least about 1.25:1.

It is possible to remove the above mentioned precipitates, e.g. by filtration, only with undue effort. Their disadvantageous effects can however be reduced by reacting the reaction mixture containing these solids in an additional step with an aqueous solution of a sulphite (f) such as sodium hydrogen sulphite and

additional formaldehyde at a temperature of 80 to 120°C for another 30 minutes to 5 hours at a pH of 4 to 8. The molar ratio of the said partly sulphonated phenol (e) to sulphite (f) should be between preferably (0.4 to 0.7):1. The molar ratio of phenol (e) to formaldehyde in this reaction step should be 1:(1 to 2.5). This additional modification can also be carried out when the reaction mixture is free of any partly sulphonated phenol (e). The solubility of the syntan can be further increased in this way so that homogeneous solutions having higher solids content become possible.

An indication of its stability against precipitation is the fact that the syntan forms homogeneous aqueous solutions with a solids content of up to 50% by weight. The product can be dried to a brittle solid, which can easily be redissolved. The above procedure allows a particularly good pH control, it can be carried out in a single reaction vessel, and the danger of obtaining insoluble resin-like products is at least greatly diminished.

The purpose of the present invention was to find a product which does not precipitate from its aqueous solution at any stage of the normal tanning procedure. The product can also be used as a finishing agent or retanning agent for leather tanned with mineral tanning agents; it can also be used to brighten chromium-tanned leathers. From a practical point of view, it can be said that the leathers tanned or retanned with our compositions are equivalent to the leathers in the market tanned or retanned with other syntans. Outstanding plumpness and softness and an exceptionally good fastness against light are characteristic for the leathers tanned or retanned with our compositions.

The fact that one can make concentrated aqueous solutions of our syntans without the production of precipitates allows shorter tanning times to be used.

As usual, tanning is always carried out at pH-values of 3 to 6. When the syntan is to be used as a finishing (retanning) agent, a pH-value around the neutral value of 7 has proven to be useful.

It should be evident that the product cannot or can hardly be defined by a chemical formula, because the reactions are not strictly stoichiometric. The syntan product consists of a complex mixture of compounds. The solutions of the syntan products can be used optionally together with aliphatic and/or aromatic monocarboxylic or dicarboxylic acids and/or ammonia or amines for further pH control.

The lower alkyl groups comprise up to C₄ alkyl. Percentages in the following examples, which we have enclosed to further elucidate our invention, relate to the weight (mass) unless stated otherwise.

Example 1

In a closed stirred apparatus which is provided with a reflux condenser and thermometer, 230 g (1 mol) of terphenyl were melted with 90 g (0.7 mol) of naphthalene at 120°C. 372 g of sulphuric acid monohydrate were then allowed to run in and sulphonation was carried out at 140°C for 3 hours, whilst stirring continuously. The mixture was then allowed to cool to 110°C and thereafter to run slowly into 300 g of diluted aqueous alkali hydroxide with external cooling. When the addition to the aqueous solution had ended, the pH value of the solution was 3.5 and its temperature was 80 to 90°C. 250 g (1 mol) of bis-(4-hydroxyphenyl) sulphone were introduced at this temperature and, thereafter, 120 g of an aqueous solution of formaldehyde (having a 30% strength, 1.2 mol) were added slowly whilst a constant temperature of 80°C was maintained. The condensation reaction was then allowed to proceed at 90°C, with continuous stirring. During this condensation reaction, the bis-(4-hydroxyphenyl) sulphone dissolved completely and the viscosity of the reaction mixture rose with the increasing degree of condensation. After a condensation reaction of about 3 to 4 hours, no free formaldehyde could be found and the reaction mixture was adjusted to the desired pH value of 3.5 to 4 with 45% strength aqueous sodium hydroxide solution for use as a syntan.

Example 2

As the product can also be used for re-tanning chromium-tanned leather, another batch otherwise identical to that of Example 1 was adjusted with aqueous ammonia to a pH value of 6.5.

Example 3

Calf skins pretreated by methods customary in practice were treated in a tanning drum with 200% of a liquor which had a solids content of 25% of the condensation product of Example 1 and which had been partly neutralised to pH 3.5 and adjusted to an acid number of 100 by adding glacial acetic acid. After a total tanning time of 6 hours, the tanning agent was absorbed completely. After greasing, drying and mechanical working which are customary in practice, leather of excellent quality as regards plumpness and softness was obtained. It showed excellent resistance to fading due to light.

Example 4

Cow-hide leather chrome-tanned in the manner customary in practice, after rinsing thoroughly, was neutralised to a pH value of 5.2 to 6.8 in the moist leather. The liquor of the condensation product of Example 2 was then allowed to act on the leather in a rotating tanning drum. After about 30 minutes, the sytan was completely absorbed by the leather. Dyeing and greasing was then carried out in the customary manner. After drying and mechanical working which are customary in practice, leather with a very good plumpness, softness and brightening effect, excellent levelness and good light resistance was obtained.

Claims

- Process for the preparation of water-soluble sulphonated polycondensation products by condensing:
hydroxyaryl sulphones,
aromatic sulphonic acids and
formaldehyde
under acidic or neutral conditions,

characterised in that the aromatic sulphonic acids are a mixture comprising at least one component derived from uncondensed and at least another component derived from condensed polycyclic aromatic compounds.

- Process of Claim 1, wherein the uncondensed components are biphenyl sulphonic acids, terphenyl sulphonic acids and/or phenyl sulphonic acids.
- Process as Claim 1, wherein the condensed components are sulphonic acids derived from naphthalene, anthracene or phenanthrene.
- Process according to Claims 1 to 3, having the following molar amounts of the reactants in the initial reaction mixture:

per 1 mol of uncondensed polycyclic sulphonic acid (a)

- | | |
|--|-------------|
| (b) condensed polycyclic aromatic sulphonic acid | 0.2 to 2 |
| (c) sulphone | 0.3 to 2 |
| (d) formaldehyde | 0.65 to 5.5 |
| (e) phenol and hydroxyphenyl sulphonic acid | 0 to 1 |

and wherein the mixture is heated to at least 60°C.

5. Process according to Claim 4, wherein the molar amount:
 - (a) 1
 - (b) 0.5 to 1.6
 - (c) 0.5 to 1.5
 - (d) 0.7 to 3.5
 - (e) less than 0.1.
6. Process according to Claim 4, wherein the amount of the partly sulphonated phenol (e) should not exceed an amount of half the amount of the condensed polycyclic aromatic component (6) and, at the same time, the formaldehyde (d) is charged in such amount that the initial molar ratio of the aldehyde to the partly sulphonated phenol (e) is at least 1.25 : 1.
7. Process according to Claims 1 to 4, wherein the mixture is reacted with an aqueous solution of a sulphite (f) and additional formaldehyde at a temperature of 80°C to 120°C for another 30 min. to 5 hours at pH 4 to 8, the molar ratio of said partly sulphonated phenol (e) to sulphite (f) being below 1:1 and the molar ratio of phenol (e) to formaldehyde is 1 : 1 to 2.5.
8. Sulphonated polycondensation products obtainable according to the process of any one of the preceding claims.
9. Homogeneous aqueous solutions of the product of Claim 8, with a solid content up to 50% by weight.
10. One of the products of Claim 8 or 9 as a finishing agent or retanning agent for leather.
11. One of the product of Claim 8 or 9 to brighten chromium-tanned leathers.
Optionally together with aliphatic and/or aromatic monocarboxylic or dicarboxylic acids and/or ammonia.
12. Process for tanning skin using a product according to Claim 8 or 9, carried out at pH 3 to
13. Process for retanning leather using a product according to Claim 8 or 9 at pH around 7.
14. Leathers tanned or retanned obtained by use according to Claim 10 or 11.
15. Leathers tanned or retanned obtained by the process of Claim 12 or 13.