

HIGHER SCHOOL CERTIFICATE EXAMINATION

1999 INDUSTRY STUDIES

2 UNIT

METAL AND ENGINEERING STRAND PRACTICAL EXAMINATION

(50 Marks)

Time allowed—Two hours

DIRECTIONS TO CANDIDATES

- The product should be assembled prior to presentation for assessment.
- All items MUST be clearly labelled with your Student Number and be sealed and presented in a plastic A4 envelope.
- All materials and equipment will be provided before the commencement of the examination.
- Each candidate is to be provided with only one set of materials for the examination.
- Occupational Health and Safety standards must be observed.





8	Ø10	flat washer	Stock	3			
7	M10	$\times 1.5$ hex. nut	Stock	2			
6	M6 >	\times 1 countersunk socket screw \times 12	Stock	4			
5	Axle	e, Ø10 brooker rod	Stock	1			
4	Hano	dle	MS	1			
3	Pivo	t bracket, equal angle	MS	1			
2	Strik	e plate	MS	1			
1	Base	;	MS	1			
ITEM	DES	CRIPTION	MAT'L	REQ'D			
NUT CRACKER							
REF.: NSW HSC 1999							
SCALE		TOLERANCE	DRAWING NO.				
As indicated		Linear ± 1 mm, angular $\pm 0.5^{\circ}$	1				





NOTES

- Items 6, 7 and 8 will be provided to students as purchased items.
- Deburr all items prior to assembly.
- Item 6 to finish 0.5 mm below surfaces on items 1 and 3.
- Item 7 to be assembled finger tight.
- Datum surfaces B, D, F, G and J to be filed flat and square.
- The nut cracker to be assembled for presentation as per exploded view.
- Student number must be attached to the assembled project.
- Items 1 and 6 to be left full length, as supplied for the examination.

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MATERIALS AND EQUIPMENT LIST FOR THE PRACTICAL EXAMINATION

FOR THE INFORMATION OF TEACHERS, COURSE DELIVERERS AND CANDIDATES

MATERIALS

The following are the materials required for students presenting for the 1999 2 Unit Industry Studies Practical Examination in the Metal and Engineering strand. All material is black mild steel unless specified in the materials list.

- $75 \times 8 \times 150$ long, flat bar $\times 1$ off
- $25 \times 8 \times 180$ long, flat bar $\times 1$ off
- $50 \times 5 \times 75$ long, flat bar $\times 1$ off
- $40 \times 40 \times 5 \times 110$ long equal angle $\times 1$ off
- M10 × 1.5 brooker rod × 60 long × 1 off (cadmium plated or galvanised) (also known as M10 × 1.5 all-threaded bar)
- $M10 \times 1.5$ hexagonal nuts $\times 2$ off (plated to suit brooker rod)
- \emptyset 10 washers \times 3 off (plated to suit above)
- \emptyset 6 × 1 countersunk socket screws (set screw, allen key), 12/16 long (optional), 4 off

EQUIPMENT LIST

The only power equipment that may be used for this task is:

- drill press
- hacksaw
- cut-off saw.

AVAILABILITY OF MATERIALS

Materials used in the Metal and Engineering Practical Examination are standard items and are available from engineering materials suppliers.

The approximate prices are listed below.

Metals

Description	Length available	Approximate cost/length
50×5 flat bar mild steel	6 m	\$19.40
75×8 flat bar mild steel	6 m	\$43.70
25×8 flat bar mild steel	6 m	\$18.40
$40 \times 40 \times 5$ equal angle mild steel	7.5 m	\$32.00
$M10 \times 1.5$ brooker rod (all-threaded bar)	3 m 1 m	\$8·70 \$4·00

Others

Description	Quantity supplied	Approximate cost
$M6 \times 1.0$ countersunk socket screws Allen key drive	Each	Appr. \$0·60
Ø10 washer, cadmium plated or galvanised*	Each	\$0.02
$M10 \times 1.5$ hex. nuts*	Each	\$0.25

*NOTE. Zinc-plated items are not essential for these TWO parts. Black mild steel items are also available and may be used.

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