

Mark Scheme (Results)

January 2020

NQF BTEC Level 1/Level 2 Firsts in Engineering

Unit 9: Interpreting and Using Engineering Information (21174E)

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BTEC Next Generation Mark Scheme Engineering Unit 9

Question Number	Answer	Mark
1a	B – Title block	2
	D – Parts list	

Question Number	Answer	Mark
1b	Award one mark for each correctly identified working instruction up to a maximum of two marks	2
	operation sheets/SOP (1)	
	test schedule (1)	
	 manufacturers' manuals for assembly/test/installation (1) 	
	weld procedure specifications (1)	
	Accept any other reasonable response.	

Question Number	Answer	Mark
1c	A – Current	1

Question Number	Answer	Mark
1d	Award one mark for each correctly identified document up to a maximum of two marks	2
	Gantt chart (1)	
	 critical path analysis/CPA/critical path/ network diagram (1) 	
	• capacity (1)	
	• milestones (1)	
	production plans (1)	
	• diary (1)	
	Accept any other reasonable response.	

Question Number	Answer	Mark	
2a	Award one mark for each correctly matched sign, up to a maximum of two marks.		
	Warning sign Warning sign name		
	Danger of death		
	(Source: © art-sonikGetty Images)		
	Slippery surface		
	High voltage		
	(Source: © alessandro0770Getty Images) Risk of explosion		

Question Number	Answer	Mark
2b	Award one mark for one of the following	1
	emergency stop (1)	
	emergency exit (1)	
	fire exit (1)	
	first aid station (1)	
	first aid (1)	
	emergency eye wash (1)	
	emergency telephone (1)	
	assembly point (1)	
	Accept any other reasonable response.	

Question Number	Answer	Mark
2ci	Only acceptable answers	1
	Cutting plane (1)	
	Cross section (1)	
	Section (1)	

Question Number	Answer	Mark
2cii	Only acceptable answers	1
	Centre line (1)	
	• centreline (1)	
	• Centre (1)	
	• CL (1)	

Question Number	Answer	Mark
3a	A – Filing cabinet (1)	2
	C – ICT system (1)	

Question Number	Answer	Mark
3b	Award one mark for any of the following up to a maximum of two marks: • Allows components to all be drawn to the same size/consistent (1) • Symbols are standardised/internationally	2
	recognised (1) • Symbols allow the circuit diagram to be simplified (1)	
	 Saves time/easier to draw/interpret compared to drawings (1) Saves space on the drawing (1) 	
	 Readability/easier to understand (1) Accept any other reasonable response. 	
Question Number	Answer	Mark
3c	 Award one mark for any of the following up to a maximum of two marks: Damage could result in parts being made incorrectly (1) Once damaged the drawing will often becommore damaged (1) Damaged drawings are harder to interpret (2) Damaged drawings will need to be replaced/redrawn (1) Accept any other reasonable response. 	

Question Number	Answer	Mark
4a	A – To ensure the correct process is used	2
	C – To ensure the correct parts are used	

Question Number	Answer		Mark
4b	Award one mark for each correctly matched drawing type, up to a maximum of two marks.		
	Type of drawing	Drawing name	
		Isometric	
		Oblique	
		Orthographic	
		Perspective	
		Schematic	

Question Number	Answer	Mark
4ci	B – Plug	1

Question Number	Answer	Mark
4cii	Award one mark for a reason and one additional mark for appropriate expansion, up to a maximum of two marks. • The data contains information about the type of welding method or the materials/properties of the welding rods (1) so the correct one can be chosen for the parts being welded/quality of weld produced (1)	2
	 Data about required current/power/ angle/position is provided (1) to ensure welds are produced correctly/prevent waste/scrap (1) 	
	The data contains safety information (1) allowing safe working practices to be followed (1)	
	 Physical dimensions of the welding rod are provided (1) allowing the correct size to be selected for the given welds (1) 	
	Accept any other reasonable response.	

Question Number	Answer	Mark
5a	 Award one mark for one of the following: Quantities will be shown (1) Tools and equipment needed will be listed (1) Materials will be specified (1) Deadlines will be shown (1) Timings will be shown (1) QA/QC data will be shown (1) List of operations/processes (1) Accept any other reasonable response.	1

Question Number	Answer	Mark
5b	Award one mark for a reason and one additional mark for appropriate expansion, up to a maximum of two marks. • Extra width/size will be needed on the sheet metal (1) as bending distorts the metal (1)	2
	Different thicknesses of metal have different allowances/tolerances (1) therefore it reduces the chances of making mistakes (1)	
	 Reduces the need for engineers to carry out calculations each time (1) as these are included in the reference tables/charts (1) 	
	Can reduce wastage (1) as engineers will specify the correct dimensions for the metal (1)	
	Accept any other reasonable response.	

Question Number	Answer	Mark
5c	Award one mark for an advantage and one additional mark for appropriate expansion, up to a maximum of four marks. • Exploded diagrams show all of the individual parts (1) allowing the customer to identify missing parts (1) • Component parts are aligned using projection lines (1) reducing the likelihood of mistakes/highlighting mistakes when they are assembled (1) • Exploded diagrams will show which fixings/tools need to be used (1) meaning the shelving system will be constructed safely/allows job planning/preparation (1) • The diagram will show the order/sequence that parts need to be assembled (1) which should mean the parts fit together logically/securely/easily (1)	4
	Accept any other reasonable response	
	Do <u>not</u> accept faster/quicker without further justification	

Award one mark for an advantage and one additional mark for appropriate expansion, up to a maximum of two marks. • Manufacturers' manuals will show where connections need to be made (1) meaning that the controllers will fit/work correctly (1) • Manufacturers' manuals will show the shape/form/colour of the console (1) which	Question Number	Answer	Mark
 allows the controllers to be designed to be compatible (1) Manufacturers' manuals will show how parts fit together (1) so SK1 Engineering can accommodate this in their designs (1) Manufacturers' manuals can include cutaway drawings (1) so SK1 engineering can see where components are inside the console (1) Manufacturers' manuals will contain technical data (1) which allows controllers to be designed to meet specifications (1) Accept any other appropriate answer 		 additional mark for appropriate expansion, up to a maximum of two marks. Manufacturers' manuals will show where connections need to be made (1) meaning that the controllers will fit/work correctly (1) Manufacturers' manuals will show the shape/form/colour of the console (1) which allows the controllers to be designed to be compatible (1) Manufacturers' manuals will show how parts fit together (1) so SK1 Engineering can accommodate this in their designs (1) Manufacturers' manuals can include cutaway drawings (1) so SK1 engineering can see where components are inside the console (1) Manufacturers' manuals will contain technical data (1) which allows controllers to be designed to meet specifications (1) 	2

Question Number	Answer	Mark
6b	 Award one mark for an implication and one additional mark for the appropriate expansion to a maximum of four marks. Faulty products could reach the end user (1) since no documentation exists to monitor production (1) The controllers may not be consistent quality (1) as engineers do not perform quality checks/meaning that they will not perform as intended (1) No audit trail will be in place/customer safety risks(1) meaning the manufacturer could face legal issues (1) More scrap/waste produced (1) as no set quality standard is followed/increased financial cost (1) Customer dissatisfaction/confidence (1) could result in lack of orders or return/replacement of products (1) SK1 cannot identify problems/faults (1) therefore product improvements cannot be made (1) 	4
	Accept any other reasonable response	
Question Number	Answer	Mark
6c	 Award one mark for an advantage and one additional mark for the appropriate expansion, up to a maximum of four marks. Parts will be available to the manufacturer when they expect them (1) as milestones identify key production deadlines (1) The supplier can manage its stock more efficiently (1) enabling cost savings for both companies (1) Serious delays can be avoided in manufacturing the controllers (1) as the supplier can inform the manufacturer of any issues with part production (1) The part suppliers can forecast accurately (1) as milestones allow them to plan their production (1) Sharing milestones builds trust between suppliers and the manufacturer (1) allowing for secure investment (1) Accept any other reasonable response 	4

	ndicative content	Mark
Number 7 Ge co	eneral considerations for the use of document control methods Allows the company to identify the drawing/documents in use when lawn mowers were manufactured It allows the company to monitor all amendments made to documentation Ensures that the most recent drawings are used for current activities Allows mistakes to be traced if they are found in drawings/documents Provides an audit trail for documentation Allows dates when changes to manufacturing processes took place to be identified The company can identify which version of lawn mower was manufactured at a given time Correct drawings/documents can be identified if customers need repairs or replacement parts The company can identify who made changes to documents/drawings It will allow the company to integrate documents in to their system if they come from suppliers Ensures all documents for a particular model/part of a lawn mower are traceable. Minimising the risk of drawing/document damage to prevent misinterpretation. odel answer R14 Engineering has been manufacturing lawn mowers or a long time and in that time designs will have hanged and been improved. This means that drawings ill have been updated with changes and new versions roduced to match changes in manufacturing. This eans that if a customer needs a spare part for a lawn ower made in 1990 then WR14 Engineering will be able of find the correct drawing because it uses a suitable ocument control method that includes version numbers and details of dates when changes were made and who ade them. It might also need to include information uch as data sheets from suppliers into its own system. It has a suitable control method then these can be ven references that are linked to drawings and other ocuments needed to make specific items of the lawn ower.	Mark 8

Level	Descriptor
0	
0 marks	No rewardable material.
1 1–3 marks	A few key points identified, or one point described in some detail. The answer is likely to be in the form of a list. Points made will be
1 5 marks	superficial/generic and not applied/directly linked to the situation in the question. The learner shows a limited understanding of
	document control methods.
2 4–6 marks	Some points identified, or a few key points described. Most points made will be relevant to the situation in the question, but the link will not always be clear. The learner shows a good understanding of document control methods.
3 7–8 marks	Range of points described, or a few key points explained in depth. The majority of points made will be relevant and there will be a clear link to the situation in the question. The learner shows a developed understanding of document control methods.





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