



Mark Scheme (Results)

January 2018

NQF BTEC Level 1/Level 2 Firsts in Engineering

Unit 9: Interpreting and Using Engineering Information (21174E)

Edexcel and BTEC Qualifications

Edexcel and BTEC qualifications come from Pearson, the world's leading learning company. We provide a wide range of qualifications including academic, vocational, occupational and specific programmes for employers. For further information visit our qualifications websites at <u>www.edexcel.com</u> or <u>www.btec.co.uk</u> for our BTEC qualifications.

Alternatively, you can get in touch with us using the details on our contact us page at <u>www.edexcel.com/contactus</u>.

If you have any subject specific questions about this specification that require the help of a subject specialist, you can speak directly to the subject team at Pearson. Their contact details can be found on this link: <u>www.edexcel.com/teachingservices</u>.

You can also use our online Ask the Expert service at <u>www.edexcel.com/ask</u>. You will need an Edexcel username and password to access this service.

Pearson: helping people progress, everywhere

Our aim is to help everyone progress in their lives through education. We believe in every kind of learning, for all kinds of people, wherever they are in the world. We've been involved in education for over 150 years, and by working across 70 countries, in 100 languages, we have built an international reputation for our commitment to high standards and raising achievement through innovation in education. Find out more about how we can help you and your students at: www.pearson.com/uk

January 2018 Publications Code 21174E_1801_MS All the material in this publication is copyright © Pearson Education Ltd 2018

BTEC Next Generation Mark Scheme Template Engineering Unit 09 1801 1st Draft

Question Number	Answer	Mark
1(a)	Award one mark for each of the following up to a maximum of two marks: • B – Gantt chart (1)	2
	 E – Critical path analysis (1) More than two answers gain no marks. 	

Question Number	Answer	Mark
1(b)	Award one mark for each correctly matched information type up to a maximum of two marks:	2
	Information Type Example of information	
	Current	
	Dimensional Countersink detail	
	Surface texture	
	Circuit Orientation	
	Pattern number	
	If more than one line drawn from either information type, award no mark for that information type.	

Question Number	Answer	Mark
1(c)	Award one mark for any of the following, up to a maximum of two marks.	2
	 Damage from graffiti (1) Tears/rins (1) 	
	 Poor folding methods/creases (1) Spills/dirt/smudges (1) 	
	 Unauthorised amendments (1) Burns (1) 	
	 Buins (1) Fading/wear over time (1) 	
	Accept any other reasonable response.	

Question Number	Answer	Mark
2(a)(i)	Award one mark only for any of the following responses: • Radius (1) • Radii (1) • Rad (1)	1

Question Number	Answer	Mark
2(a)(ii)	Award one mark only for any of the following responses: Hidden detail (1) Hidden detail line (1) 	1

Question Number	Answer	Mark
2(b)	Award one mark for either/both stages of the calculation up to a maximum of two marks if answer is included:	2
	84/2 = 42 50 + 42	
	Answer = 92	
	Award two marks for the correct answer without showing working.	

Question Number	Answer	Mark
2(c)	 Award one mark for each of the following up to a maximum of two marks: C – Orthographic projection (1) D – Installation (1) 	2
	More than two answers gains no marks.	

Question Number	Answer	Mark
3(a)(i)	Award one mark for any of the following, up to a maximum of two marks. • eye protection (1) • protective gloves (1) • ear protection (1) • protective footwear (1) • use of guard (1) • face protection (1) • switch off instructions (1) • safety helmet (1) • respiratory equipment (1) • safety harness (1) • safety overalls (1) • pedestrian route (1) Do not accept 'protective clothing'/'PPE'	2
3(a)(ii)	 Only acceptable answers Muster point (1) Assembly point (1) Fire assembly/meeting point (1) Assembly station (1) Fire assembly station/spot (1) 	1

Question Number	Answer	Mark
3(b)	 Award one mark for a reason and one additional mark for appropriate expansion, up to a maximum of two marks. As it may be storing dangerous chemicals (1) that could be hazardous to health (1) The cupboard could contain flammable liquids (1) that may be explosive (1) Could contain toxic/poisonous/irritant/biohazardous materials (1) that may require the use of PPE (1) To indicate that only authorised personnel can access the cupboard (1) who have completed the necessary training (1) To indicate to engineers where dangerous substances should be stored (1) to prevent unauthorised access/accidents (1) 	2

Question Number	Answer	Mark
4(a)	 Only acceptable answers Isometric (1) Isometric drawing (1) Isometric drg (1) 	1

Question Number	Answer	Mark
4(b)	Award one mark for any of the following, up to a maximum of two marks. sequence/description of operations (1) health and safety (1) materials (1) components (1) feeds and speed (1) tools (1) equipment (1) quality control checks (1) timings (1) order quantities (1) Accept any other appropriate answer.	2

Question Number	Answer	Mark
4(c)	 Award one mark for any of the following, up to a maximum of two marks. To make sure they are using the correct type of welding filler (1) To check the parent material grade and specification (1) To check the acceptable plate thickness range / pipe diameter range (1) To determine the welding position (1) To check dimensions (1) To check preparation requirements (1) To check energy source parameters/current required (1) To follow correct procedures to maintain safety/prevent injury (1) To check the correct method/technique (1) 	2
	Do not accept responses that refer to 'following	

procedures' without additional context/expansion.

Question Number	Answer	Mark
4(d)	Award one mark for a reason and one additional mark for appropriate expansion, up to a maximum of two marks.	2
	 To remove guesswork (1) thus reducing the amount of scrap material produced (1) Complex calculations can be avoided (1) as the values are already predetermined for the material being used (1) To ensure improved bend consistency (1) as figures used will take into account material type and size (1) They give a visual representation of the bend that will be produced (1) which helps with the preparation of materials for assembly purposes (1) Drawings do not usually contain dimensions for bend radii (1) therefore a further source of information is required (1) 	
	 Bend allowance chart indicates extra material requirements (1) as bending material causes its length to shorten (1). 	
	Accept any other appropriate answer	

Question Number	Answer	Mark
5(a)	 Award one mark for any of the following, up to a maximum of two marks. Technicians will produce specific parts in the same way each time (1) Processes will always be completed in the same order (1) Increases flexibility as all staff can follow them (1) Ensures the product meets the specification (1) To avoid mistakes/injuries/danger to the user (1) Reduces the need for training (1) Individual and overall timings can be seen (1) Tools/equipment can be identified (1) Accept any other reasonable response. 	2

Question Number	Answer		Mark
5(b)	Award one mark for each co maximum of two marks.	rrectly matched symbol to a	2
	Mechanical Component Symbol	Mechanical Component Name	
		Bolt	
		Nut	
		Spring	
		Drive mechanism	
		Split pin	
	If more than one line drawn no mark for that symbol.	from either symbol, award (2x1)	

Question Number	Answer	Mark
Number 5(c)	 Award one mark for a reason and one additional mark for appropriate expansion, up to a maximum of two marks. Components might not be compatible with different versions of the drill (1) which could lead to damage/unreliability/faults (1) Allows component traceability (1) to ensure that production problems/issues can be easily rectified/modified (1) 	2
	 Customers might need to replace components for older bench drills (1) meaning the drawing for that model of drill will need to be used to identify the correct components (1) When products are recalled it is important that components are easily identifiable (1) allowing for safety improvements to be made (1) The correct/latest drawing needs to be used in production to minimise risk (1) as changes may have been made to the drawings to 	

improve product safety/performance (1)	
Accept any other appropriate answer.	

Question	Answer	Mark
Number		
5(d)	Award one mark for a benefit and one additional mark for appropriate expansion, to a maximum of two marks per response, up to a maximum of four marks.	4
	can benefit SW3 Engineering.	
	The bench drill is less likely to suffer from	
	component failure /malfunction (1) because	
	manufacturing methods will have been	
	refined/problems resolved (1)	
	 It is an efficient way of managing quality (1) as it enables the company to identify the 20% 	
	of problems that cause 80% of the issues (1)	
	Pareto focuses on the biggest cause of defects	
	(1) allowing SW3 to effectively resolve them(1)	
	A Pareto chart gives an easily read graphic	
	representation of quality data (1) so key issues	
	can be easily identified (1)	
	Accept any other appropriate answer.	

Question Number	Answer	Mark
6(a)	 Award one mark for an advantage and one additional mark for the appropriate expansion to a maximum of two marks. Test reports can identify faults beginning to occur (1) therefore preventative actions can be taken (1) Tests may indicate that equipment is functioning/performing correctly (1) removing the need for unnecessary extensive maintenance activities (1) Test reports indicate if components are faulty/damaged/not working correctly (1) allowing these to be prepared/obtained before beginning the maintenance activities (1) Reduces the time needed for diagnostic testing (1) as this will have already been carried out (1) Technicians can determine how long maintenance will take to complete (1) allowing for better scheduling of work (1) Accept any other reasonable response. Do not accept 'quicker' without justification. 	2

Question	Answer	Mark
6(b)	Award one mark for an advantage and one additional mark for the appropriate expansion to a maximum of two marks.	2
	access the data in real-time (1) so that they can monitor which equipment needs the most maintenance (1)	
	 The electricity supply company can import test results/maintenance data into their own systems (1) enabling them to monitor the cost of maintenance over time (1) 	
	 The electricity supply company can use automated systems to identify common faults from test results (1) so could use these to inform changes to operating procedures (1) 	
	• The electricity supply company can access information about any vehicle instantly (1) allowing maintenance records to be accessed in the case of an accident (1)	
	Accept any other reasonable response. Do not accept 'quicker' without justification.	

Question Number	Answer	Mark
6(c)	 Award one mark for an advantage and one additional mark for appropriate expansion, to a maximum of two marks per response, up to a maximum of four marks. The electricity supply company will know how many vehicles are available for use (1) as 3RF Engineering will be maintaining a set number at any one time (1) The electricity supply company can budget for maintenance more easily (1) as these will be a similar amount of work carried out on a regular basis (1) There are likely to be fewer breakdowns of vehicles/ Vehicles are less likely to have faults (1) if a regular maintenance plan is used that includes preventative maintenance (1) Vehicles will be maintained to a high level of roadworthiness/performance (1) reducing the chance of an accident or the chance of injury in the event of an accident (1) Accept any other reasonable response. 	4

Question Number	Indicative content	Mark
7	Reason for using Machinery Handbook	8
	 To find technical information about: 	
	o sheet metal	
	 shaft alignment 	
	 taps and tapping 	
	 helical coil screw thread inserts 	
	 solid geometry 	
	 how to distinguish between bolts and screws 	
	 for finding methods of calculating: 	
	 thread dimensions 	
	 keys and keyways 	
	 miniature screws and screw threads 	
	 to find theory about fluid mechanics. 	
	 To check strengths of materials 	
	 To check material properties 	
	 To check appropriate manufacturing processes 	
	 To check associated health and safety 	
	requirements	
	 To find conversions between thread types 	
	• To convert units	
	• To consult diagrams for set ups and correct	
	machining operations	
	Io calculate hole dimensions	
	Io find suitable fasteners/fixings for a situation	
	Information about additive manufacturing	
	Use of measuring equipment	
	• Specifications for consumables	
	Reason for not using Machinery Handbook	
	 Can be difficult to find desired information 	
	 Some older processes are not included 	
	 Some sections of the book may not be used by 	
	most engineers	
	Engineers may use the wrong tables to find	
	Values and then make errors	
	Pages can be easily damaged	
	BOOK IS Very thick and hard to use in a workshop	
	Is not specific to individual pieces of aquipment (components	
	equipment/components.	

	Model answer Technicians could refer to the machinery handbook for a wide range of reasons when designing and manufacturing components. For example, if they were designing and manufacturing a component to be made from medium carbon steel, with holes that need to have screw threads, they could consult the handbook to find the properties of the material, such as its strength or other mechanical properties to make sure that it is suitable for the application. They could then check the handbook for the dimensions that are needed for the holes that will be tapped. If this is a replacement part, they could also look at conversion tables when they are specifying the tap size to use to create a thread. When manufacturing, the technician might find it difficult to use the handbook in a workshop environment because it is so big. The pages are very thin and are easily damaged. If there are older machines in the workshop they might not be covered by new editions of the book, whilst older editions might not have more modern machinery in them. It might be difficult to find the exact information needed as there are lots of tables in the handbook and engineers could use the wrong table to find values	
Level	Descriptor	
0 0 marks	No rewardable material	
1 1-3 marks	A few key points identified, or one point described in so The answer is likely to be in the form of a list. Only one considered. Points made will be superficial/generic and applied/directly linked to the situation in the question. understanding of how the machinery handbook is used technicians.	some detail. ne viewpoint d not Limited d by
2 4-6 marks	Some points identified, or a few key points described. Consideration of more than one viewpoint but there wi emphasis on one of them. The answer is unbalanced. I made will be relevant to the situation in the question, will not always be clear. A good understanding of how machinery handbook is used by technicians.	ill be more Most points but the link the
3 7-8 marks	Range of points described, or a few key points explained depth. All sides of the case are considered and the ans well-balanced, giving weight to all viewpoints. The maj points made will be relevant and there will be a clear lis situation in the question. A developed understanding of machinery handbook is used by technicians.	ed in swer is jority of ink to the of how the







For more information on Edexcel qualifications, please visit our website www.edexcel.com

Pearson Education Limited. Registered company number 872828 with its registered office at Edinburgh Gate, Harlow, Essex CM20 2JE