



Examiners' Report June 2016

GCE Design & Technology: Product Design 3 6RM03 01



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June 2016

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Introduction

The structure of the paper followed the previous format in that it contained seven questions, with an average of 10 marks per question and a time limit of 120 minutes. Most questions were broken into sub-sections (called items), in order to access a greater range of the specification. Where possible, the sub-sections were generally related, though this was not always the case. Some questions, generally towards the end of the paper, required a more in-depth answer and commanded a larger number of marks per response. This year the minimum for an item was 2 marks, ranging up to a maximum of 10 marks for a full question. Questions can be structured to include some choice by the candidates, but this year's paper did not have any of this type of question.

The paper was written to test candidate's knowledge, understanding and application of the following:

- Industrial and commercial practice
- Systems and control
- Design in context
- Sustainability

There is a range of command words which are consistent across both AS and A2 papers and are used to help guide the candidates. Understanding the command words will help candidates to structure their answers appropriately.

Give / State / Name

These are usually 1 + mark questions where all the marks can be gained by single 'stand-alone' answers.

Responses to these questions usually require a single statement or single sentence for the 1 mark.

Describe / Explain / Identify / Justify / Outline

These are usually 2 + mark questions with 'linked' answers.

Responses to these questions usually require a statement and a development of that statement for the indicated further marks. The development might be:

- A justification
- An example
- A development

Evaluate / Discuss

These are usually 4 + mark questions.

These require a developed series of statements that contain arguments both for and against. **Full** marks will not be awarded without at least **one** for or against argument.

The following are points which have improved from last year's examination:

- There was an encouraging decrease in the number of blank answers, with most candidates attempting the vast majority of the questions even if some were 'educated guesses'.
- Candidates are generally trying to answer questions more concisely.
- The use of bullet pointed answers seems to help many candidates clarify their responses.

• The majority of candidates are now staying within the clipped areas. Clearly candidates are able to demonstrate greater knowledge of subject content.

The following are points which still need attention:

- Poor handwriting and grammar, which made some answers difficult to decipher. This seemed to be worse than previous years, based on examiner comments.
- Not reading and digesting the question **fully** before answering meant some candidates missed the point of the question and gave answers which did not score many marks.
- Not understanding the basic examination terminology.
- Answers that were not concise and went onto additional sheets, very often did not score further marks on the extra sheets.
- Some candidates still use the 'blank' pages in the booklet for extra space. This is a bad idea as these pages do not get scanned with the answer and unless some indication is made by the candidate, these pages will not get marked.
- It is advised that candidates should use correct technical vocabulary in their answers as far too many answers are limited to 'general' descriptions of processes and procedures.
- It is pointed out that candidates should not write in ink pen as the wet ink often smudges onto the opposite page when turning over the pages, or bleeds through the pages so that when the scripts are scanned there are two sets of very confused text on one page, which is extremely difficult to decipher.

Question 1 (a) (i)

This question was designed to elicit answers about the advantages that can be gained from using a laminate construction for the frame of the chair. It was expected that candidates needed to understand the concept of 'laminating the frame', rather than just cutting the frame out of laminated sheet material.

Most candidates made a good attempt at aspects of this question and referred to strength gains and achieving curved shapes more easily. A number of candidates also referred to increased stability of the structure stating that it is less likely to warp, bow, cup or twist. To access the full 4 marks candidates usually also referred to its flexibility, size not being limited by the size of solid timber.

1 Figure 1 shows a chair that uses a laminate construction for the frame.



(Source: Bruno Mathsson, Eva Chair, 1934)

(4)

Figure 1

(a) (i) Give **four** advantages of using a laminate construction, compared to a solid wood construction, for the frame of the chair.

1 Cheaper material to use for The and manufacturers CONSUMER 2 DOCSNY requ any finishes - ma it more environmentally friendly 3Easier to work with than solid wood. Accessable, easy to get hold operand Make. **Examiner Comments** This response scored 0 because it made no points which were correct nor did they answer the

question asked. The first point made just stating it is a cheaper material is too vague at this level.

(a) (i) Give **four** advantages of using a laminate construction, compared to a solid wood construction, for the frame of the chair.

(4)

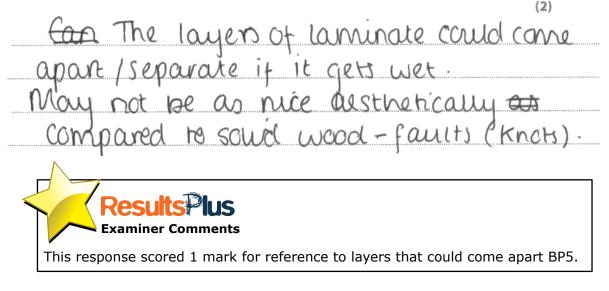
. (4)
1 Less prone to warping or twisting than if it were to be
made from solid wood - Less waste with lamination.
2 Easier to create and form the curves out of a laminate
rather than 3 solid wood. Lanuration is also presistent to discuss and ratting.
3 Lamination is cheaper and a quicker way of producing the
frame. The solid wood is limited to its size and grain.
4 Laminate construction provides a good strength to weight
ratio,
Results Lus Examiner Comments
This response scored 4 marks for BP2, BP3, BP4 and BP8. However BP8 is only just detailed enough to score the mark as it is not a well worded response.

Question 1 (a) (ii)

This question was designed to give candidates a chance to show their knowledge and understanding of the disadvantages of laminate construction for the chair frames. Some candidates only referred to the possible delamination of the layers.

The range of answers candidates gave was limited to two main areas. Delamination and the visual appearance. A second mark was given when candidates referred to aesthetics explaining that if customers didn't like the laminates showing, then a covering laminate may be needed. It was encouraging to see some candidates including set up costs or the scale of production.

(ii) Give **two** disadvantages of using a laminate construction, compared to a solid wood construction, for the frame of the chair.



(ii) Give **two** disadvantages of using a laminate construction, compared to a solid wood construction, for the frame of the chair.

(2)

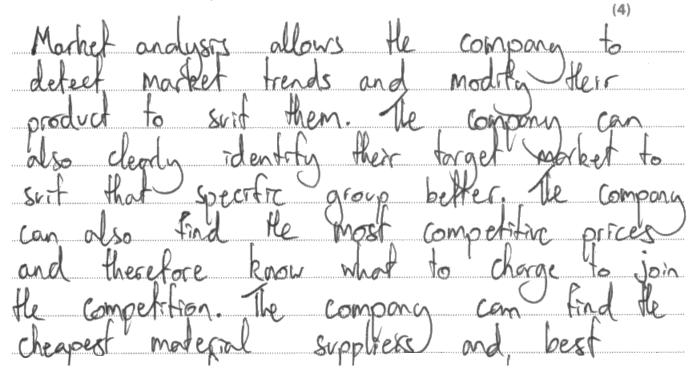
1 Laminate. Not Strong as solid wood, and as 60 therefore breaking Will more prone to -aminate liw not provide Standard as high CA. a hered With Solid which Can be mish **Examiner Comments** This response scored 0 because neither fact given is correct

Question 1 (b)

This question was designed to test candidates knowledge about market research in general, but was written in relation to the chair shown earlier in the question. This allowed candidates to 'hang' their answer on the example given if they so wished, but this was not essential for full marks.

Generally a good understanding of market analysis. Some candidates simply wrote everything they knew about the topic, for example, surveys, different types of data and did not apply their knowledge to the question. Some answers developed BP2 – explaining how a Specification which addressed the customers' needs/wants could be produced from market analysis, but this could only earn 1 mark despite some lengthy descriptions taking up most of the allocated writing space. BP3, 4 and 6 were not often seen.

(b) Outline why it is necessary for a company manufacturing these chairs to undertake market analysis.



product aive reputation (an 00(oony tto anthropometric VARCE IS Examiner Comments **Examiner Tip** This answer covered sufficient points to score This is a concise answer which sets out the full marks under BP8, BP2, BP5 and BP9. points clearly.

(b) Outline why it is necessary for a company manufacturing these chairs to undertake market analysis.

(4)companies importa 09 CON 1 ٢ec IONS US **Examiner Comments Examiner Tip**

This response only scores 1 mark for BP8. The rest of the answer concentrates on what type of market research the company could do and how they would go about it. This is not the direction the question asks for.

Careful reading of the question is necessary in order not to 'head off' in the wrong direction.

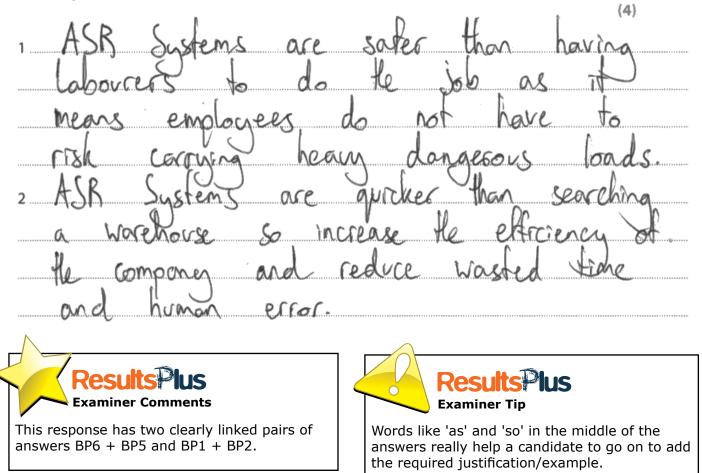
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Question 2 (a)

As this was written as an 'explain' question, it required candidates to link their answers carefully. In general it was fairly well answered, though at times it was quite hard to mark as many candidates seemed to make unjustified statements and only picking up single marks for each element. Responses were spread broadly across the range of acceptable answers with no single response seeming more popular than others.

Most high-scoring answers used BP1, 2 and 9, 10.

- 2 Automated storage and retrieval systems (ASRS) are used in industry.
 - (a) Explain **two** advantages of using an automated storage and retrieval system (ASRS).



- 2 Automated storage and retrieval systems (ASRS) are used in industry.
 - (a) Explain **two** advantages of using an automated storage and retrieval system (ASRS).

(4) r is no uman in rev enaction 50 rat can ran multiple loiez ens having

Retrival syst 2 tha ems can lso a weig moi au а





Here, the candidate has not given a justification for either answer (which hits a new BP on the mark scheme – all of answer 1 is covered by BP9) so has only got two isolated facts.

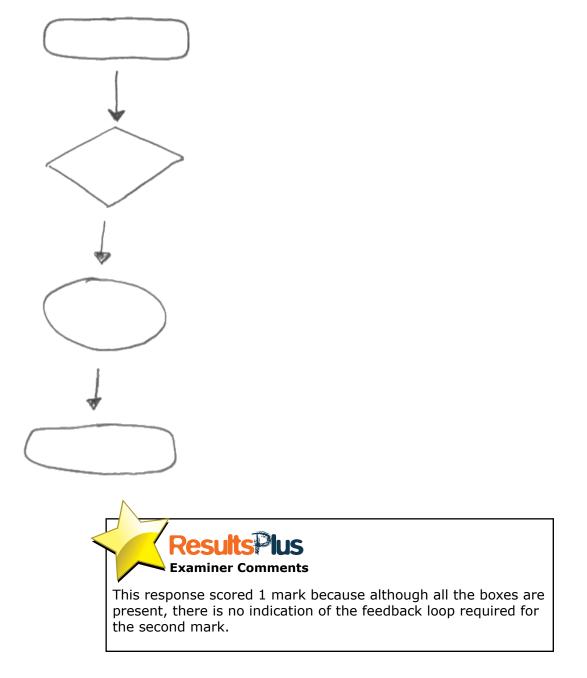
Question 2 (b) (i)

This question required candidates to show a correct flow diagram for a closed loop system. The question did not ask for a labelled diagram so candidates were awarded marks for correctly represented boxes in the correct sequence.

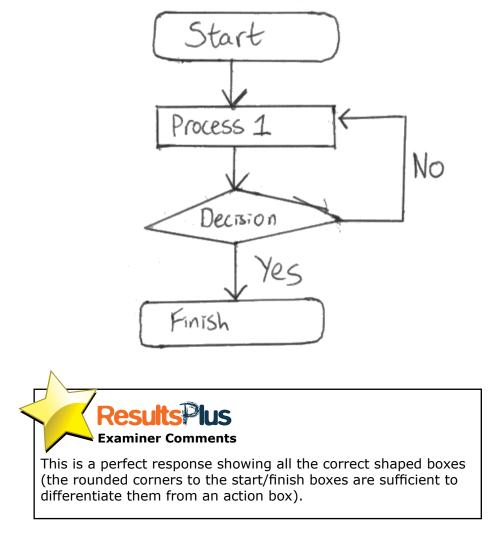
It was very clear that some candidates did not understand the question and did not even attempt an answer. However, the majority of candidates did construct a flow chart with a start, process and end. It was very clear candidates knew that closed loop systems required feedback and even annotated the line to explain what it was. The shapes used in many diagrams showed an understanding of the significance of the different shapes.

(b) (i) Draw a flow chart to represent a closed loop system.

(2)



(b) (i) Draw a flow chart to represent a closed loop system.



(2)

Question 2 (b) (ii)

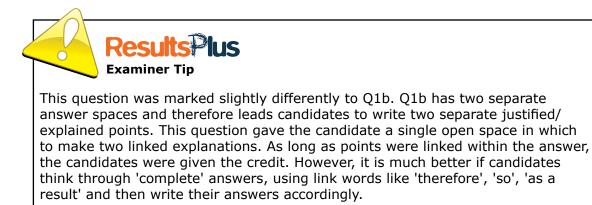
This question was designed to elicit answers which would show that the candidates knew the difference between open and closed loop control systems and therefore be able to give the advantages of closed loop.

Many candidates clearly understood the benefit of feedback in a system, but some candidates described an open loop system giving all the benefits of a closed loop system and visa versa. It was pleasing to see that some candidates were able to think outside the box and appreciate benefits such as customisation, tracking and early detection of faults.

(ii) Explain **two** advantages of using an automated closed loop control system, compared to an open loop control system, in production.

(4)One advantage of using an automated closed loop Control System is that and decisions have been implemented Where a quality Control Check Can be introduced. This means if the quality control measure has been determined not to be reached, the process Can be completed or fixed to ensure the check has been met. This results in a better quality of products being produced as quality Onto 1 Checks have been put in place to ensure minimal waste and less rejected products on the production Line. Another advantage is that a closed loop system is automated mostly automated Where as an open loop system is not. This means production of products take less time to manufacture decreasing the amount of time it takes the product to reach the market. This has Finite Financial benefits Such as more money is generalized and less storage space is vegened as the product reaches the marked yurker.





(ii) Explain **two** advantages of using an automated closed loop control system, compared to an open loop control system, in production.

designer can identify the faults in the process and also able to make decisions to monimise whether. You are also able to identify the how you could mevent or Fix the error. In closed loop control system, the the stages are advaned constructive in open loop which is straight foward.

(4)



This answer is basically incorrect and vague. It refers to the designer being able to make decisions and identify/prevent/fix, rather than the closed loop system doing this.

The second paragraph just states that a closed loop is more complex than an open loop, which is not relevant to the question.

Question 3 (a)

This question was focussed on the negative effects of mass production on employment. However, some candidates included the 'effects of mass production on employment' rather than concentrating on the relevant answers expected on the negative effects. Some candidates had a limited understanding of the wider issues, so there were many repeats regarding unemployment.

Possibly influenced by the previous question, some candidates tended to focus on manufacturing in typical UK style circumstances rather than on a global basis and hence the concepts of sweatshops, bad working conditions, poverty and even low wages came up less than expected. Many referred to lower wages rather than low wages, but this was not really correct as they could still be receiving a good wage.

Mass-production includes using automated machines such as robot which work for 7. This can reduce jobs for humans tobots work rapidly. Some times, because Can also work hapidly but will get tierd, which means the tan some processes pause. Another negative migh Might Stock piling, this is because products ane desided rapidly and the distributed, d sime the previous batch bright be still on stock so the newer ones might be thrown away or kept away Which Can waste materials.

3 (a) Outline the negative effects mass-production has had on employment.



This response scored 1 mark for BP1 but the rest of the answer moved away from the question into unrelated information.



Careful reading of the question enables a more accurate response to be formulated.

(4)

· unemproyment of unspilled norpers as automated Systems have taken over their Jobs reed expensive re-training to be to operate new and advanced machinery · Workers are required to work for longer hours furgin demand of mass-produced products to Employees have to carry out repetitive tasks Lor long periods the which injung Conlead to RSI Such as of resentment develops towards the · Element Company from its employees enjoy their work be reduced as costs reed may peptaslaw as possible Sor mars- production companies may not be able to sete companies that mass-produce agonst re of businesses Usemployment le are less inclined to nork in mass - production Eastones as their is a regative percept



This response scored 4 marks for BP8, BP1, BP5 and BP4. The fact that the question is an 'outline' style question means that the candidate is able to give unrelated or related points from the mark scheme. In this case the BP style of the response has meant clear points are distinguishable and generally clear.



In this response there is a linked pair of points in unemployment BP8 as automated systems have taken over their jobs BP1. Although this could easily be interpreted as just BP1 it is clear that the result of the machinery taking over the jobs is unemployment (and not just something like redeployment) so it is worth 2 marks. The other 2 marks are for 2 other 'individual' points.

Question 3 (b)

This question was designed to elicit answers about the *individual* and how they could reduce their carbon footprint. However some candidates moved away from the individual in their responses.

Many candidates wrote a lot and many achieved 4 or more marks. The candidates who lost marks tended to concentrate on the rrrs – BP6, which in a way is an easy response for candidates who have not fully considered the whole issue of their carbon footprint. Transport was another BP that tended to have repeat responses. **Candidates need to understand this exam technique more clearly.**

Other candidates missed out on marks because they did not read the question carefully enough and answered from the point of view of the manufacturer, or were confused about the Life Cycle Inventory.

(6)

(b) A 'carbon footprint' is a measure of the impact human activities have on the environment.

Outline strategies an individual can employ to reduce their carbon footprint.

· Get the bus/train instead of using
your car, this way for every 20 people
getting on the bus, that is 20 less
cars palloting the environment.
· Use energy sources such as solar-
panels therefore you are not constantly
burning fuels the have an affect on
global warning.
· Reuse things such as shopping bags,
so you are not constantly adding
waste to landfills etc.
· R use products that can be recycled.



(b) A 'carbon footprint' is a measure of the impact human activities have on the environment.

Outline strategies an individual can employ to reduce their carbon footprint.

(6)

Reduce emissions by switching to emission-free transport methods e.g. cycling, walking or instead try carpooling, Public transport. They should only use the car for trips that require great distance of travel.

Efficient use of household appliances e.g. taking sharter hot shavers and infrequent baths, only having lights on in the house at night when needed.

Instead of using a central heater to warm up the house,

a portable electric heater con be used instead, where needed. Dauble glazing con be installed to prevent wasted heat

enorgy during winter.

convert to renewable energy sources to power the home, such as solar panels.

(Jorbon offsetting through the 1995 planting of more trees, to helping (mserve forestry in Jarger scale projects. A person can take up recycling and reuse to prevent the amount of emissions produced through incineration.





It is suggested that for a question which requires separate areas to be identified questions such as this, that a BP style of answer may help candidates to separate these areas clearly.

Question 4

This question was designed to elicit responses about how companies should consider various stages of their manufacturing and how they affect the environment.

The table was used as an aid for candidates to structure their responses, but because many of the possible responses were correct for a number of the boxes, the answers were marked as correct if they fitted the box they were used in, rather than having to stay within the structure of the mark scheme.

Many candidates clearly understood the six R's and were able to talk most confidently about the distribution, use and end of life stages. However, they seemed much less confident, even ambiguous at times, with their responses to raw material extraction and manufacture.

There was some repetition of answers in separate sections, usually referring to recycling. There was a wide range of marks to access. The layout of the table and numbered answers helped the majority of candidates achieve in each section, with marks mainly being lost through repetition of answers rather than any lack of knowledge.

This was a well answered question.

4 Companies try to reduce the environmental impact of a product at all stages of its life cycle.

Give two environmental considerations for each stage.

An example answer is already given for raw materials.

(10)

Life cycle stage	Environmental considerations
Raw materials	Example answer: Use a smaller quantity of material in the production of a product. 1 Use as Few different materials as possible 2 try to use recycled (and recyclable) insterials
Manufacture	1 Employ manufacturing machinery which on perform a number of tasks at once. 2 Make Full use of materials at manufacture to reduce warte.
Distribution	1 locating manufacturing facility as close to retailer as possible, relucing transportation 2 package the product as afficiently as possible meaning aspre items can be distributed at ence.

1 The product should require as little power as possible to guerate Use 2 A durable product that an take years of use without reading to be replaced / repaired. preduct shall be entirely 1 The recyclatte / decomposible / resusable. End of life 2 The product should take as little time (energy to break down as possible.



This response scored 10 marks for the following BPs – 11,3,9,2,15,14,7,22,19,25 and BP24. An excellent answer with numerous correct points showing a wide range of knowledge of this topic.



Because many of the mark points from the mark scheme are correctly applicable to a range of the answer spaces provided, candidates have been given credit for correct responses even if they are in different boxes to the mark scheme.

Question 5

This question was designed to elicit knowledge about the differences between FMS and dedicated automated machinery. Candidates showing a limited knowledge of the differences were unable to separate out the pros and cons of the two systems. As a result advantages and disadvantages were repeated using different words.

In a question of this type, it is vital for candidates to make an overall plan in which they decide what to include and what to leave out. If not the resultant answer is often a series of random responses which hop from one point to another with little linking.

Some candidates had a good knowledge of this topic, but few managed to secure full marks. Many of these candiates understood the flexible feature of FMS and most scored BP1, BP8 and BP10. Some candidates presented the evaluation in a 'reverse argument' which made marking more difficult. The advantages were usually well covered and BP9 often presented as DAM being faster. The least responses were for BP12. Often candidates brought in JIT and QRM, especially to achieve marks for 'less storage'. All candidates covered advantages and disadvantages. High set up costs continue as a standard response for this question and others.

(10)

***5** Evaluate the use of a flexible manufacturing system, compared to dedicated automated machinery, in production.

The advantages of the use of Alexible manufacturing
systems (AND) compared to automated machinery are that they
can adapt quicker to changes in market & demands and
trends enabling QRM. FMS:s allow customers to enstancise
products increasing their appeal and soles. FMSs also
have less unsted materials as only the amount
required is ordered. FMS's also have less capital
bied up in stock and less need for large,
costly storage spaces FMS's production is also
more efficient as it is planned out so that
more efficient as it is planned out so that the movement of materials is minimised. The brackdo
of a machine in deducated adamately mechinery will also still production
Along with the advantages of a Flexible manufecturing
system there are also disaduanteses in comparesson to
automated machinery in production. FMS, s use CNC
machines which are slawer that automated machinezy

Herr row materials. Managing a variety of productions musican prove to be very difficult. FMS can prove to be very difficult. Lerall For for a manufacturer a FMS may prove to He better method of production mainly because will have less expressive need for expensive										produ techni	
are heavily reliant on the ethericit delivers Here now materials. Mangging a variety of a productions runs can prove to be very difficult. FMS can prove to be very difficult. Lecall For for a manufacturer a FMS may prove to the better method of production mainly because will have less supervive need for expensive											
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FMS an prove to be very difficult. herall For for a manufacturer a FMS may prove to the better method of production mainly because will have less approxime need for expension	d.Akren	of	ky	variet	۵	<u>sins</u>	Man	tereste.	a	(au	Her
Herall For for a manufacturer a FMS may prove to He better method of production mainly because will have less approxime need for expension	in a	wit	di Afa	rery	12	k	0.e		uns can	chiens n	produ
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	store	MEIN	e.xpe	Ar	e.d.		Repress.	\$\$		hav	will
space and less capibil fiel up in sheet	.k.	shoe		чр	ted)	Cap'	less	and	يو	Spa

Examiner Comments This response showed good understanding of the topic and scored 7 marks for: adapt quicker to changes BP1 (1) customise products BP6 (1) increasing sales BP3 (1) less capital tied up in stock BP5 (1) slower than automated machines BP9 (1) skilled technicians quite expensive BP10 (1) managing FMS can prove difficult BP12 (1) *5 Evaluate the use of a flexible manufacturing system, compared to dedicated automated machinery, in production.

(10)A flexible manyfacturing system allows cenain tolevances for a produce and checks that a product is within these toleranes. This is an advantage because of maintains a consistency of quality throughout each of the products. It is a disadvantage that it is an contrared through machiner because A of doesn't have any human senses tell whether part of it is wrong such as small areas of paint on the wrong section etc. Alfomated machineny may cry be comparible with To there is no set (anguage per machine) Certain things to communicate therefore a degree of himan intervence machinen will also have not all PUTChnatod tolerances as they will only to what any *f0*/ are programmed to do exactly but will give a more main accurate and prease punished product. and flexible Mah manyan machine flexability Uplify and



This response scored 0 because although there are some correct facts about FMS they are also correct facts for dedicated automated machinery. Therefore no marks can be given as the question is bascially asking for the pros and cons of one system against the other.



An 'evaluate' style question is going to require pros and cons of one against another. Therefore it is essential to make a quick plan on separate paper. Also the best answers only give the arguement from one side or the other, that is, the pros and cons of FMS or the pros and cons of DAM. Some candidates' answers gave a valid point and then just repeated it from the reverse point of view, which scores no marks.

Question 6 (a)

This question was designed to elicit answers about the 'characteristics' of Art Nouveau and this question seemed to split candidates between those who did well and those who did very poorly. Those candidates who responded to the question and gave examples of design characteristics scored good marks, however those that chose to simply write all they new about Art Nouveau often did not score as well.

Those not scoring well also tended to pick up on elements such as the form versus the function argument and the use of materials or specific designers rather than the differing design characteristics. This might have been led by the next part of the question.

Many candidates displayed knowledge about actual examples but did not contextualise this into the mark scheme headings. 'Other cultures' was probably the least popular answer.

Some candidates showed limited knowledge of the Art Nouveau movement, with several answers that were more relevant to Bauhaus and other movements from the specification. This suggests that candidates should give equal depth to all movements.

- 6 Art Nouveau or 'new art' was an international design movement that developed in the late 19th century.
 - (a) Using examples, explain three design characteristics found in Art Nouveau designs.

1 NATURE: Was used requiary in design due to the various fine arts before is Designs involved plants, 10075 and exotic insects and animals such as peacocks. These forms where developed into enlonged, currery, "whiplash lines in a many designs.

(6)

2 THE FEMALE FORM = The female form was used requary throughout designs. This included pre-rouchelt Nomen who had long, proving hair. Artists q the Art Nouveau morement that used there suppressincluded those q charge kernie Makitosh.

3 OTHER CULTURES: Art Nouveau incorperted a number of other cultures such as the Japanie arts which included outlines of their designs and the ast of symmetry. Art Nouveau however, also the incorported

cultures such as Ariban and Eletic in many

designs.



- 6 Art Nouveau or 'new art' was an international design movement that developed in the late 19th century.
 - (a) Using examples, explain three design characteristics found in Art Nouveau designs.

(6)

strudy pieces of art able 1 Strong to withstand preasures such 25 prezs a seat by a numans 00 little material used Vena to create 2. art, such as the bar of ezch piece buy on the next stool created 3 Environmental impacts are considered this art. Materials making of the materials that that chosen are Zre be recycled or reused. usually can **Examiner Comments** It would appear that this candidate had little or no knowledge and undersanding of the Art Nouveau period. Consequently they have tried to use other knowledge they have to answer this. This is particulalry evident in response 2 which tries to use the picture of an Art Nouveau design in Q6b to

Other points may be true but are not characteristics, which is what the question asks for.

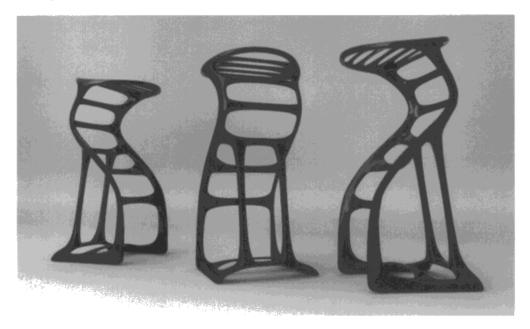
direct their thinking and their response.

Question 6 (b)

This question differed slightly from previous years in that it asked candidates to discuss both 'form and function' rather than one versus the other. As a result some candidates managed to get themselves muddled, probably due to a lack of planning, and consequently not scoring as well as they should have achieved. Firstly, some candidates simply stated repeatedly about form versus function, but did not really saying anything at all about either. Other candidates took a negative response stating for example it was not comfortable, not strong, and not stable. A further group seemed just to state that function had not been considered. Those answering well, picked up the majority of marks available, focusing on BP1, 4, 8, 9 and 10.

The visual aid of a photo seemed to help candidates to score some marks by simply describing the photo. However some candidates stated that this design was poor both in terms of form and function because it did not have a back. The question clearly states it was a stool.

(b) Figure 2 shows an example of a bar stool that has been designed in the Art Nouveau style.



(Source: © Michael Stolworthy)

(4)

Figure 2

Discuss how the designer considered both form and function when designing the bar stool.

One way in which the designer considered som is by making the chairs out of one piece of plastic-This is destricilly precisity because almost or impositions are lest from the the process. the designer considered sorry is

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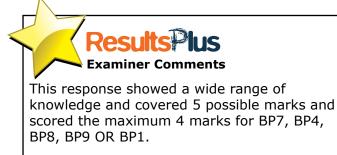
by using longer curved edges in the design. It makes the design bok sleek and sheamined and modern -

A way in which the Designer cousidered Sanchan is Plat Pere are State manifer dawn Pla Centre section of the chair which could be used as soot not rests for people of all Bries. Avoiler way is Rot Place are Support braces which make the Design more Jude and all Confortabl

(Total for Question 6 = 10 marks)

form: one pièce

form: Sweeply curves/5

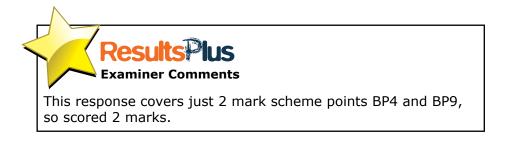




The response is well written and planned in that it separates out the varous points into sentences and paragraphs. Discuss how the designer considered both form and function when designing the bar stool.

(4) The designer considered form by making Me stoor loop like it is flowing 19 and design which resemb helix Structure of DNA. Function Considered here as there is S. back of the product ano ru piece of material more condensed ONOD. Born of hese mean Stability is ensured Whilst Shu Nouveau styling. noeping producet ne weigh Dase of aso bach $^{\alpha}$ he Which Doosh tees to mainfait ran sustens

10+ errons Como



Question 7

This question was designed to elicit responses showing knowledge about the use of robots in automated manufacturing systems. Unlike Q5 this question does not ask the candidate to compare two different systems so answers should be directed towards the pros and cons of robots.

Some candidates used bullet points here to effectively organise their thoughts well without the need for writing extended pieces, whilst others put their ideas forward in well planned paragraphs. There were many excellent answers showing that candidates both understand and are interested in the use of robots. As a consequence, many candidates achieved high marks on this question with only a few candidates achieving just one or two marks for the more basic concepts.

There is a tendency for **c**andidates to add an introductory sentence or paragraph to the the longer answer questions, but this is not necessary.

	(10)
- shorter lead times	
- can operate 24/7	
- Enable of computer aided quality of	
- Higher complexities can be achieved	
- Robots can be updated - allows for	
wide range of products to be produ	,
- Repetitive accuracy - Fewer rejects	
- speed of movement to create proc	
is faster than human workforce -	
eabots operate -'can work in hozardous conditions-	
removing risk of injury to huma	
- High initial set up costs	
- Rabots do not have such responsive	
sensors - in ability to make decisions	3
- Increases unemployment	
- staff require retraining to operat	
Systems	

*7 Evaluate the use of robots in automated manufacturing systems.

Since their
- decreased maral of workers, "Jobs are
replaced by robots
- High maintenance costs
- use of robots reduces labour costs
 *7 Evaluate the use of poortion automated instance in the instance instance instance in the instance instance instance in the instance in the instance instance instance in the instance instance in the instance in the instance instance in the instance instance instance in the instance in the instance instance in the
(10)
Advontayes
· Can work 24/7
· less chance of error
· product's are produced faster
· The don't require any breaks.
· Robots will have higher accurcy.
Disadvantages
• will be high set up cost's :
· Stilled worliforce required to run and maintain them.
• JF a machine breatis dans repairis can be costly.
· if one machine breaks down the rest a won't be able to work.
Down time can be long if repairs needed. Results Plus Examiner Comments
This response scored 3 marks for BP2, BP1 and BP10. There are several points which are correct but they are repeats so score no extra marks.

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Paper Summary

Based on their performance on this paper, candidates are offered the following advice:

Maximising marks:

- Make sure that candidates understand the trigger words in the question.
- Avoid unstructured answers. The use of bullet-pointed statements even in extended evaluate type questions can help **some** candidates to score better marks.
- Questions will come from **all** parts of the specification so ensure that the candidates have covered **all** of the specification.
- Make sure that candidates use technical language where appropriate.
- Use past question papers and mark schemes as part of the preparation for the exam.

Exam technique:

- If at all possible, candidates should **not** go outside of clip with their answers.
- Candidates must think/plan **before** answering.
- Candidates should spend a moment reflecting on whether they have justified/given an example for questions which require one.
- As a general rule, there are **two** lines given per mark awarded for an answer.
- There should be sufficient space in the answer booklet to score **full** marks without going onto a separate sheet.
- If the candidate is word processing their answers, they should try to structure them so that they are in the same format as the question paper, that is, if there is a 'give **four**' type of question, then the answers should ideally be on four separate lines.
- The most common 'fault' is repeating facts in different words, which wastes time and often results in unnecessary extra pages being used and rarely covers new material, and therefore scoring no further marks.
- If an answer does exceed the space given, it is helpful if the candidate puts some sort of indicator for the examiner.
- No summary is necessary at the end of the 'essay' style questions as these generally just repeat what has already been written earlier in the answer and therefore scores no further marks.
- Candidates should NOT hand in sheets of notes attached to their answer script.

Grade Boundaries

Grade boundaries for this, and all other papers, can be found on the website on this link: http://www.edexcel.com/iwantto/Pages/grade-boundaries.aspx





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