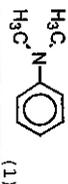
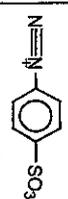
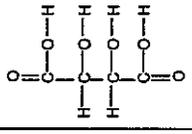
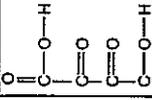


2 a i	(secondary) amine, alkene, ketone/carbonyl	3
2 a ii	16	1
2 a iii	Idea of groups across double bond (1);	1
2 a iv	Lack of free rotation at double bond (1)	1
2 b i	d block/transition metal	1
2 b ii	$\text{Co}^{2+} + 2\text{OH}^- \rightarrow \text{Co}(\text{OH})_2$, 2+ on Co (1) rest correct (1) $2\text{Al}(\text{OH})_3 \rightarrow \text{Al}_2\text{O}_3 + 3\text{H}_2\text{O}$ Al_2O_3 (1); Rest correct (1)	4
2 c i	Idea of quantity being made and then process started again (1);	1
2 c ii	Small amounts needed/difficulties of getting precise quantities (1)	1
2 c iii	Release of HCl (1); Acidic gas/Irritant (1)	2
2 d i	SiCl_4 , PCl_3 , PCl_5 , S_2Cl_2 , SCL_2 element (1); formula (1)	2
2 d ii	$M_r \text{AlCl}_3 = 133.5$ (1); Amount of $\text{AlCl}_3 = (4.5 / 133.5 \text{ (ecf)}) (= 0.0337 \text{ mol})$ (1); $M_r \text{CoCl}_2 \cdot 6\text{H}_2\text{O} = 238$ (1); Mass of $\text{CoCl}_2 \cdot 6\text{H}_2\text{O} = 0.0337 \times 238 \text{ (ecf)} = 8.0 \text{ g}$ (1); 2 sig figs (mark separately) (1)	5
2 e i	indigo is more purple/yellow/green / indigo is lighter (1); it reflects more red/other frequencies ora / more components of white light reflected (1);	2
2 e ii	two energy levels (1); electrons excited / absorb energy to be promoted to higher energy level (not awarded if "drop back" included in the answer) (1); plus 2 from: difference corresponds to red/non-blue colours; being absorbed from visible light; blue light reflected (not emitted); or one from: band absorption in compound (1); caused by vibrations in each level (1); blue light higher energy than red (1); energy levels close because of complex structure of molecule (1) $E = h\nu$ (1) Any of these shown on a diagram should score	4
2 f i	$\begin{array}{c} \text{H} & & \text{O} \\ & & \\ \text{H}-\text{C}-\text{O}-\text{C}-\text{R} \\ & & \\ \text{H}-\text{C}-\text{O}-\text{C}-\text{R} \\ & & \\ \text{H}-\text{C}-\text{O}-\text{C}-\text{R} \\ & & \\ \text{H} & & \text{O} \end{array}$ <p>not necessarily full structural glycerol stem correct (1); completely correct</p>	2
2 f ii	They have (carbon-carbon) double bonds	1
2 f iii	bromine water/solution/aqueous (1) decolorised (1)	2

3 a i	Red (1); Acid contains H^+ /fully ionised(1); pushes equilibrium to left (1)	3
3 a ii	SO_3^- /sulphonate	1
3 b i	Incomplete reaction/ionisation /equilibrium (with water) (1);	1
3 b ii	$\text{pK}_a = -\log K_a$	1
3 b iii	$K_a = \frac{[\text{H}^+][\text{Yellow form}]}{[\text{red form}]}$ 2 marks if correct. one if wrong way up	2
3 b iv	If [yellow] = (red), $K_a = [\text{H}^+]$ (1); ($\text{pK}_a = \text{pH}$)	2
3 c i	$\text{pH} = 3.7$ (1)	1
3 c ii	sodium hydroxide allow NaOH / below 50°C (1)	1
3 d i	benzenesulphonic acid (1);	1
3 d ii	concentrated (1) sulphuric acid (1); (heat under) reflux (1)	3
3 d iii	electrophilic (1); substitution (1)	2



4 a i	C ₂ H ₃ O ₃ (2) Molecular formula C ₄ H ₆ O ₆ scores (1)	2
4 a ii	 <p>carboxylic acid groups correct (1); fully correct (1)</p>	2
4 a iii	(1) for each central carbon atom ringed	2
4 a iv	C ₄ H ₆ O ₆ + 2NaOH → C ₄ H ₄ O ₆ Na ₂ + 2H ₂ O or with structural formula ionic representations of salt. Left-hand side correct (1); Idea of a salt formed (1); Completely correct (1)	3
4 a v	 <p>not necessarily full structural Reaction at central -OH groups (1); completely correct (1)</p>	2
4 b i	Amount = 12.0 x 0.100/1000 (1) = 1.20 x 10 ⁻³ mol (1)	2
4 b ii	Amount of H ⁺ in 100 cm ³ wine = 4.80 x 10 ⁻³ mol i.e. factor of four (1) Amount of tartaric acid = 2.4 x 10 ⁻³ mol i.e. divide by two (1) Mass of tartaric acid = 2.4 x 10 ⁻³ x 150 = 0.36g multiply by 150 (1)	3
4 c i	aldehyde	1
4 c ii	HCN	1
4 c iii	nucleophilic (1); addition (1)	2
4 c iv	H ⁺ (aq)/H ₂ O Reflux	1
4 d	Identified as ethanoic acid (name or structural formula) (1) Plus six marks from the following, TWO from each spectrum Mass spectrum M _r /relative molecular mass = 60; Fragment identified (eg loss of CH ₃ at 45, loss of OH at 43); i.r. two from O-H; C=O; C-O n.m.r two from: two H environments ; ratio 3:1; Identify 2.0 peak as CH ₃ CO.	7

5 a	Statement of Le Chatelier (AW) (1); Reaction trying to restore temperature (1)	2
5 b i	[Ca ²⁺] x [CO ₃ ²⁻] Idea of calcium and carbonate ions multiplied together (1); concentrations (1)	2
5 b ii	[Ca ²⁺] x [CO ₃ ²⁻] = 10 ⁻¹⁰ (1); this is smaller than K _{sp} (1) thus no pptn (1)	3
5 c i	AS _{sys} = - 53.1 - 56.9 - 92.9 (1) = -202.9 J mol ⁻¹ K ⁻¹ (1) ecf from any visible calculation	2
5 c ii	AS _{sur} is positive (since reaction is exothermic) (1); becomes more positive at lower temps (1) AS _{tot} must be positive for reaction to occur (1)	3
5 d	CO ₂ causes greenhouse effect/global warming (1) Two from effects (1) (1) ice cap melting/ sea level rising; changes to weather patterns; changes to climate; changes to agriculture; Not being done because two from (1) (1) Technology not developed; Expensive; In equilibrium hence CO ₂ would slowly re-appear; Could affect life in deep ocean QWC SPAG - At least 2 consecutive sentences, allow one spelling mistake.	5