

Answer all the questions.

- 1 Methanol is an important chemical used to make many different polymers. The 'synthesis gas' for methanol production is a mixture of carbon monoxide, carbon dioxide and hydrogen. The plants used in 1923 operated at temperatures of around 670 K and pressures of about 200 atmospheres using a catalyst based on zinc and chromium.

More recently, the production of cleaner synthesis gas allowed the use of catalysts based on copper. This modern process operates at 525–575 K and 100 atmospheres. Modern methanol plants produce as much as 1500 tonnes per day.

Candidates answer on the question paper

Additional materials:  
*Data Sheet for Chemistry (Salters)*  
Scientific Calculator

TIME 2 hours

Candidate Name	Centre Number	Candidate Number
[  ]	[  ]	[  ]

TIME 2 hours

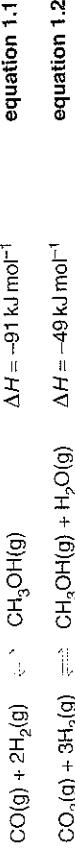
**INSTRUCTIONS TO CANDIDATES**

- Write your name in the space above.
  - Write your Centre number and Candidate number in the boxes above.
  - Answer all the questions.
  - Write your answers in the spaces provided on the question paper.
  - Read each question carefully and make sure you know what you have to do before starting your answer.
- The number of marks is given in brackets [ ] at the end of each question or part question.
- You will be awarded marks for the quality of written communication where this is indicated in the question.
  - You may use a scientific calculator.
  - You may use a *Data Sheet for Chemistry (Salters)*.
  - You are advised to show all the steps in calculations.
- The modern process for methanol synthesis operates at a lower temperature and a lower pressure than the older process.

**INFORMATION FOR CANDIDATES**

FOR EXAMINER'S USE		
Qu.	Max.	Mark
1	20	
2	16	
3	23	
4	17	
5	15	
6	29	
<b>TOTAL</b>	<b>120</b>	[  ]

- (i) Name a raw material from which naphtha is obtained.
- (ii) Synthesis gas from coal has a high impurity content. The impurities poison the catalyst. Explain how an impurity might act as a catalyst poison.
- (b) One problem with the modern copper-based catalyst is that the copper 'sinters'. This means that the copper crystals on the surface of the catalyst become larger. Explain why this sintering process reduces the efficiency of the catalyst.



The modern process for methanol synthesis operates at a lower temperature and a lower pressure than the older process.

This question paper consists of 20 printed pages.

Turn over



RECOGNISING ACHIEVEMENT

**OXFORD CAMBRIDGE AND RSA EXAMINATIONS****Advanced GCE****CHEMISTRY (SALTERS)**

Chemistry by Design

**2854**

Tuesday 24 JUNE 2003

Morning

2 hours

- (i) Use your understanding of Le Chatelier's Principle to explain why it is an advantage to use a **lower temperature** for methanol synthesis.

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..... [2]

- (ii) Write an expression, in terms of partial pressures, for the equilibrium constant,  $K_p$ , for equation 1.2.

..... [3]

- (iii) Suggest two advantages of the old high pressure (200 atmospheres) process for methanol synthesis over the modern low pressure process (100 atmospheres).

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..... [2]

- (iv) Suggest one reason why a low pressure plant costs less to operate than a high pressure plant.

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..... [1]

- (d) Ammonia and methanol are often manufactured on the same site. Surplus hydrogen from methanol manufacture can be used to make ammonia.

- (i) Write an equation for the production of ammonia by the Haber process. Include state symbols.

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..... [2]

- (ii) State the essential conditions of temperature, pressure and catalyst used in the manufacture of ammonia by the Haber process.

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..... [3]

- (e) In the Haber process, carbon dioxide is often removed from the feedstock gases by reaction with an inorganic base, usually a solution of potassium carbonate.



The potassium hydrogencarbonate solution,  $\text{KHCO}_3(\text{aq})$ , is then heated to regenerate potassium carbonate. The carbon dioxide escapes into the atmosphere or is sold for use in other processes.

Write the equation for the thermal decomposition of potassium hydrogencarbonate described above.

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..... [2]

[Total: 20]

- 2** The exciting discovery that a simple polymer could be made to conduct electricity was made in 1970. Shirakawa and his colleagues in Japan polymerised ethyne,  $C_2H_2$ , to produce a film. When they performed the reaction at  $-78^{\circ}\text{C}$  a red polymer was formed. At  $100^{\circ}\text{C}$  the polymer was blue.

(a) Ethyne is the simplest alkyne. It has the structure  $\text{H}-\text{C}\equiv\text{C}-\text{H}$ . It is a linear molecule.

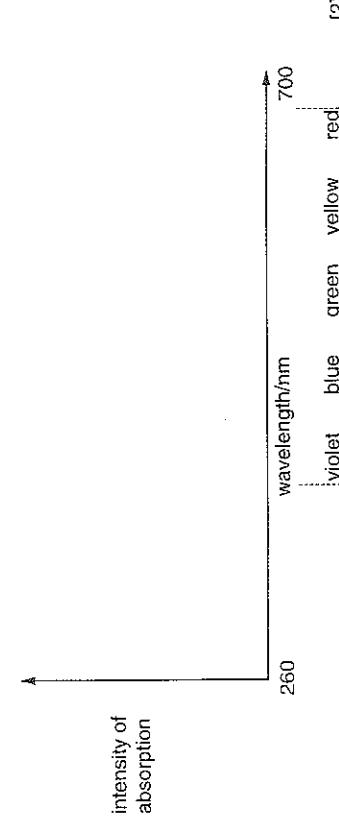
(i) Draw a dot-cross diagram for ethyne.

[2]

- (ii) Suggest why ethyne is a linear molecule.
- .....  
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[2]

- (iii) Sketch the absorption spectrum you would expect to see for the *trans*-isomer.
- .....  
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- The exciting discovery that a simple polymer could be made to conduct electricity was made in 1970. Shirakawa and his colleagues in Japan polymerised ethyne,  $C_2H_2$ , to produce a film. When they performed the reaction at  $-78^{\circ}\text{C}$  a red polymer was formed. At  $100^{\circ}\text{C}$  the polymer was blue.

(a) Poly(ethyne) has alternating single and double bonds. There are two forms of poly(ethyne).



- (i) Molecules with alternate single and double bonds are said to have conjugated systems. Electrons in the double bonds are delocalised.
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Use this example to explain what is meant by the term *delocalised*.

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(ii) Sketch the absorption spectrum you would expect to see for the *trans*-isomer.

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- (iii) Sketch the absorption spectrum you would expect to see for the *trans*-isomer.
- .....  
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Use your understanding of energy levels to explain why the *cis* and *trans* isomers have different colours. Explain how the energy levels in *cis*- and *trans*- $\text{poly}(\text{ethyne})$  differ to cause one to be red and the other blue. You may find it helpful to include a diagram in your answer.

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Plant scientists study the structure of soil so they can find out how plants remove nutrients from the soil. Soil contains clay minerals and organic matter (humus). Clay minerals have negatively charged surfaces which attract positive ions from solution.

The positive ions held by the clay or humus are in equilibrium with those ions in the soil solution. Plant roots withdraw nutrients from this pool of exchangeable ions.

(a) Positive ions, such as calcium,  $\text{Ca}^{2+}$ , and ammonium,  $\text{NH}_4^+$ , exist in the soil solution as

hydrated ions. Draw a diagram to show a hydrated calcium ion.

**(b)** An isolated calcium ion,  $\text{Ca}^{2+}$ , has a radius of 0.100 nm whereas an isolated ammonium

101,  $\text{NH}_4^+$ , has a radius of 0.130 nm.

Calcium ions are more strongly hydrated in water than ammonium ions.

THE JOURNAL OF CLIMATE

Aqueous calcium ions are less strongly adsorbed onto clay minerals in the soil than are aqueous ammonium ions.

*aqueus ammonium form.*

(ii) Explain why calcium ions are more strongly hydrated

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[2]

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The chemical structure shows a polystyrene chain segment. It consists of a vertical backbone line with a horizontal crossbar at the top. A vertical line extends downwards from the backbone, ending in a benzene ring. The ring has a double bond between the first and second carbons, and a single bond extending to the right.

Suggest how the structure of the polymer could be adapted so that it emits a different colour when a voltage is applied.

[2] .....

[Total: 16]

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Turn over

- (c) A common fertiliser is ammonium nitrate,  $\text{NH}_4\text{NO}_3$ . The ammonium ions are oxidised by bacteria in the soil. The overall equation for this process is given below.



This process increases the acidity of the soil.

- (i) Explain why ammonium ions are retained in the soil longer than nitrate ions.

.....

- (ii) Give the oxidation state of the nitrogen in  $\text{NH}_4^+$  ..... and  $\text{NO}_3^-$  ..... [2]

- (iii) Why does the oxidation of ammonium ions in **equation 3.3** increase the acidity of the soil?

.....

- (iv) Suggest why increasing the acidity of the soil reduces its capacity to hold nutrient ions like  $\text{Ca}^{2+}$ .

.....

- (d) In order to increase the pH of soil, powdered limestone ( $\text{CaCO}_3$ ) can be spread on the soil surface. Using  $\text{H}_3\text{O}^+$  to represent the acid, write a balanced equation for the reaction between acid and limestone. Include state symbols.

..... [3]

- (e) Soils also become more acidic due to rainwater. Rainwater is naturally slightly acidic because it reacts with carbon dioxide in the atmosphere. 'Natural' rainwater has a hydrogen ion concentration of about  $2.5 \times 10^{-6} \text{ mol dm}^{-3}$ .

- (i) Calculate the pH of 'natural' rainwater.

..... [2]

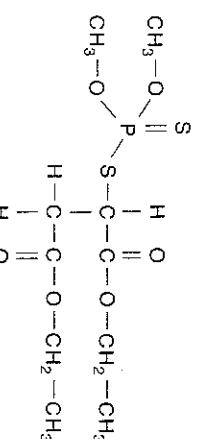
- (ii) The pH of rainwater in central Europe is 4.1. Suggest a reason why the rain in central Europe is more acidic than 'natural' rainwater.

..... [2]

[Total: 23]

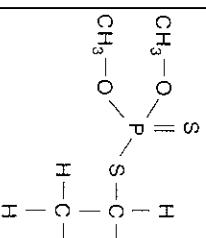
Diseases and pests can reduce crop yields worldwide by 30 ... 40%. The development of new insecticides is an important area of research.

Many of the insecticides used today are organophosphates. *Malathion* is a widely used insecticide, because it is effective at killing insects but is non-toxic to mammals. Mammals have enzymes which can hydrolyse the ester groups in *Malathion*.



### Walathion

- (a) (i) The ester groups in *Mataflion* are hydrolysed to give two products, **compound A** and **compound B**. Complete the structure of **compound A** below and write the formula of **compound B**.



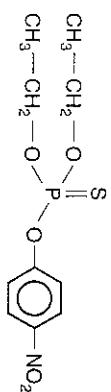
### compound A

- (iii) Give the systematic name for compound B.

(c) Parathion is an organophosphate insecticide that is rarely used because it is toxic. Its toxicity arises because it is more soluble in fats than in water.

*Parathion* is an organophosphate insecticide that is rarely used because it is more soluble in fats than in water.

arely used because it is toxic. Its



### **Parathion**

The difference in solubility in two solvents can be measured as a **partition coefficient**. This difference in solubility is shown by the partition coefficient,  $K_{ow}$ , between octan-1-ol and water.

partition coefficient,  $K_{ow} = \frac{\text{Parathion concentration in octan-1-o}}{\text{Parathion concentration in water}}$

**(b)** In this question, one mark is available for the quality of written communication.

Insecticide in water and in octan-1-ol.

Explain, in  
not mix

Insecticide in water and in octan-1-ol.

Quality of Written Communication [1]

Explain why you would expect  $K_{\text{ow}}$  to be large for *Parathion*.

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(b) The method of measuring the end point depends on the fact that silver chloride is a sparingly soluble solid. A sparingly soluble ionic solid in contact with a solution of its ions reaches chemical equilibrium. This equilibrium is shown below for silver chloride.



(i) Use equation 5.2 to write the expression for  $K_m$  for  $\text{AgCl}(s)$ .

[11]

[Total: 17]

Seawater contains varying amounts of dissolved salts. The most abundant cation is  $\text{Na}^+$  and the most abundant anion is  $\text{Cl}^-$ . The concentration of chloride ions can be determined by titration with silver nitrate solution of known concentration using a potassium chromate(VI) indicator.



(a) 10.0 cm<sup>3</sup> of seawater required 24.7 cm<sup>3</sup> of 0.0500 mol dm<sup>-3</sup> silver nitrate solution to achieve the endpoint.

(1) Calculate the amount in moles of silicon nitride,  $\text{As}_2\text{N}_5$ , needed in the titration.

### Concentration of Cl<sup>-</sup>(aq):

Prediction of whether a precipitate will form:

answer ..... mol [1]

(ii) Write down the amount in moles of NaCl present in  $10.0 \text{ cm}^3$  of the seawater.

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iii) Calculate the concentration of chloride ions in seawater in g dm<sup>-3</sup>.

Julia E. C. 35.5

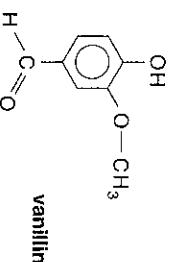
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(ii) Explain why you would predict that  $\Delta S_{\text{surf}}$  for the reaction in equation 5.1 should be a positive value.

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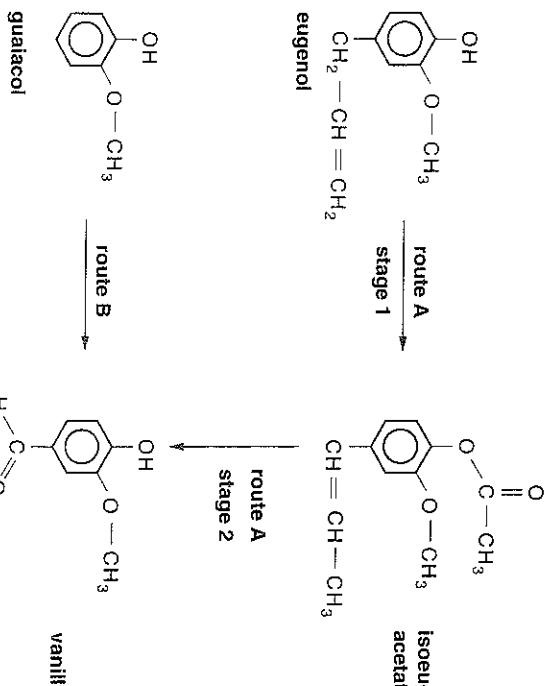
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Vanillin is the fragrant constituent of the extract of vanilla bean. It is one of the most common flavouring ingredients found in foods.

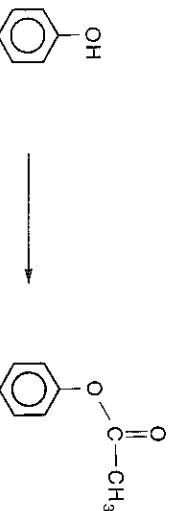


In the 1950s, chemists discovered methods for synthesising vanillin from the waste products of the wood pulp industry. This synthetic vanillin is chemically identical to natural vanillin but is much cheaper to produce.

Two synthetic routes are shown below.



(iii) Suggest the reagents and conditions needed to achieve the following conversion.



- [2]
- (iv) Classify the type of reaction described in (iii).

- (b) In this question, one mark is available for the quality of written communication.

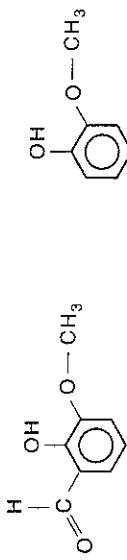
Vanillin is a white solid at room temperature. It is slightly soluble in water (1 g per 100 g of water at 25 °C) and solubility increases with increasing temperature. Vanillin is very soluble in ethanol at 25 °C.

Explain why water, rather than ethanol, is a better solvent to use when recrystallising vanillin.

- (a) (i) Name three functional groups found in isoeugenol acetate.
- .....
- .....
- .....
- [3]
- (ii) Describe and explain how a simple chemical test could be used to show if eugenol is still present in the reaction mixture produced by stage 1.
- .....
- .....
- .....
- [5]

Quality of Written Communication [1]

(c) Route B for the synthesis of vanillin also produces compound Y as a by-product.



compound Y

(i) Compound Y and vanillin are isomers. Name the type of isomerism.

[1].....

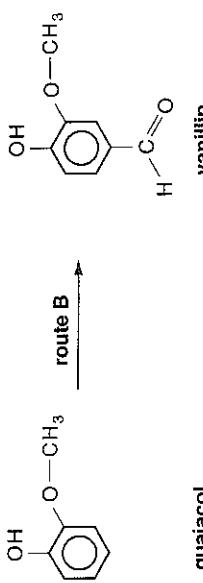
[ii] Compound Y does not have the same smell as vanillin. Suggest why compound Y and vanillin are detected by different receptors in the nose.

[2].....

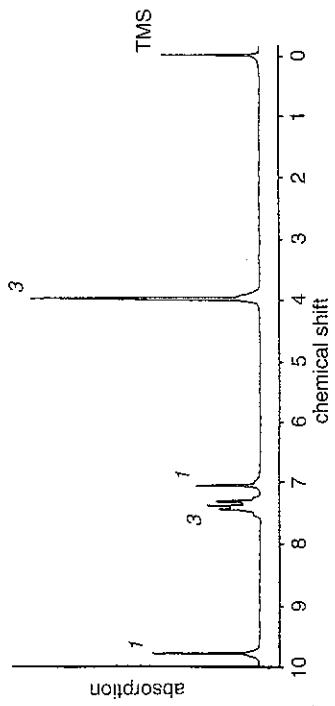
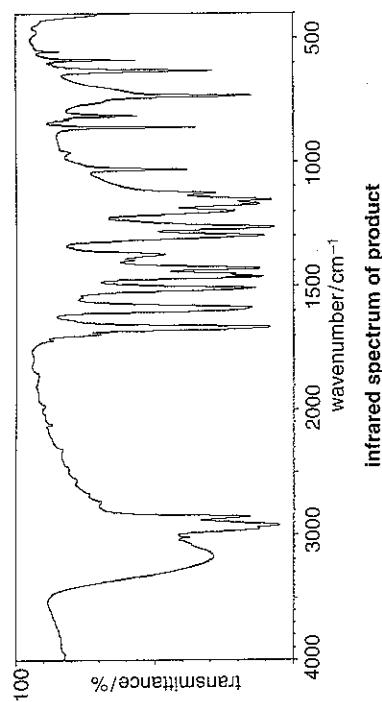
(iii) Suggest a technique for separating a mixture of vanillin and compound Y.

[1].....

(d) A student attempted to prepare a sample of vanillin by route B.



In order to see if the reaction had gone to completion, the student analysed the product by infra-red and n.m.r. spectroscopy. The spectra are shown below.



(Figures in italics represent the relative numbers of protons contributing to each signal)

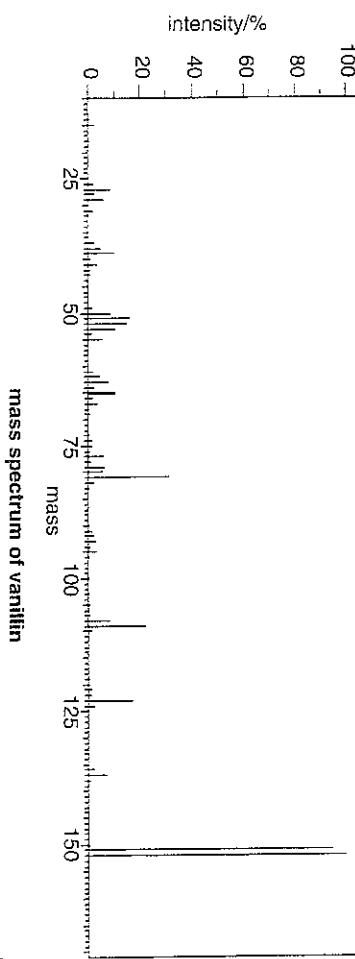
(i) In this question, one mark is available for the quality of written communication.

Explain how the spectra can be used to show that the guaiacol has been converted into vanillin. Use the Data Sheet provided. (Remember that the values on the Data Sheet give an average range for each absorption. Atoms or groups attached to a benzene ring often absorb slightly outside these ranges.)



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(iii) *Significant economic activity*



Quality of Written Communication [1]

## Mass spectrum of Vanillin

How does the mass spectrum support your answer to (ii)?

[11]

[Total: 29]